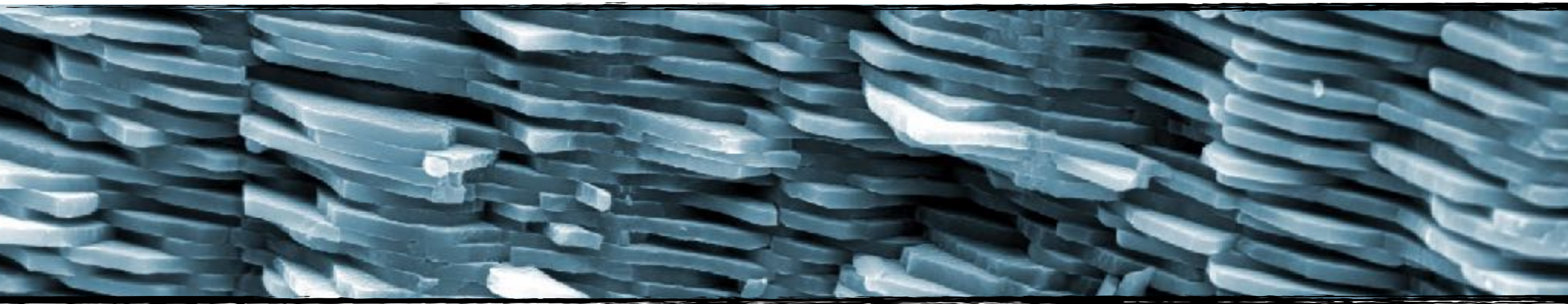


Structural biological and bioinspired materials: The case of nacre



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@DevilleSy



MECAMAT 2019, Aussois

MECAMAT 2019





MECAMAT 2020

**Propriétés mécaniques
des matériaux céramiques
mis en forme en congelant des
petites suspensions avec des particules
anisotropes et d'autres sphériques mais plus petites et
en congelant le tout, ou bien sinon en pressant les poudres sèches, et**

**puis en pressant le tout à haute température pour avoir des matériaux bien denses ou sinon je peux aussi
faire un poster sur la congélation des émulsions, c'est un chouette sujet aussi, et puis il fait froid à Aussois alors y'a plein de glace
alors ca fait une bonne thématique et ca changerait un peu de la mécanique parce que là je comprends pas grand chose. Enfin bref, je reviendrais bien volontiers c'est sympa ici.
Non mais vous avez vraiment eu le temps de lire jusqu'ici ? Vous êtes vraiment rapides et en plus c'est écrit tout petit vous avez de sacrément bons yeux**

Natural materials

Process



Composition



Structure



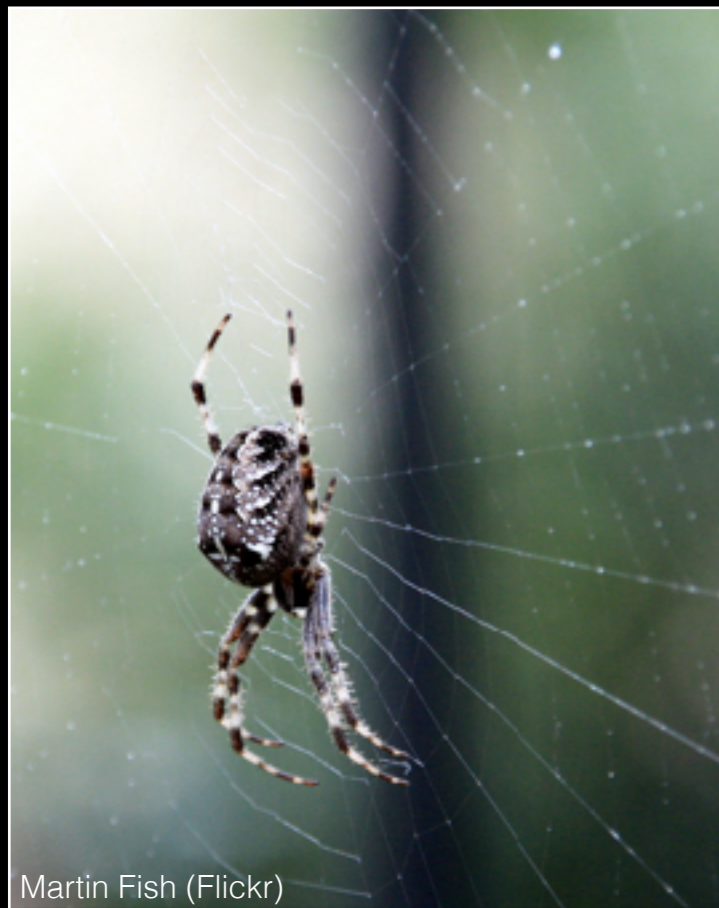
Self-healing



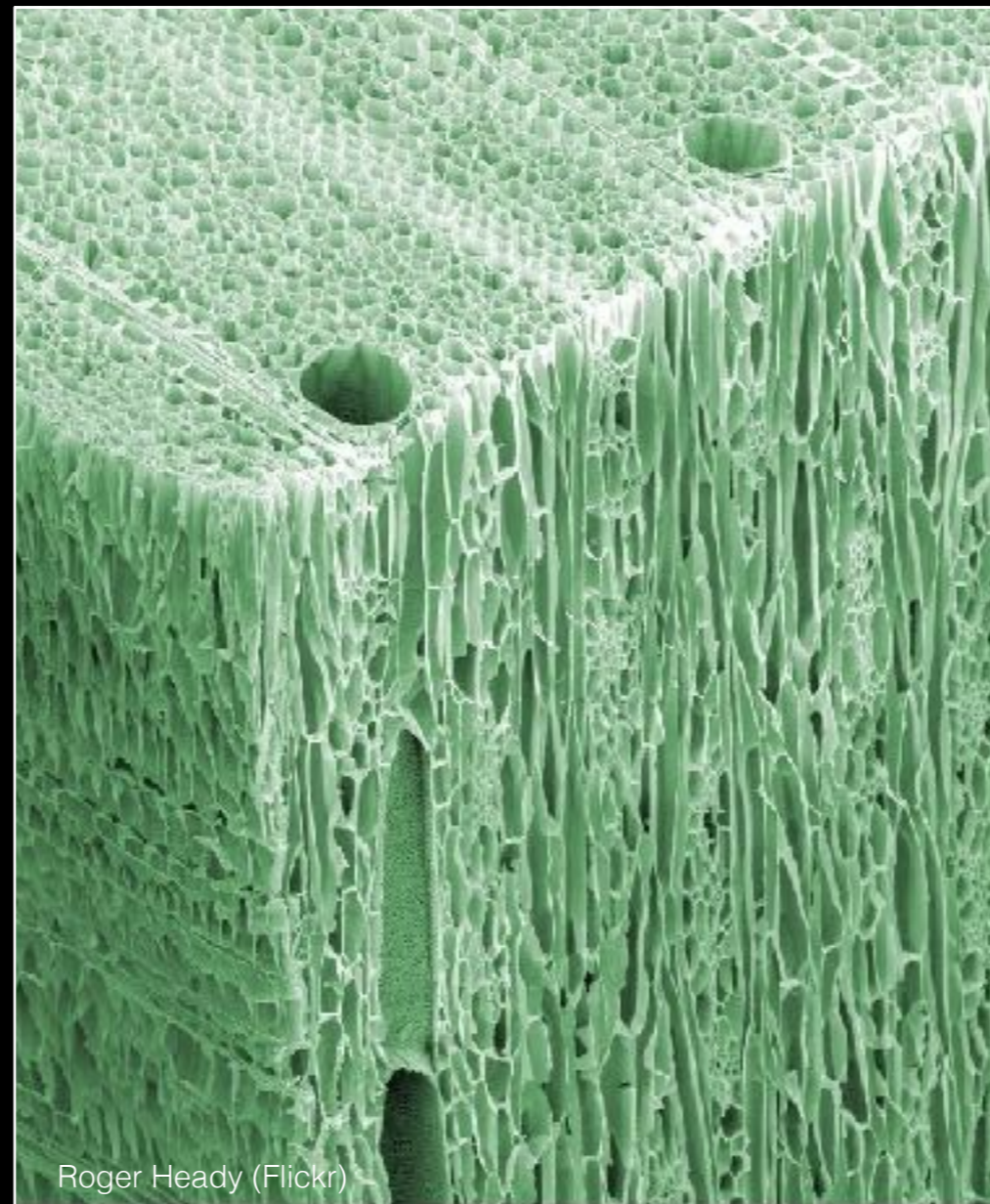
Biomaterials and bioinspiration

Functions

Process

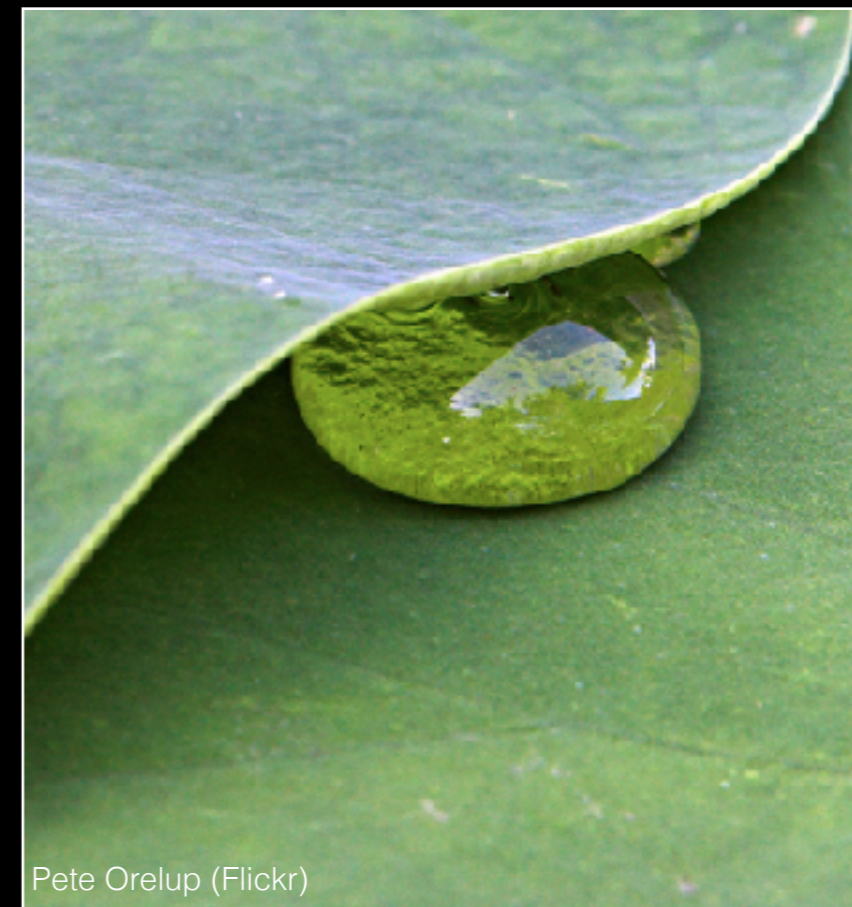


Martin Fish (Flickr)



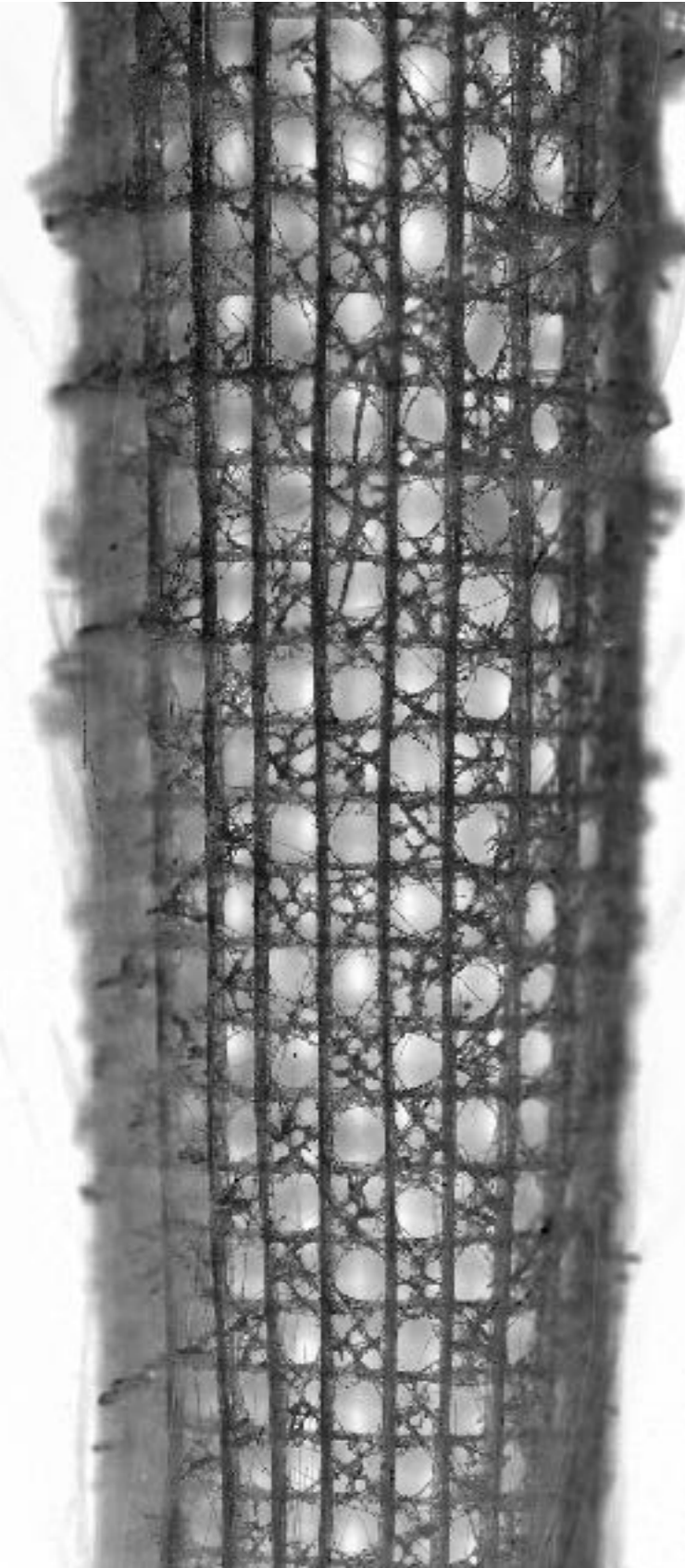
Roger Heady (Flickr)

Structure



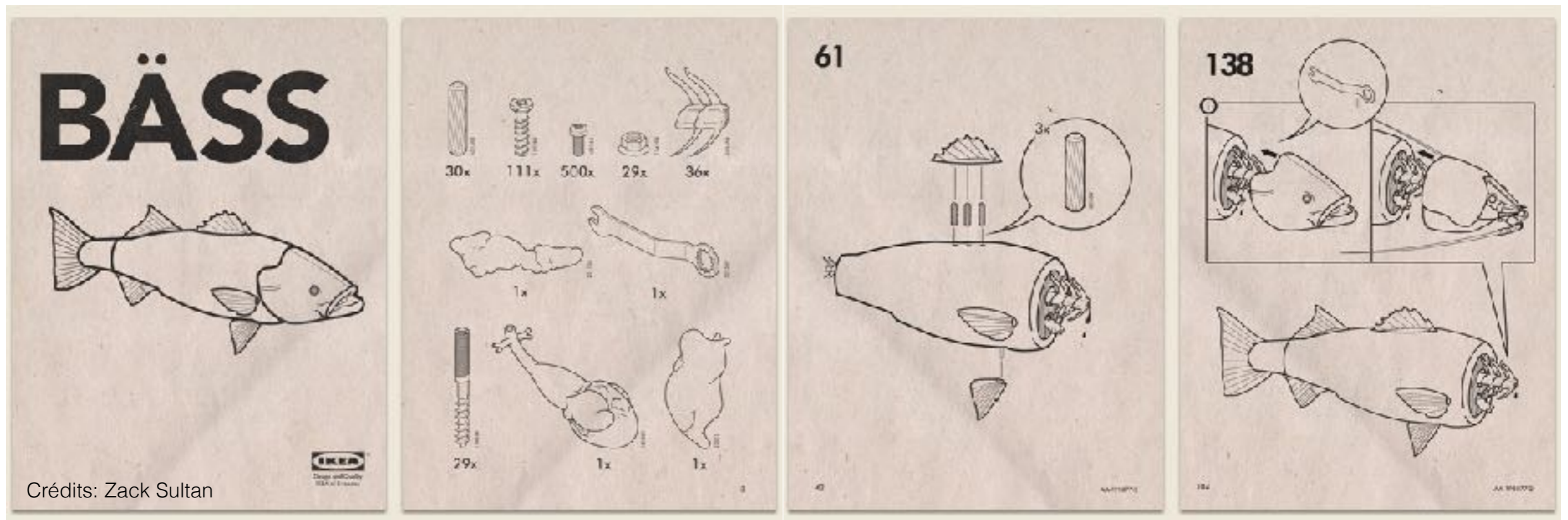
Pete Orelup (Flickr)

Biomaterials are (almost) always multifunctional



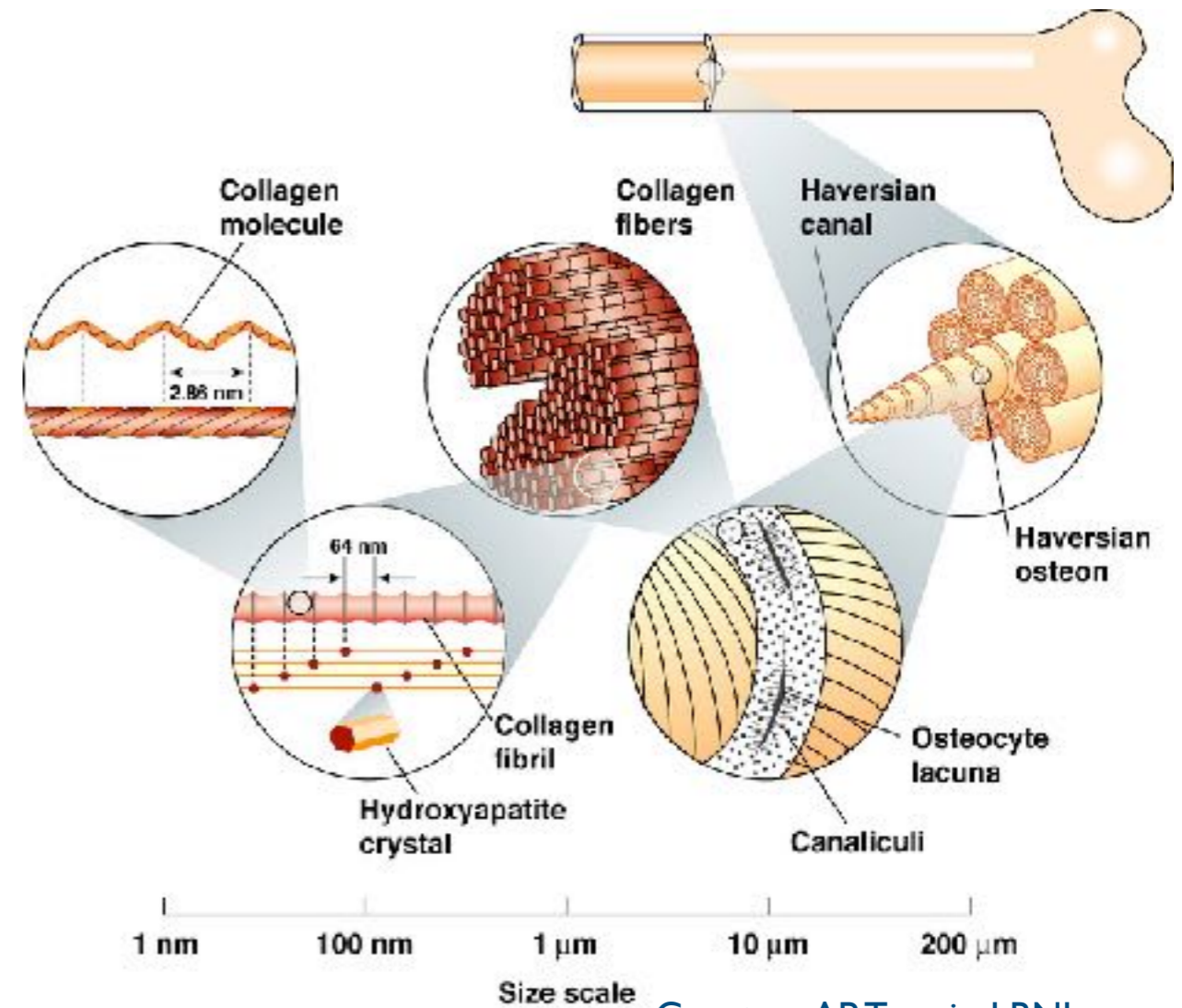
Strategy

- Find structural biomaterials
- Understand structure/properties relationships in structural biomaterials
- ~~Reprocess natural materials with a synthetic approach~~
- Get ideas to implement in synthetic materials
- Find a way to do it

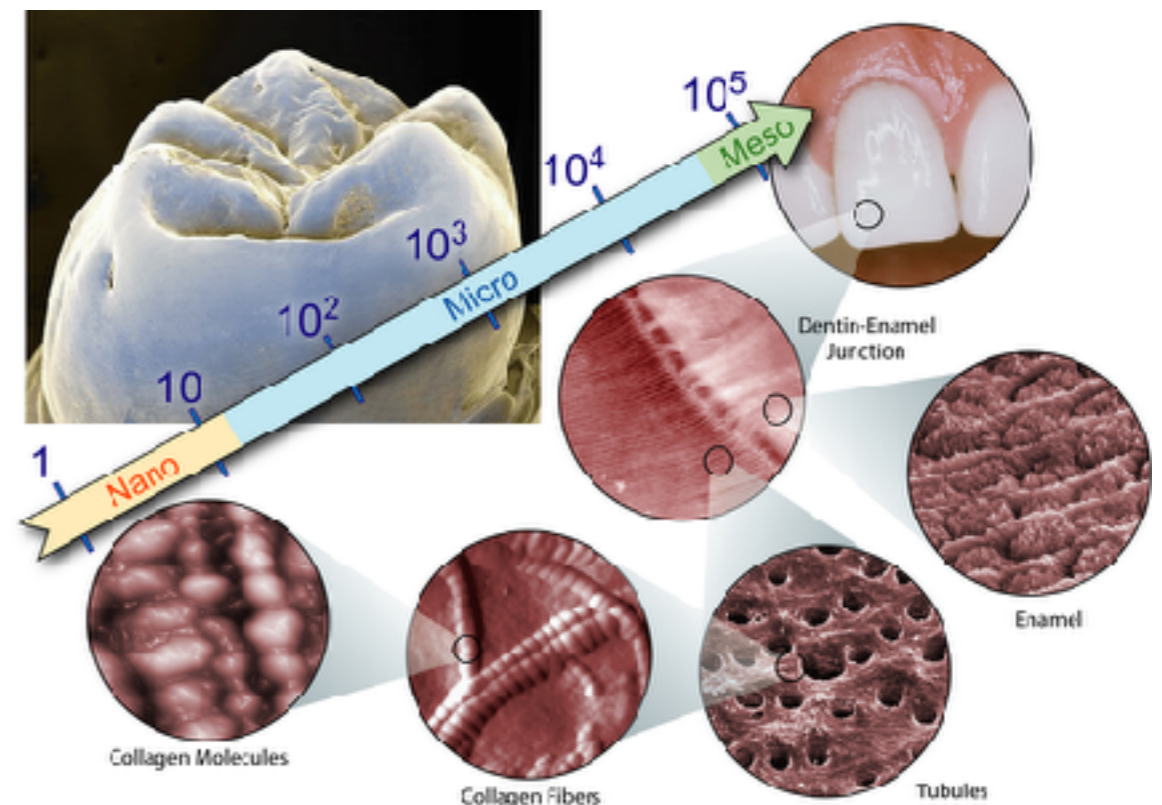


Structural biomaterials: any one will do

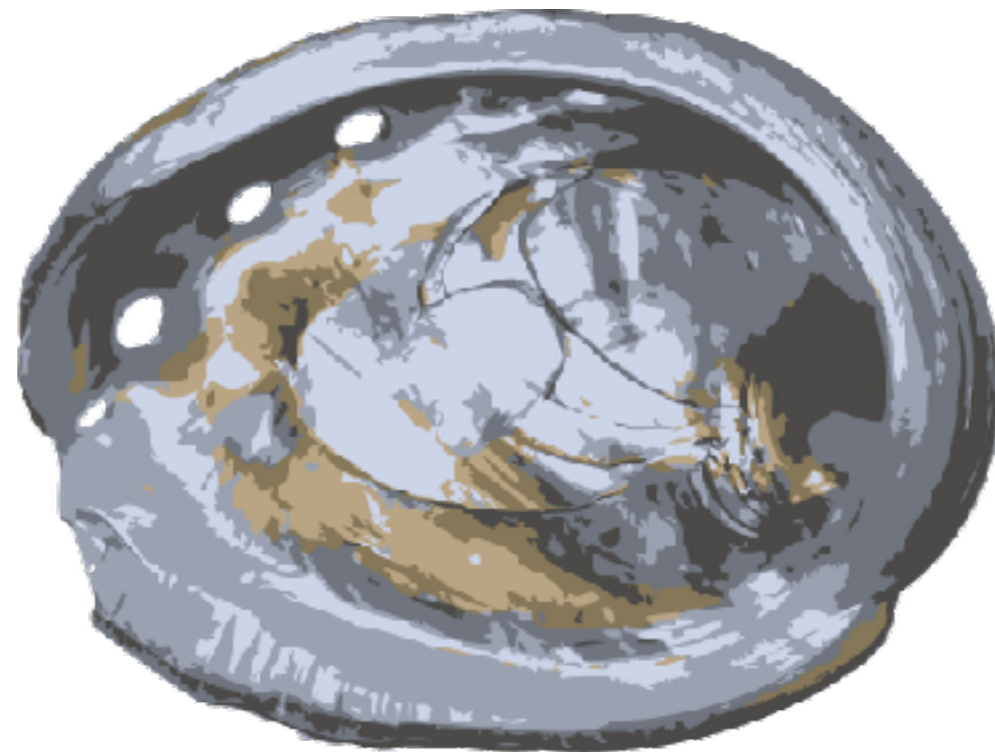
- Wood
- Bone
- Dentin
- Nacre
- Silk
- anything, really

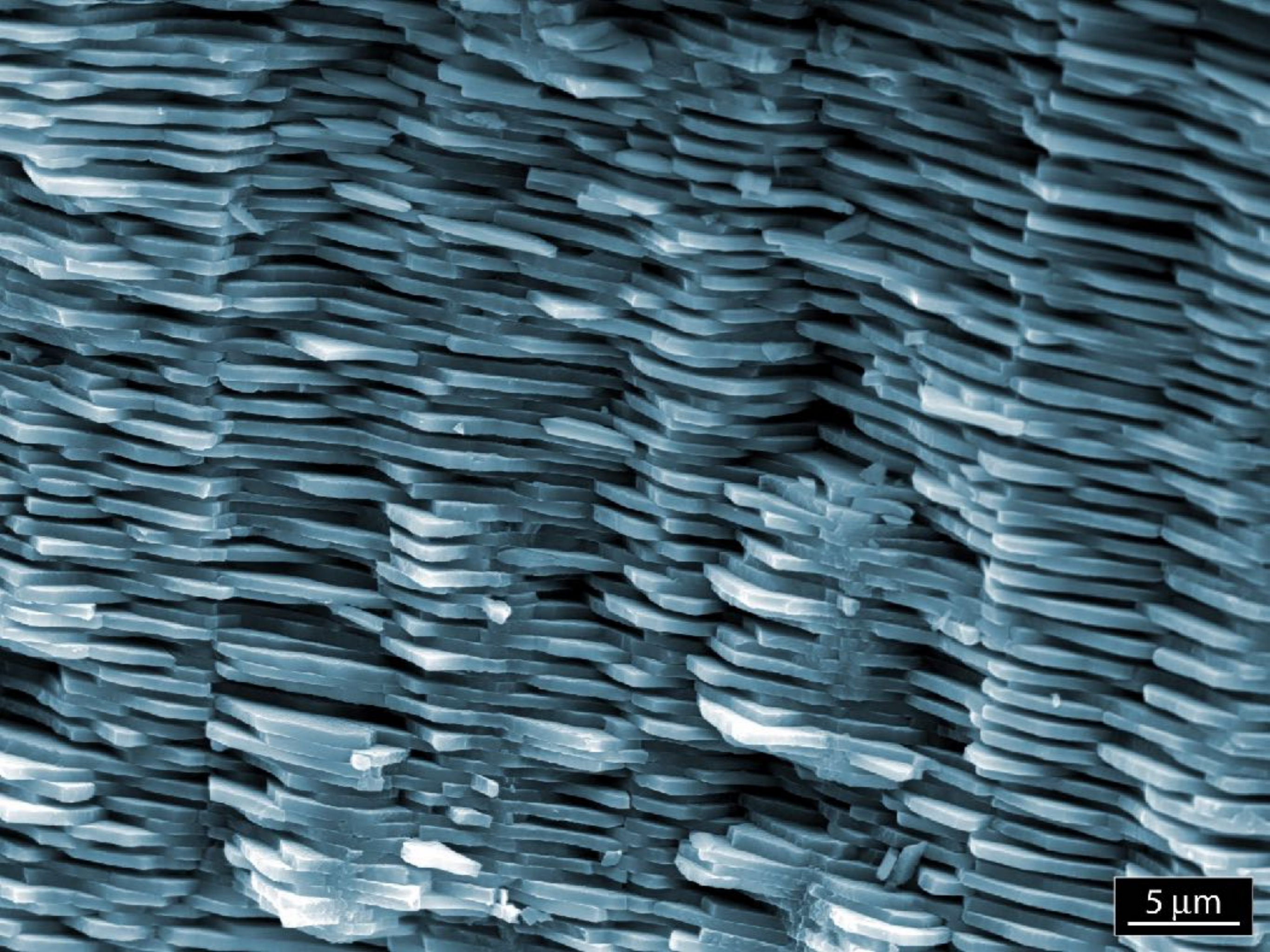


Courtesy AP Tomsia, LBNL



Nacre: architecture and mechanics





5 μm

A 220M years old (at least) structure

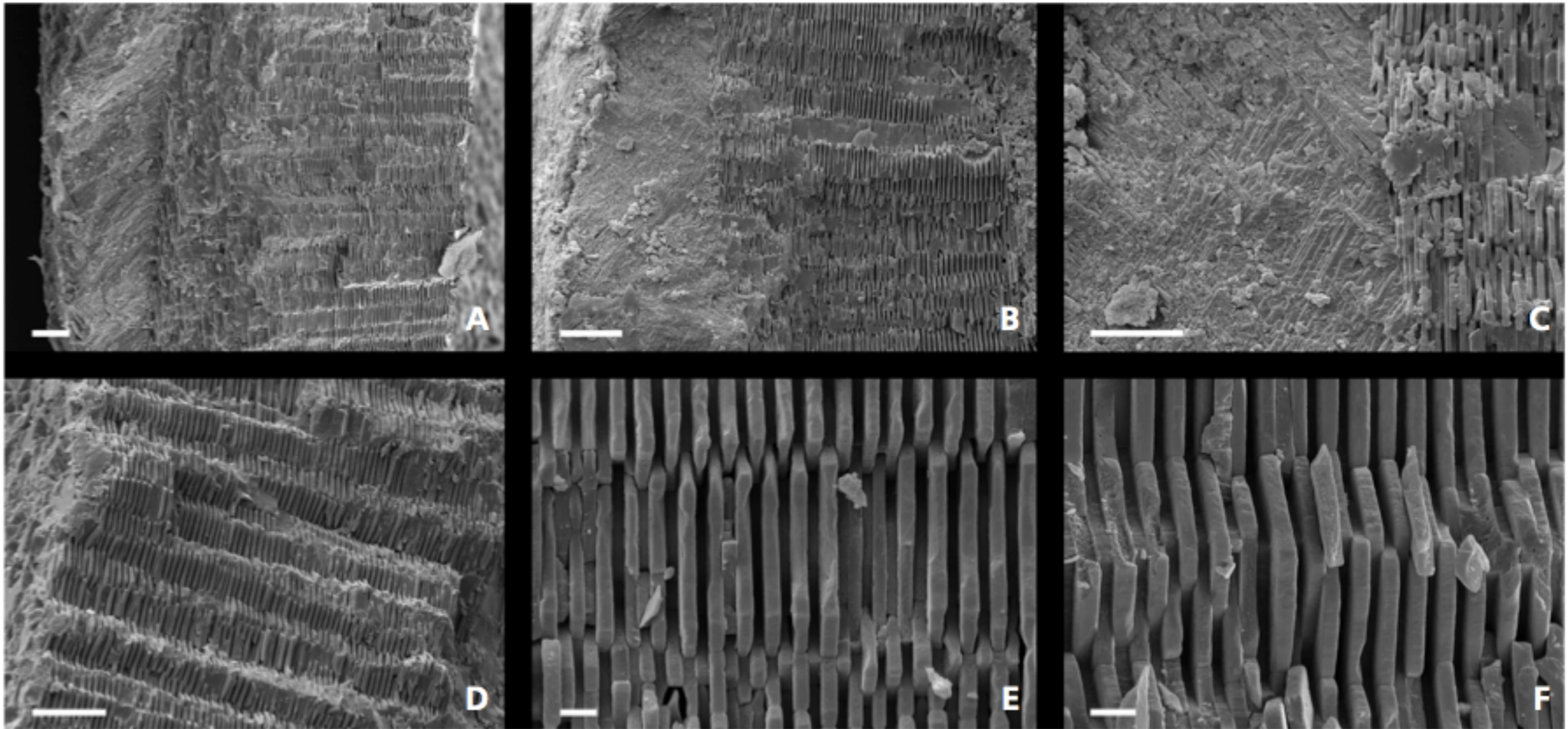


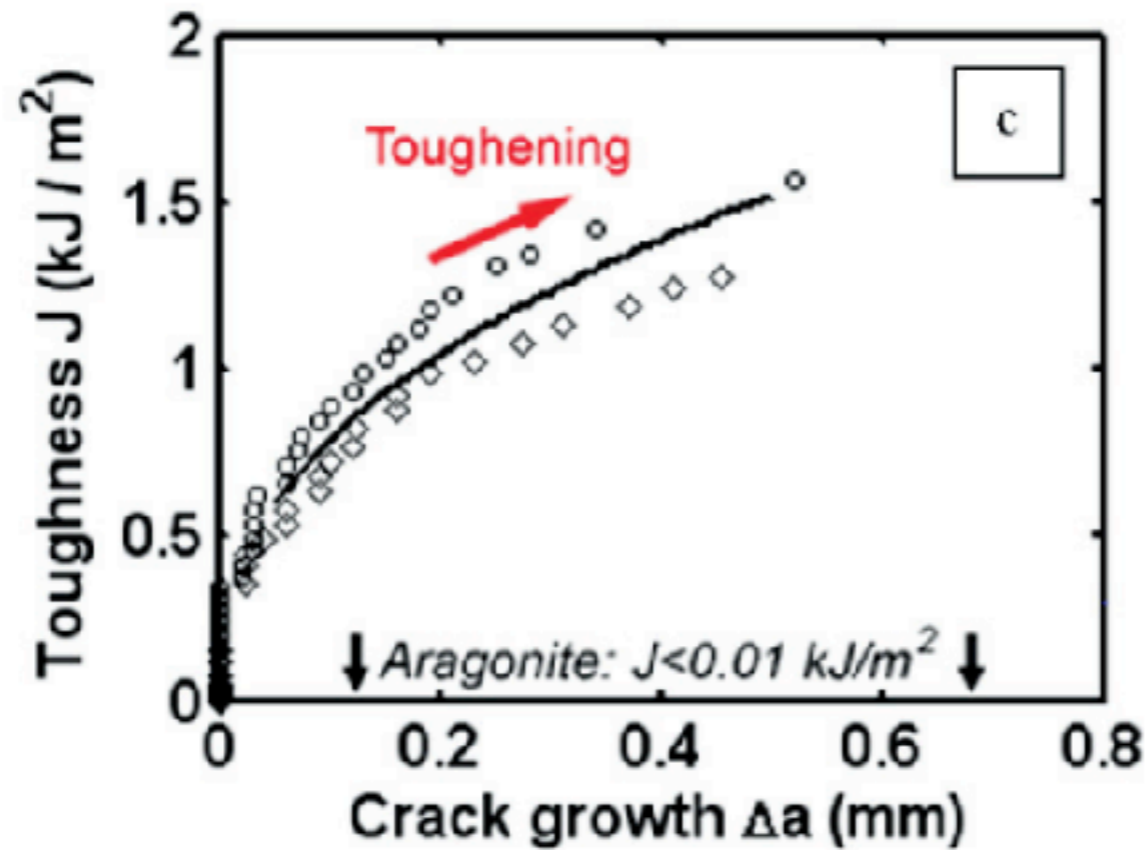
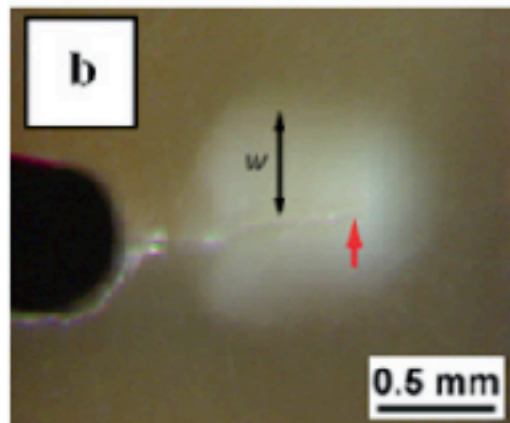
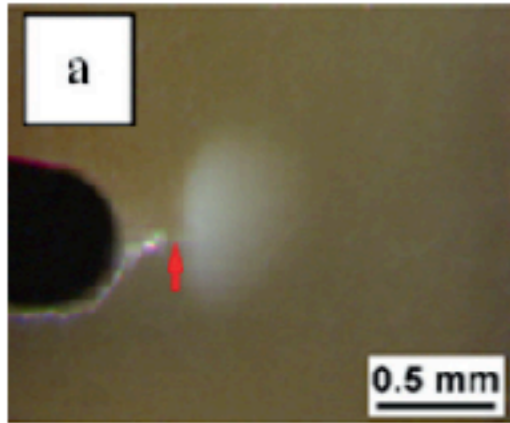
Figure 1. Secondary electron images of shell fragments of the Late Triassic *Wortheniella coralliophila* Kittl, 1891, from the St. Cassian Formation. • A, B – overall views of broken shell showing its outer layer (left) composed of spherulite sectors and inner nacreous layer (right). • C – detailed view of the boundary between spherulitic and nacreous layers. • D – view of the inner layer showing the columnar arrangement of nacreous platelets. • E, F – detailed views of nacreous platelets. Localities: A, D and F – Campo, B, C and E – Misurina; both localities near the Cortina d’Ampezzo, Dolomites. Scale bars: A, B, D – 20 µm; C – 10 µm; E, F – 2 µm.

Fryda, J., Crystallographic texture of Late Triassic gastropod nacre: evidence of long-term stability of the mechanism controlling its formation. *Bull. Geosci.* 747–756 (2009)

Table 1 Classification of some mollusk shells that consist of nacre

Class	Family	Genus	Species	References	
Bivalves	Meretricinae Mytilidae	<i>Meretrix</i>	<i>Meretrix lusoria</i>	Fleischli <i>et al.</i> ¹⁰	
		<i>Bathymodiolus</i>	<i>Bathymodiolus azoricus</i>	Machado <i>et al.</i> ¹¹⁴	
		<i>Perna</i>	<i>Perna canaliculus</i> (green mussel)	Leung and Sinha; ¹⁰⁶ Pokroy <i>et al.</i> ; ¹¹⁵ Moshe-Drezner <i>et al.</i> ¹¹⁰	
	Nuculidae	<i>Modiolus</i>	<i>Modiolus modiolus</i>	Currey ⁴⁵	
		<i>Nucula</i>	<i>Nucula nitidosa</i>	Cartwright and Checa; ⁹ Checa <i>et al.</i> ^{37,94}	
	Pinnidae (pen shell)	<i>Atrina</i>	<i>Atrina pectinata</i>	Cartwright and Checa ⁹	
			<i>Atrina rigida</i> <i>Atrina vexillum</i>	Nudelman <i>et al.</i> ⁸⁸ Currey ⁴⁵	
	Pteriidae	<i>Pteria</i>	<i>Pteria avicula</i>	Cartwright and Checa; ⁹ Cartwright <i>et al.</i> ³ Fig. 1	
			<i>Pteria hirundo</i>	Cartwright and Checa; ⁹ Cartwright <i>et al.</i> ³	
			<i>Pteria penguin</i>	Fleischli <i>et al.</i> ¹⁰	
			<i>Pinctada</i> (pearl oysters)	<i>Pinctada maxima</i>	Stempflé and Brendlé; ¹⁰⁷ Stempflé <i>et al.</i> ; ¹¹⁶ Wang <i>et al.</i> ⁵
			<i>Pinctada margaritifera</i>	Chateigner <i>et al.</i> ; ⁸³ Checa <i>et al.</i> ; ⁹⁴ Currey; ⁴⁵ Currey <i>et al.</i> ; ¹¹⁷ Jackson <i>et al.</i> ; ¹³ Rousseau <i>et al.</i> ¹⁰¹	
	Tellinidae Unionidae	<i>Tellinella</i>	<i>Tellinella asperrima</i>	Currey ⁴⁵ Ren <i>et al.</i> ¹¹⁸	
		<i>Anodonta</i>	<i>Anodonta cygnea</i> (swan mussel)	Cartwright and Checa; ⁹ Currey; ⁴⁵ Machado <i>et al.</i> ¹¹⁴	
Gastropods	Calliostomatidae Haliotidae	<i>Hyriopsis</i>	<i>Hyriopsis schlegeli</i>	Song <i>et al.</i> ¹¹⁹	
		<i>Lamprotula</i>	<i>Lamprotula fibrosa</i>	Sun and Tong ¹⁷	
	<i>Calliostoma</i>	<i>C. zizyphinum</i>	Cartwright and Checa ⁹		
	<i>Haliotis</i> (abalone)	<i>Haliotis asinina</i>	<i>Haliotis asinina</i>	Cartwright and Checa ⁹	
		<i>Haliotis fulgens</i> (green abalone)	<i>Haliotis fulgens</i> (green abalone)	Lin and Meyers; ⁹¹ Meyers <i>et al.</i> ^{25,86}	
		<i>Haliotis genus</i>	<i>Haliotis genus</i>	Heinemann <i>et al.</i> ⁴³	
		<i>Haliotis iris</i>	<i>Haliotis iris</i>	Song <i>et al.</i> ^{35,36}	
		<i>Haliotis laevigata</i> (greenlip abalone)	<i>Haliotis laevigata</i> (greenlip abalone)	Blank <i>et al.</i> ; ⁸⁴ Heinemann <i>et al.</i> ⁴³	
		<i>Haliotis rufescens</i> (red abalone)	<i>Haliotis rufescens</i> (red abalone)	Barthelat <i>et al.</i> ; ^{31,48} Bezares <i>et al.</i> ; ^{109,120} Fleischli <i>et al.</i> ; ¹⁰ Fritz <i>et al.</i> ; ⁸⁷ Li <i>et al.</i> ; ^{38,54} Lin <i>et al.</i> ⁶⁸ Fig. 3, Fig. 8; Lin and Meyers; ^{91,121} Katti <i>et al.</i> ; ^{41,50} Menig <i>et al.</i> ; ⁴⁶ Meyers <i>et al.</i> ; ^{32,26,86} Mohanty <i>et al.</i> ; ⁵¹ Schäffer <i>et al.</i> ; ³³ Verma <i>et al.</i> ; ⁹⁵ Wang <i>et al.</i> ; ⁵ Yao <i>et al.</i> ; ¹⁰² Yourdkhani <i>et al.</i> ; ⁸ Zaremba <i>et al.</i> ²	
		<i>Haliotis</i>	<i>Haliotis</i>	Meyers and Chawla ⁹⁷	
	Pleurotomariidae Strombidae Trochidae	<i>Perotrochus</i>	<i>Perotrochus caledonicus</i>	Checa <i>et al.</i> ⁹⁴	
		<i>Strombus</i>	<i>Strombus gigas</i>	Menig <i>et al.</i> ¹²²	
		<i>Gibbula</i>	<i>Gibbula pennanti</i> <i>Gibbula umbilicalis</i>	Cartwright and Checa ⁹ Cartwright and Checa ⁹	
	Trochidae	<i>Trochus</i>	<i>Trochus niloticus</i> (top shell)	Bruet <i>et al.</i> ; ⁴⁹ Currey ⁴⁵	
<i>Trochus</i>			<i>Trochus</i>		
Turbinidae	<i>Bolma</i>	<i>Bolma rugosa</i>	Cartwright and Checa ⁹		
	<i>Turbo</i>	<i>Turbo marmoratus</i>	Chateigner <i>et al.</i> ; ⁸³ Currey ⁴⁵		
Cephalopods	Nautilidae	<i>Nautilus</i>	<i>Nautilus pompilius</i>	Currey ⁴⁵	
Monoplacophora	Neopilinidae	<i>Veleropilina</i>	<i>Veleropilina zografi</i>	Checa <i>et al.</i> ⁹⁴	

Nacre is tough



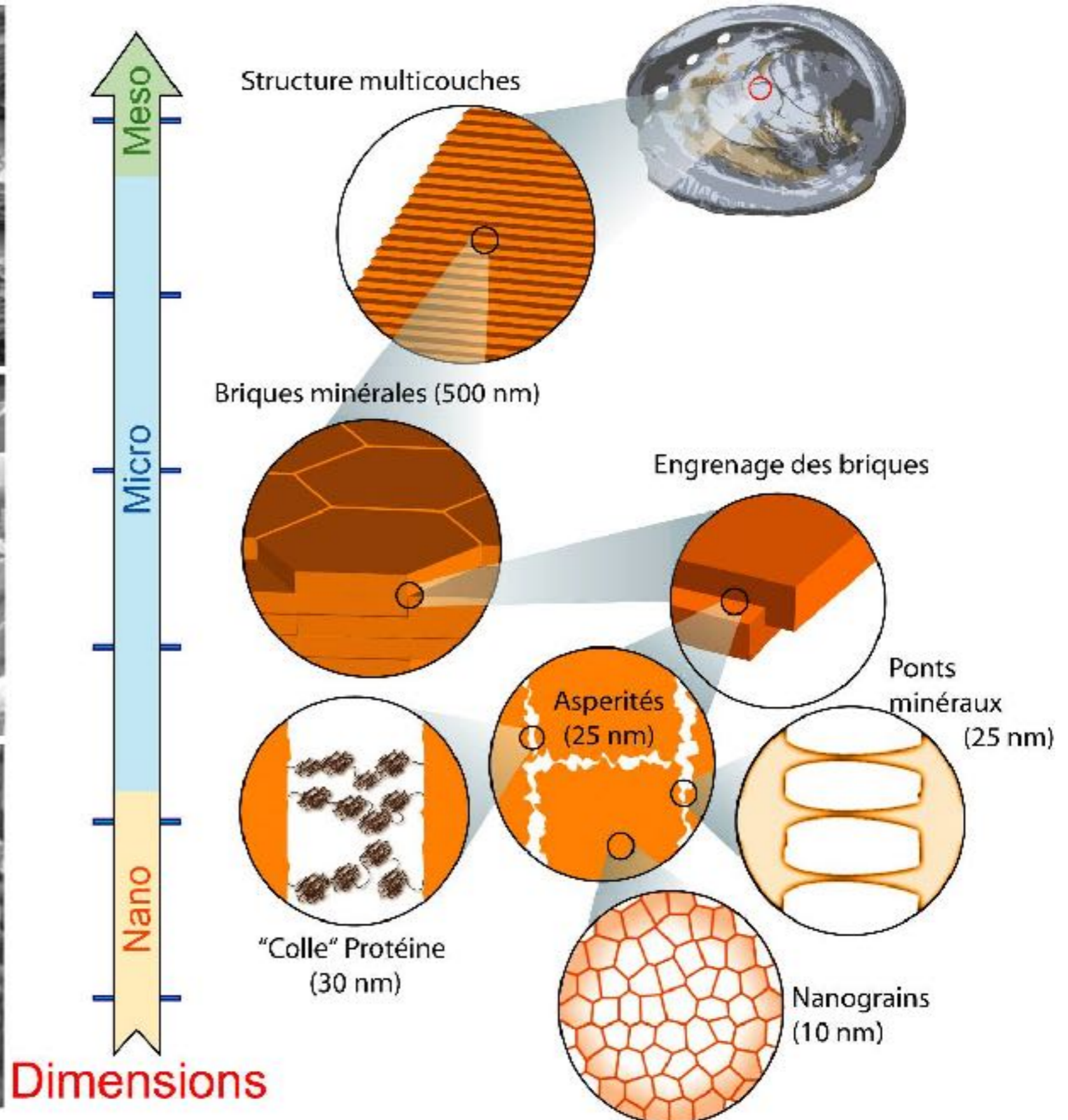
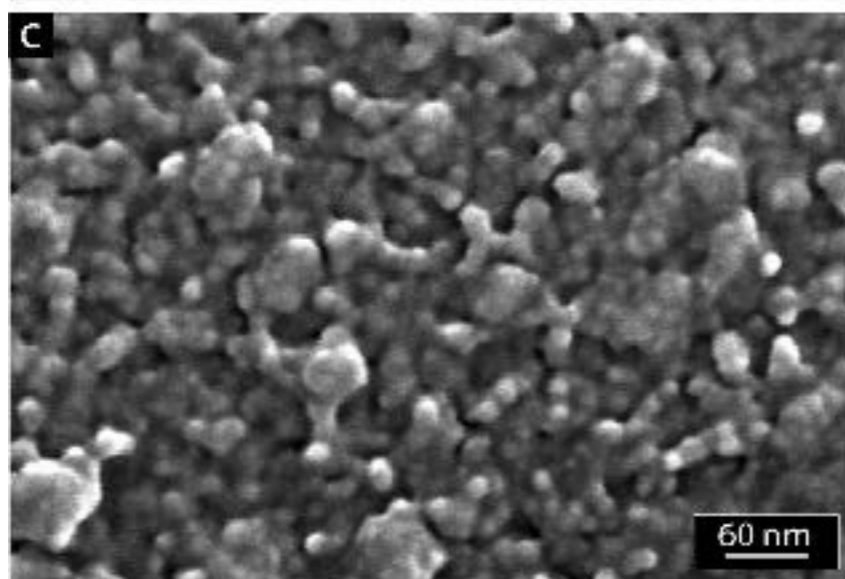
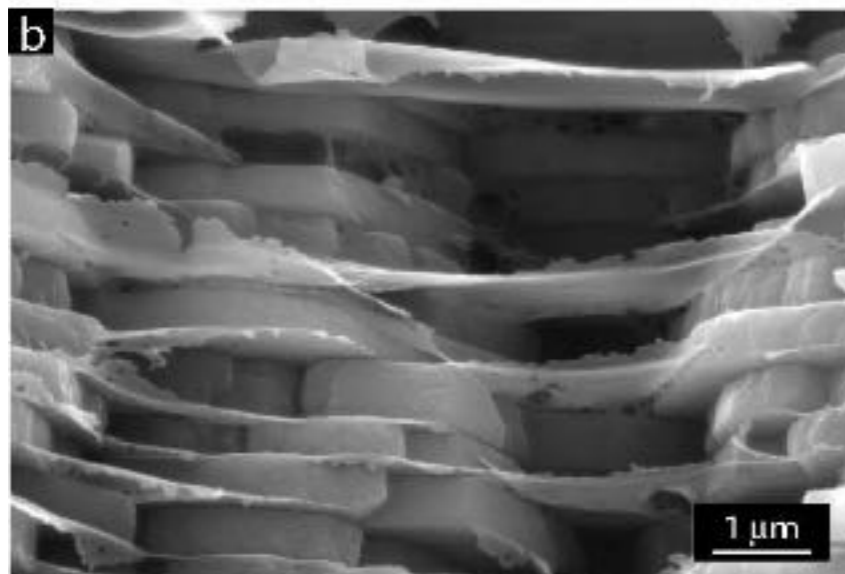
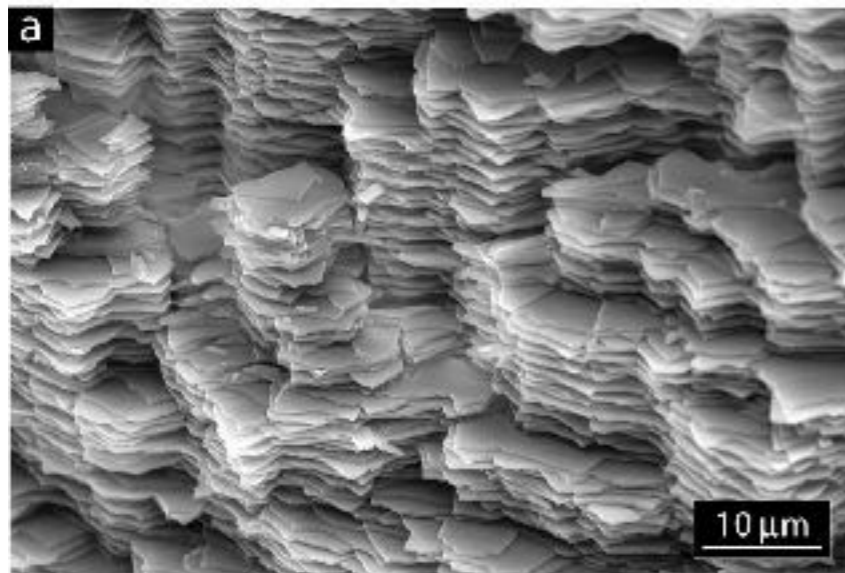
Crédit: Alfredo Mendez

Barthelat, F., A Review on the Structure and Mechanical Properties of Mollusk Shells –
Perspectives on Synthetic Biomimetic Materials

Why is nacre tough? Survival !



A hierarchical material



A brick and mortar structure

Crack deflection and platelets pull-out

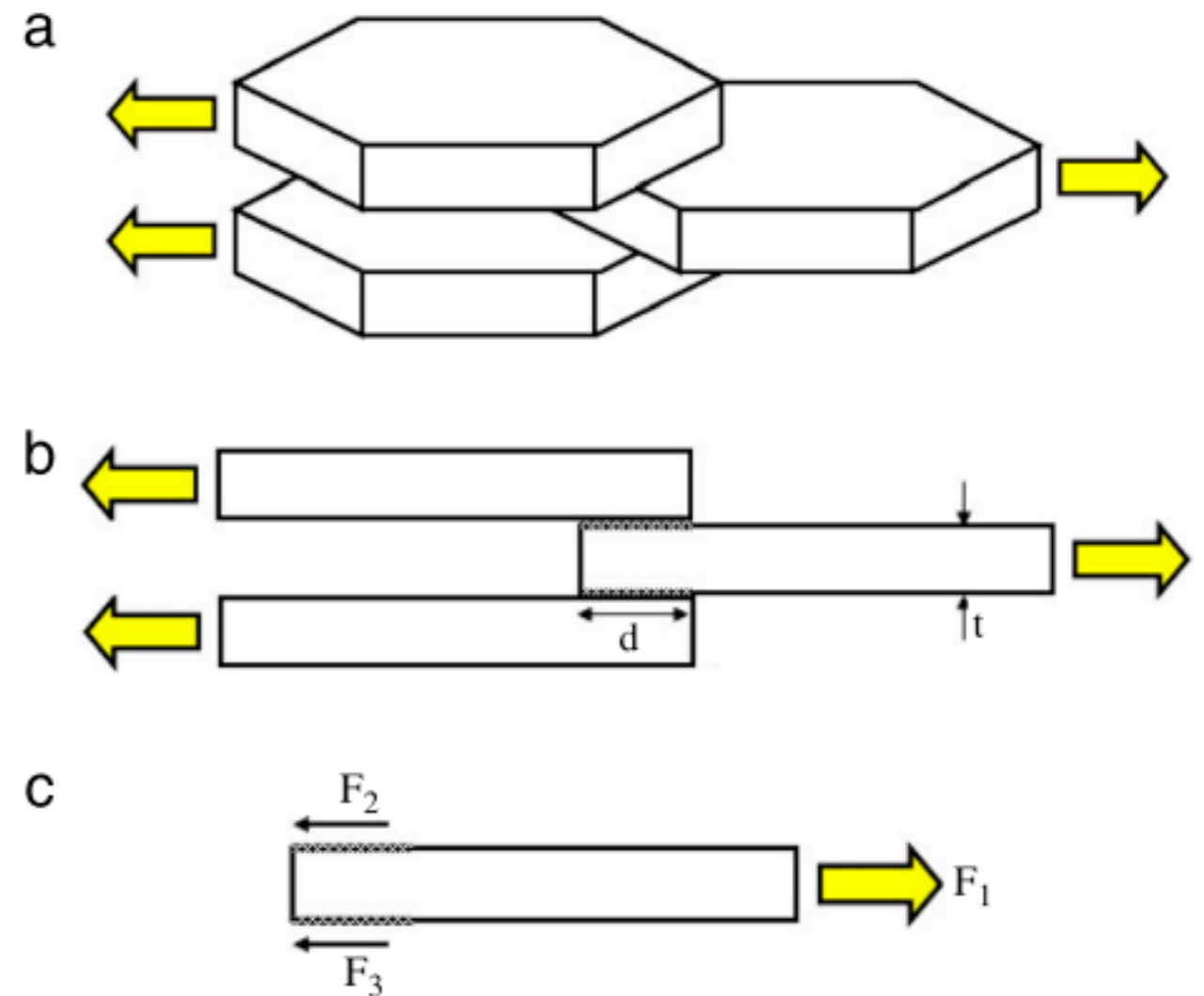
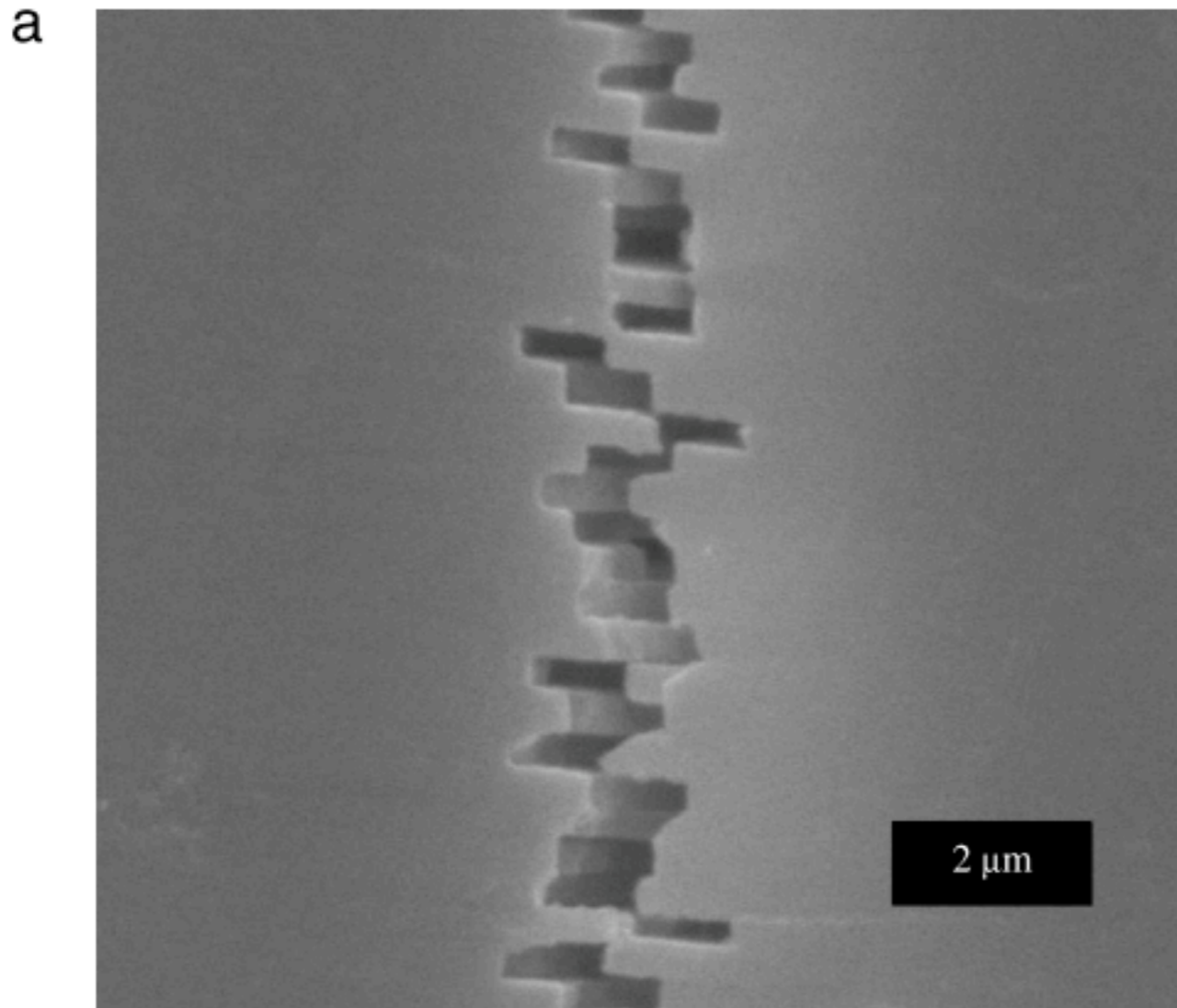
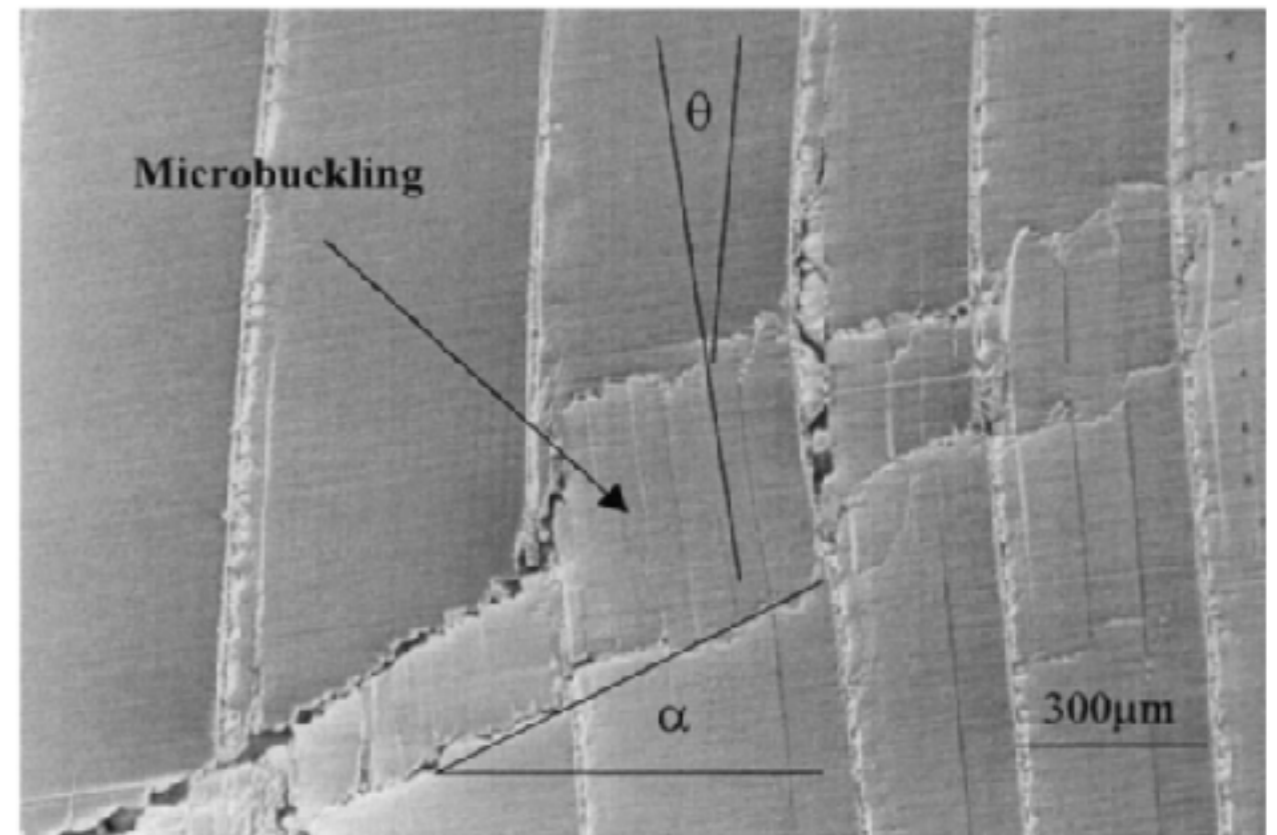
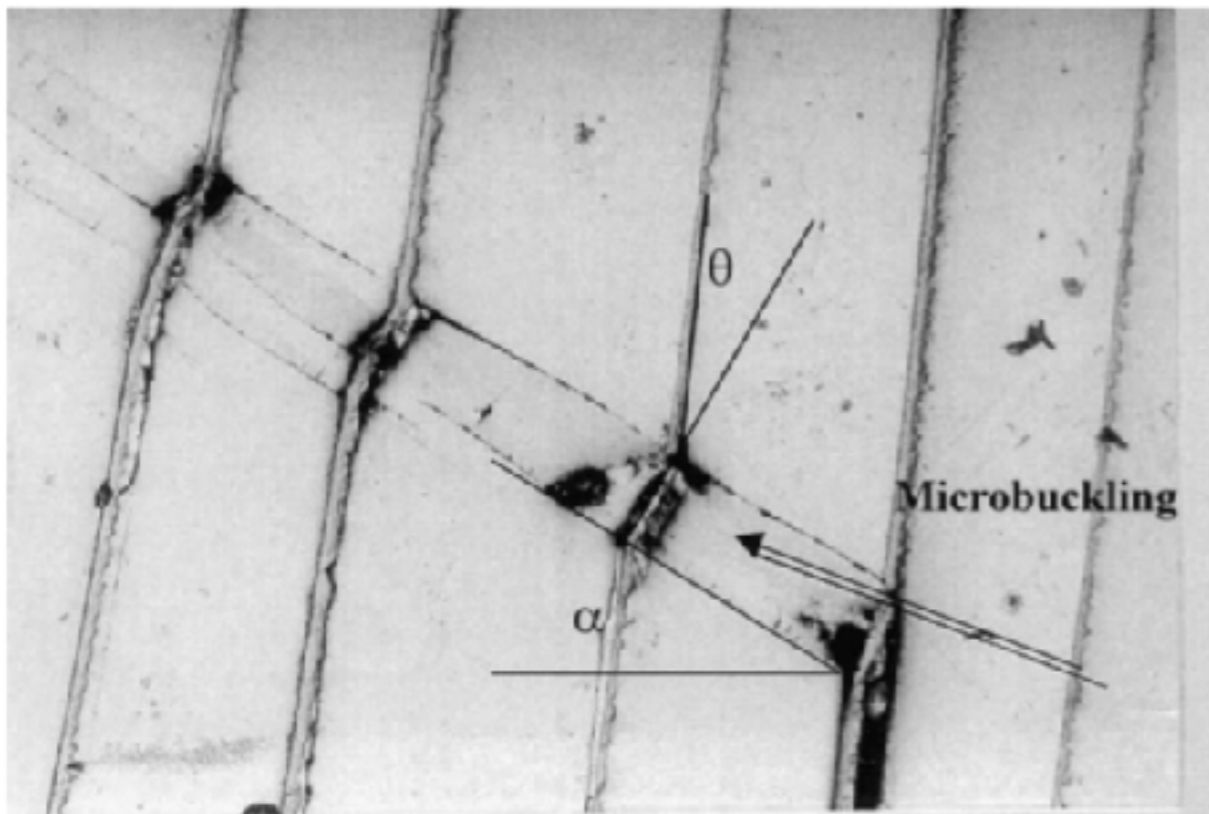


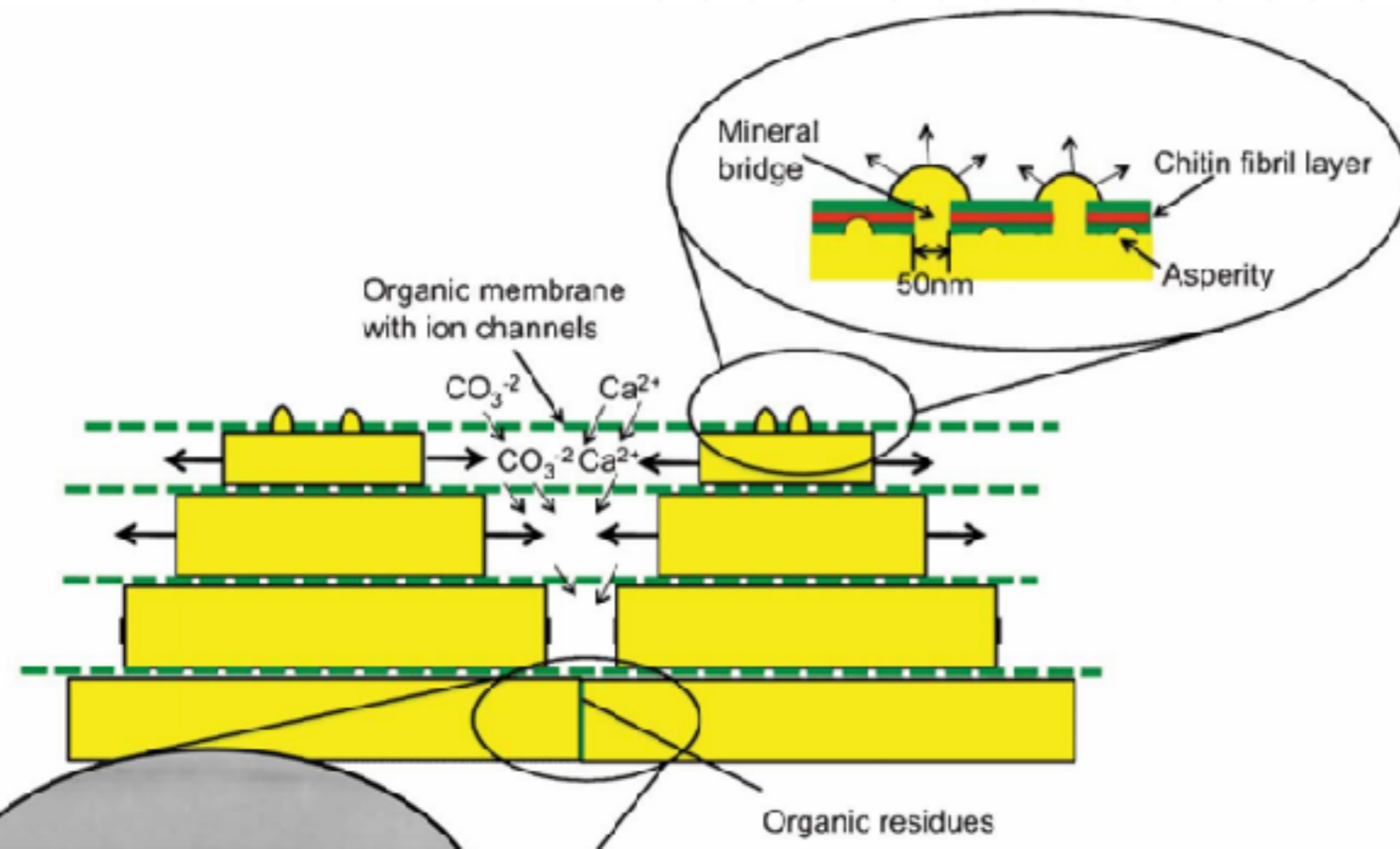
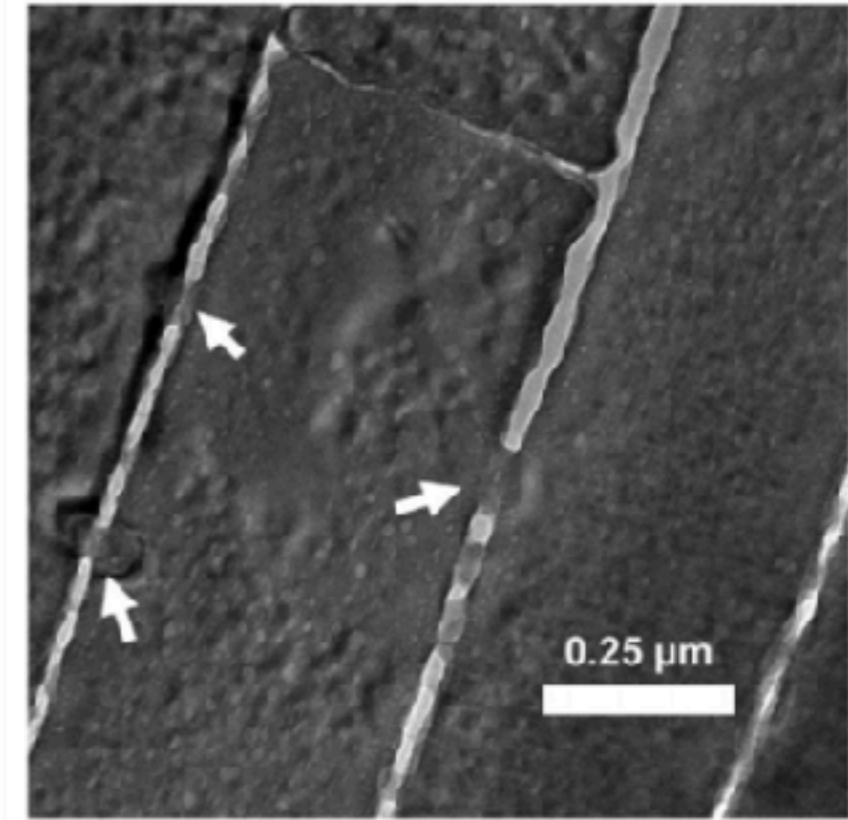
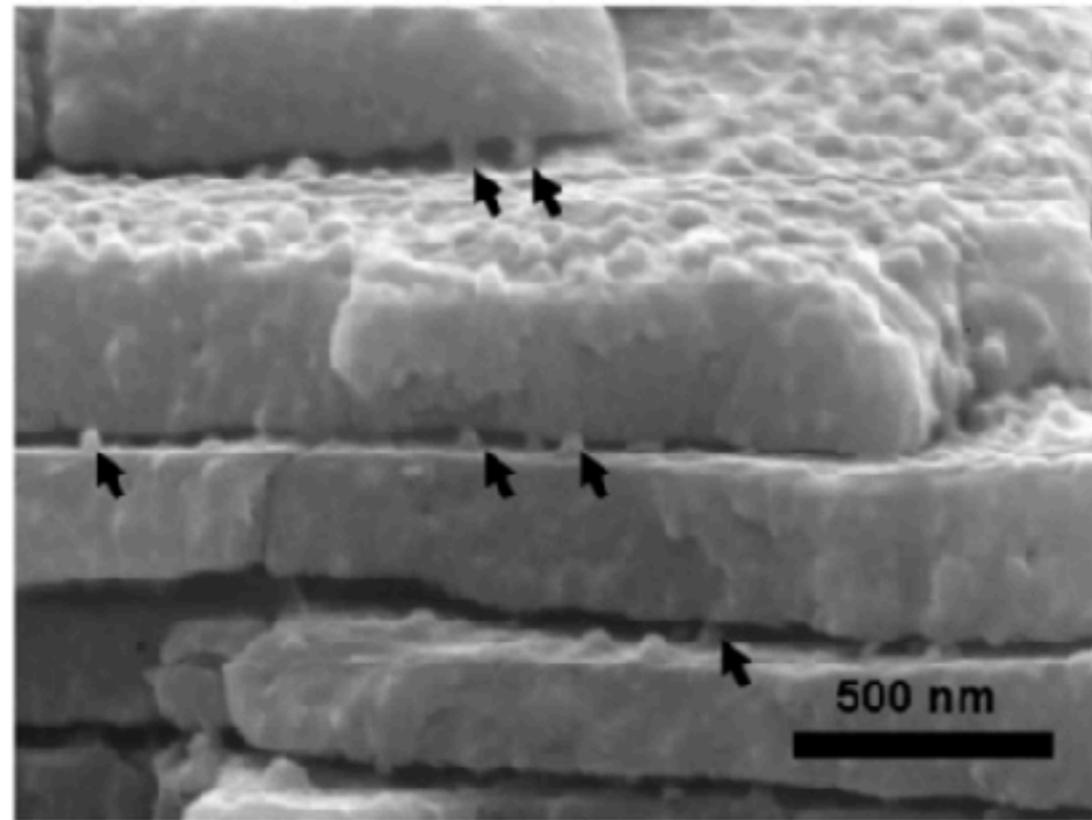
Fig. 7 - Schematic diagram showing pull-out of overlapping tile layers.

Microbuckling of platelets



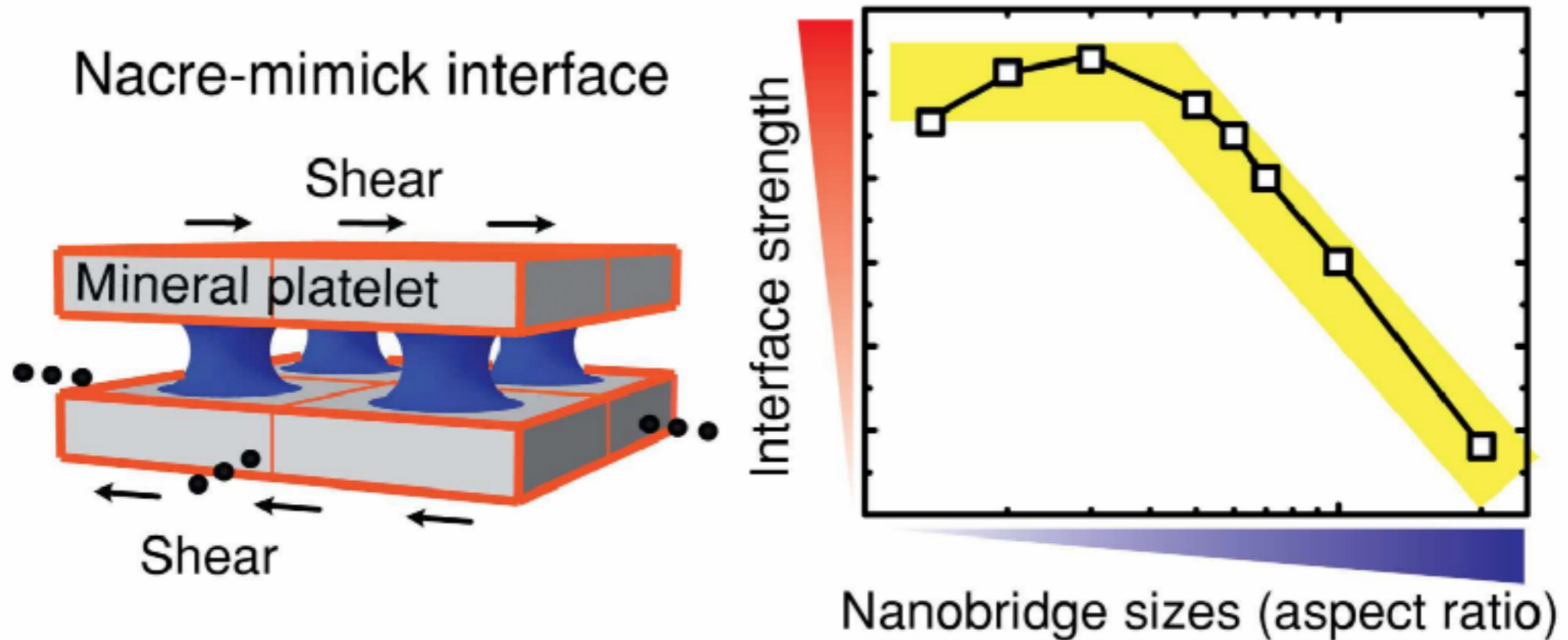
Menig, R., Quasi-static and dynamic mechanical response of *Strombus gigas* (conch) shells.
Mater. Sci. Eng. A 297, 203–211 (2001).

Inorganic bridges



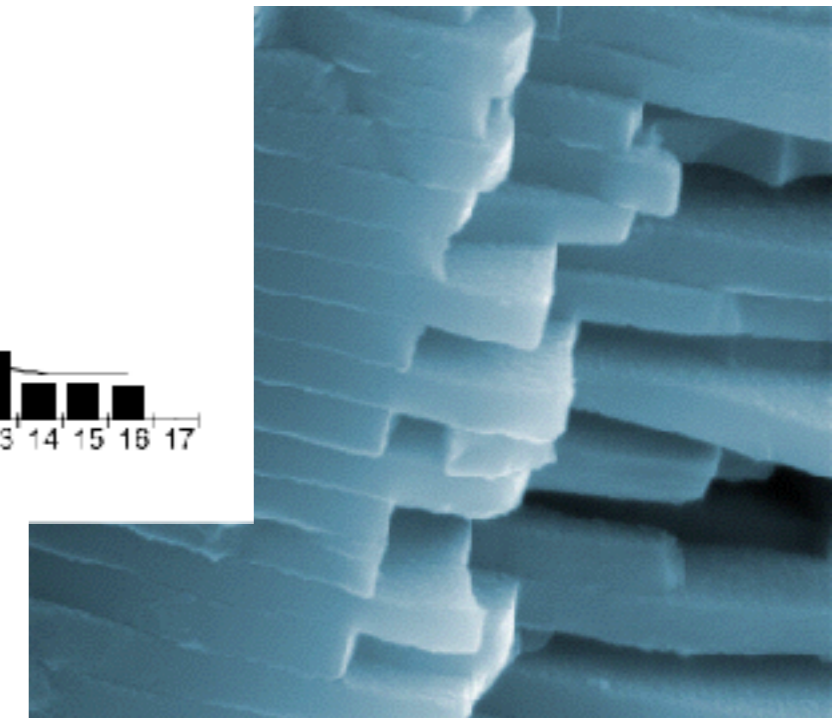
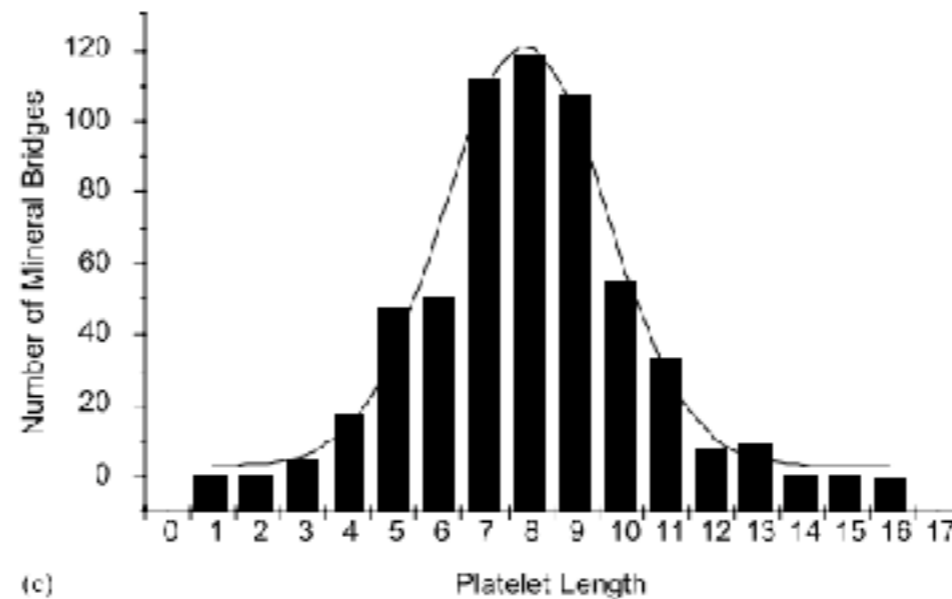
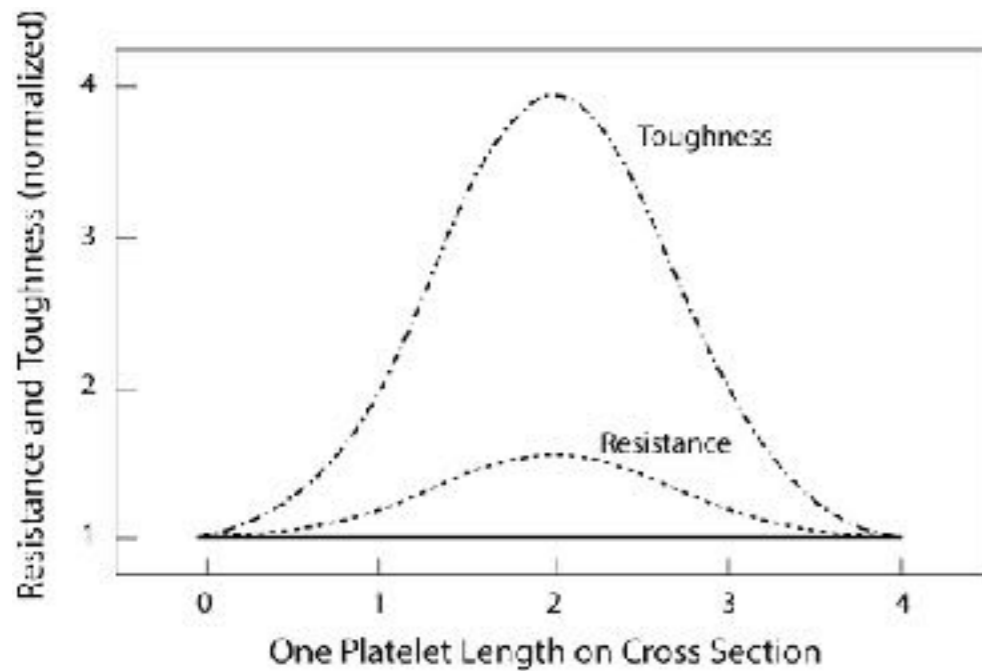
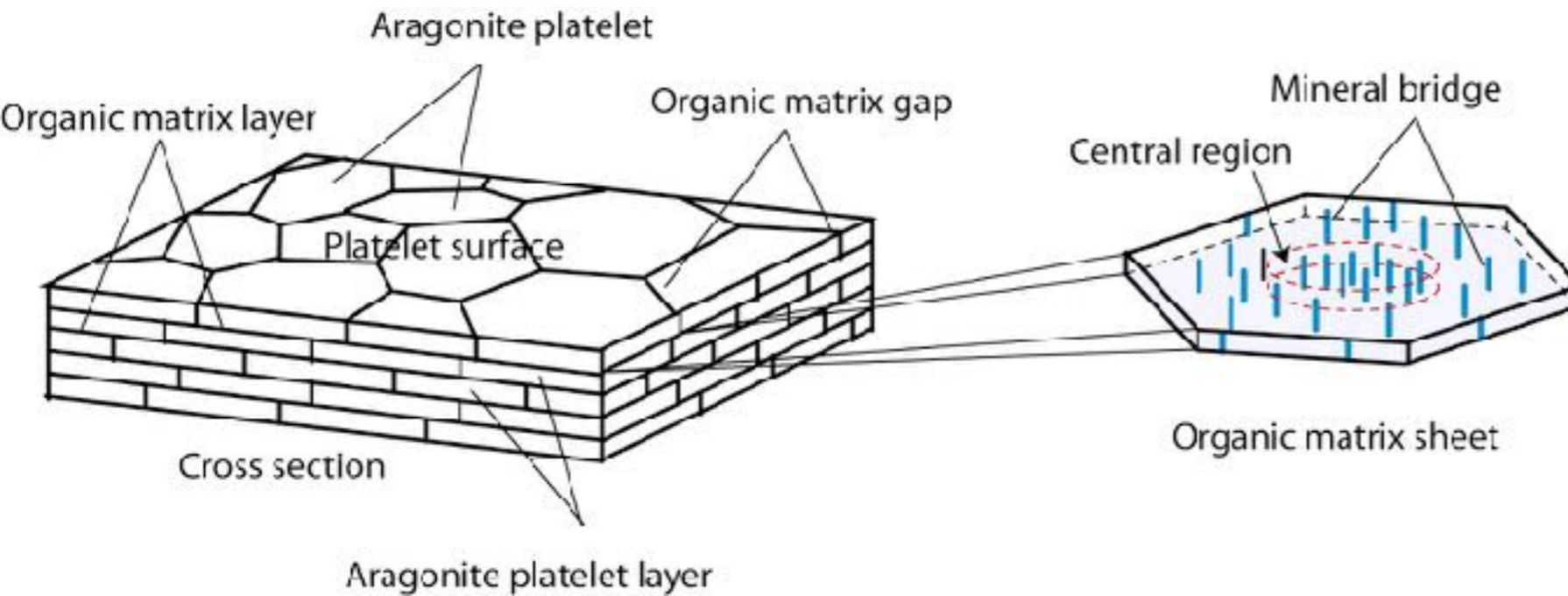
I. Sun, J. & Bhushan, B. Hierarchical structure and mechanical properties of nacre: A review. *RSC Adv.* 2, 7617–7632 (2012).

Inorganic bridges



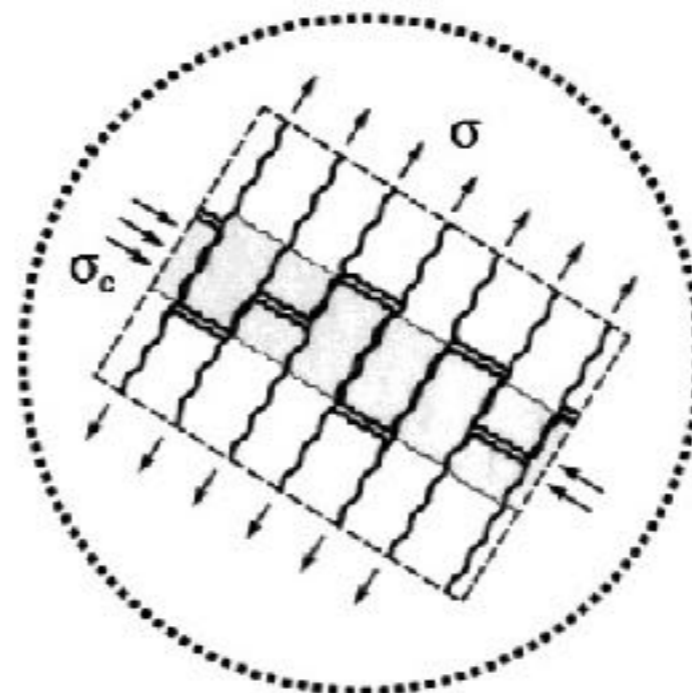
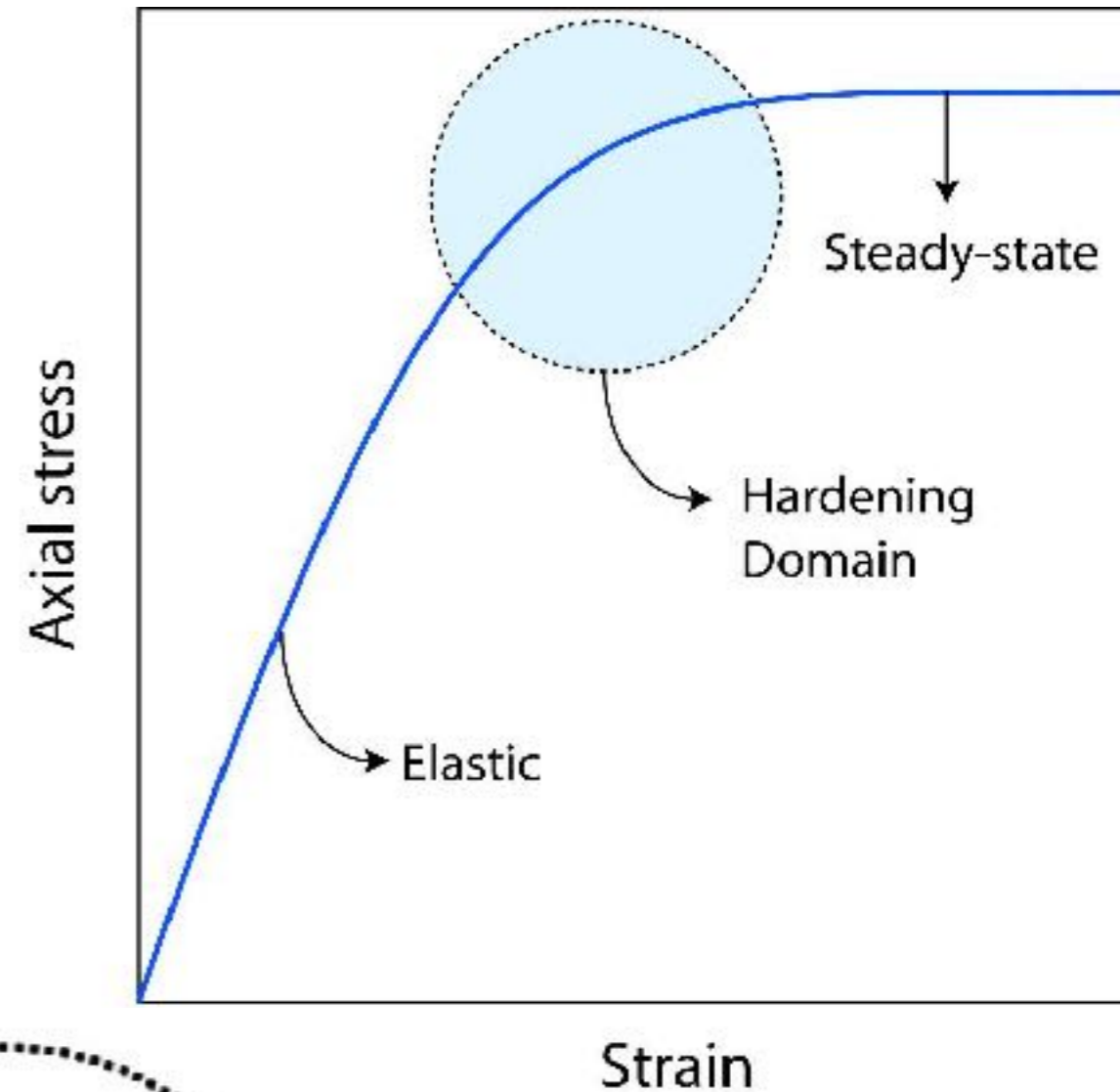
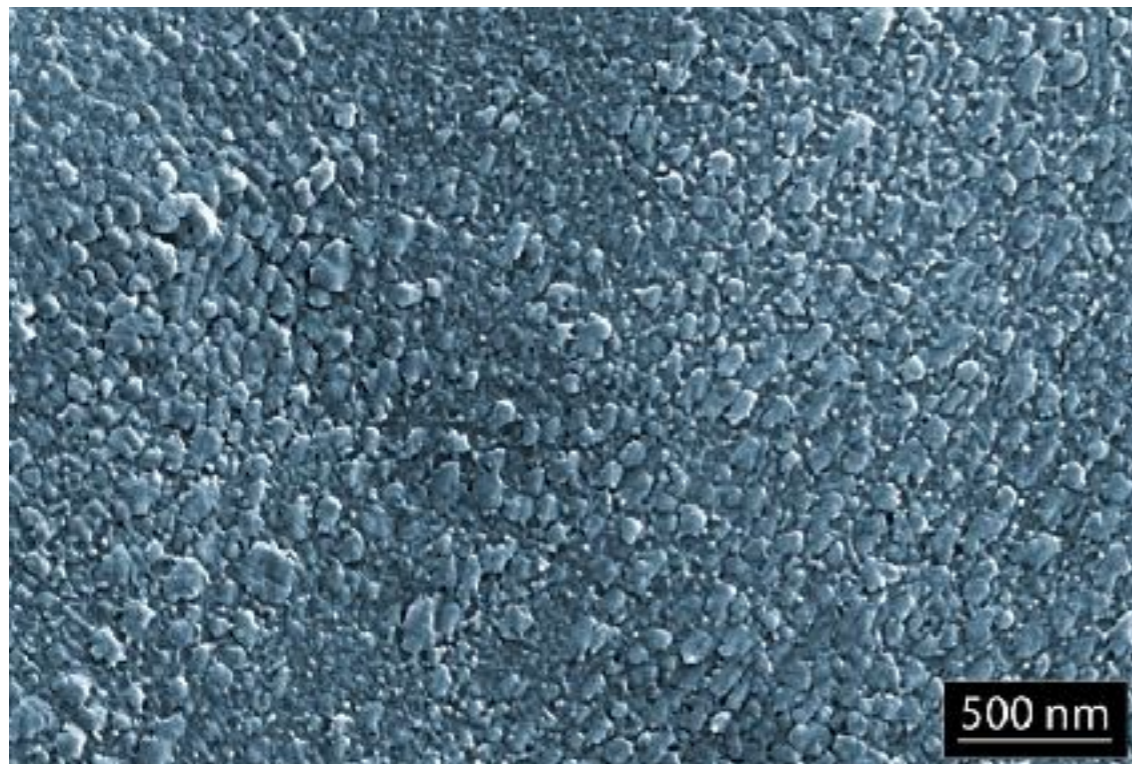
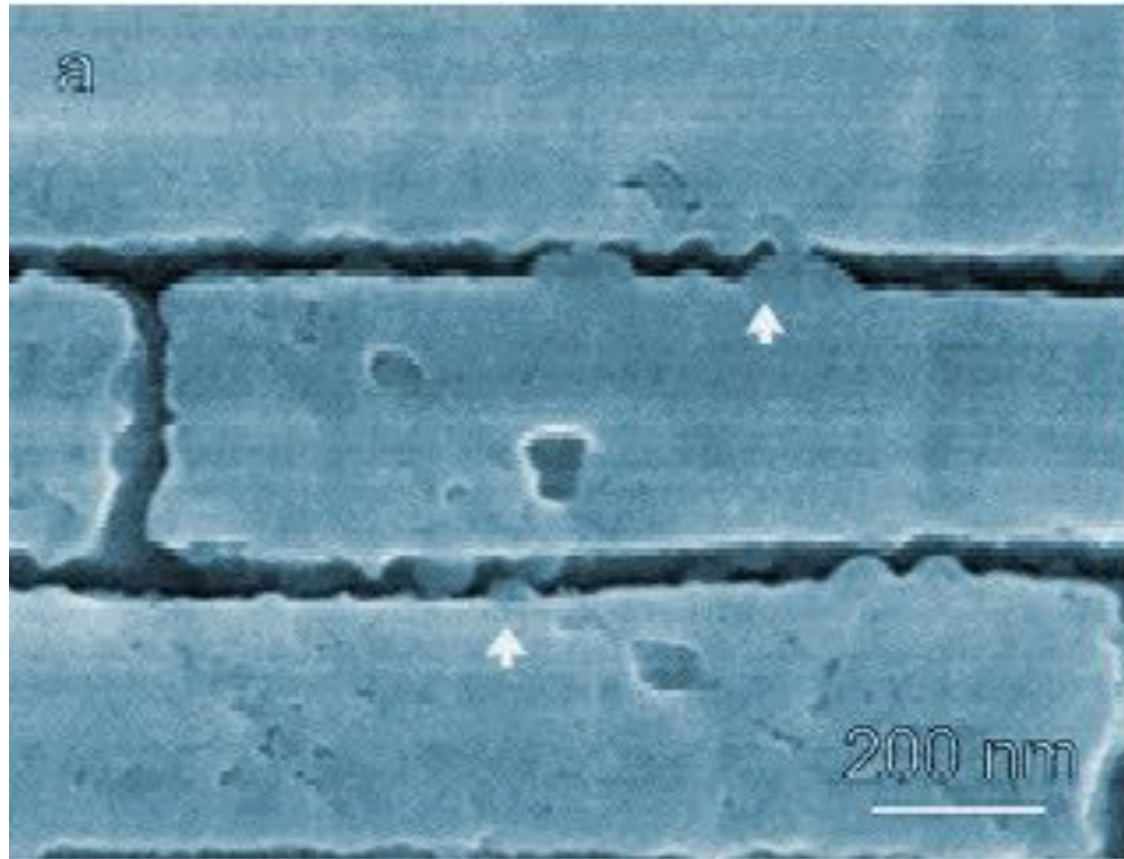
Shao, Y., Zhao, H.-P. & Feng, X.-Q. Optimal characteristic nanosizes of mineral bridges in mollusk nacre. *RSC Adv.* 4, 32451 (2014).

Inorganic bridges distribution



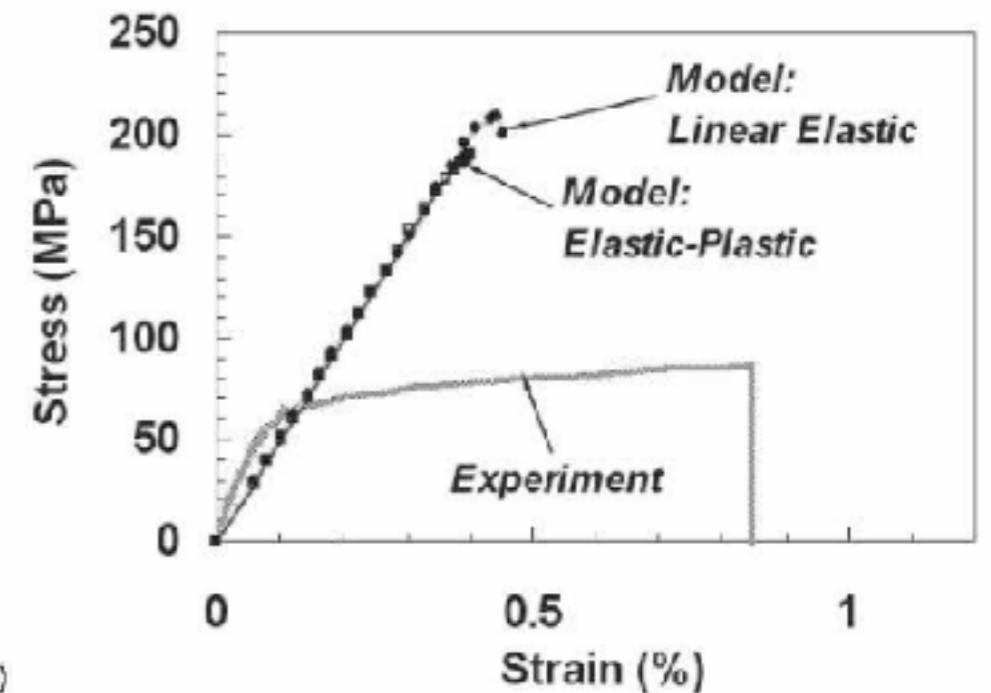
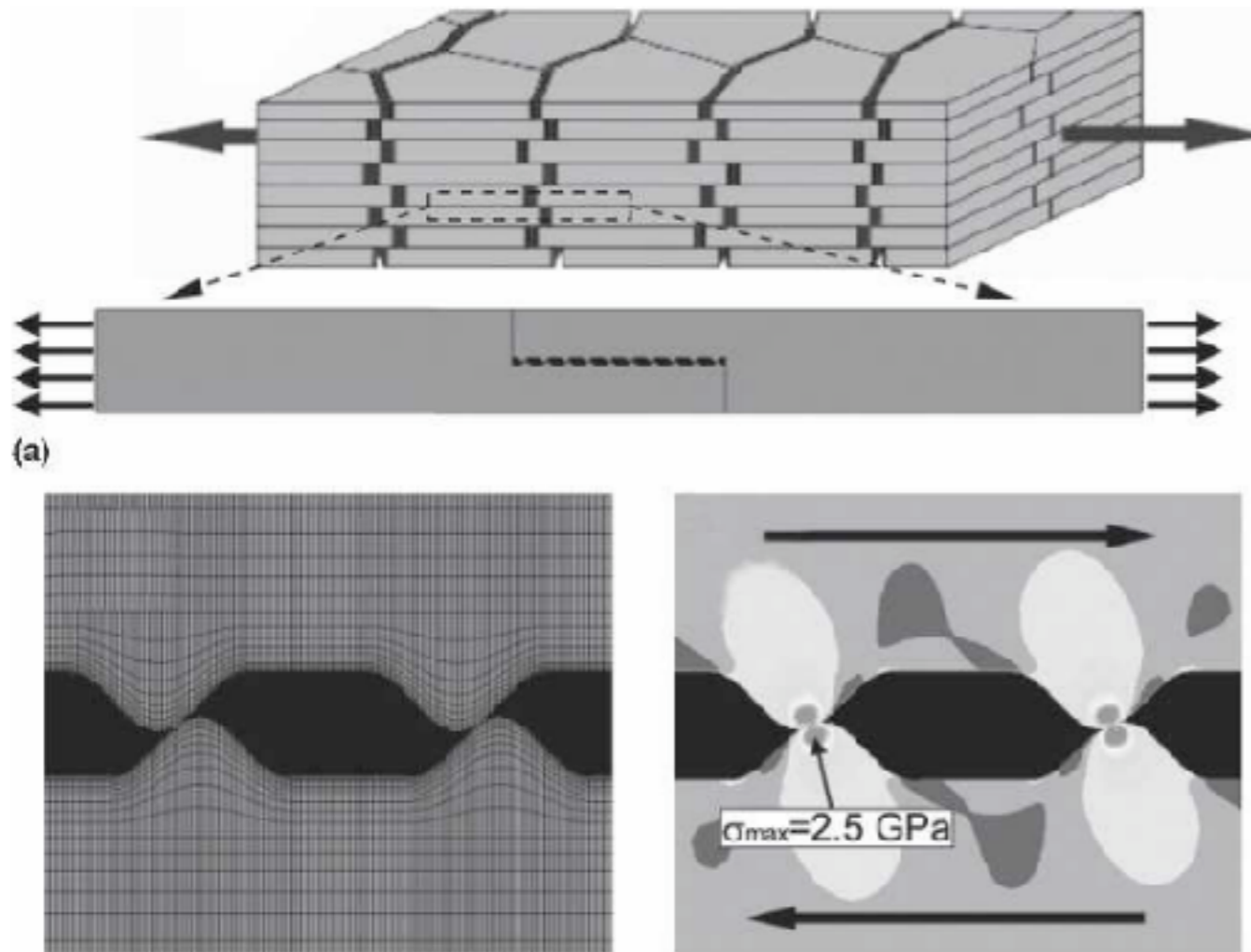
Song, F., Structural and mechanical properties of the organic matrix layers of nacre. *Biomaterials* 24, 3623–3631 (2003).

Surface roughness of bricks



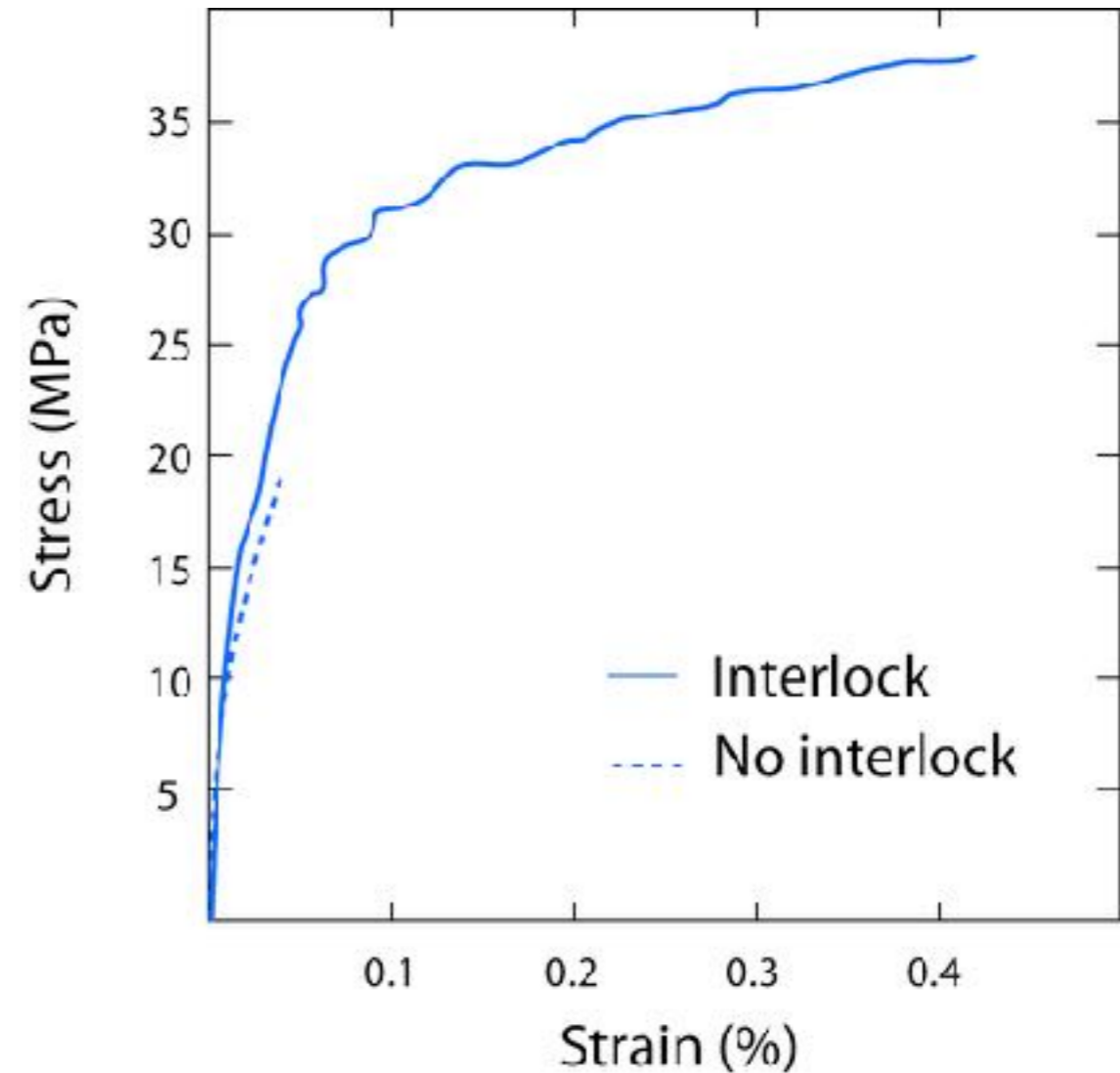
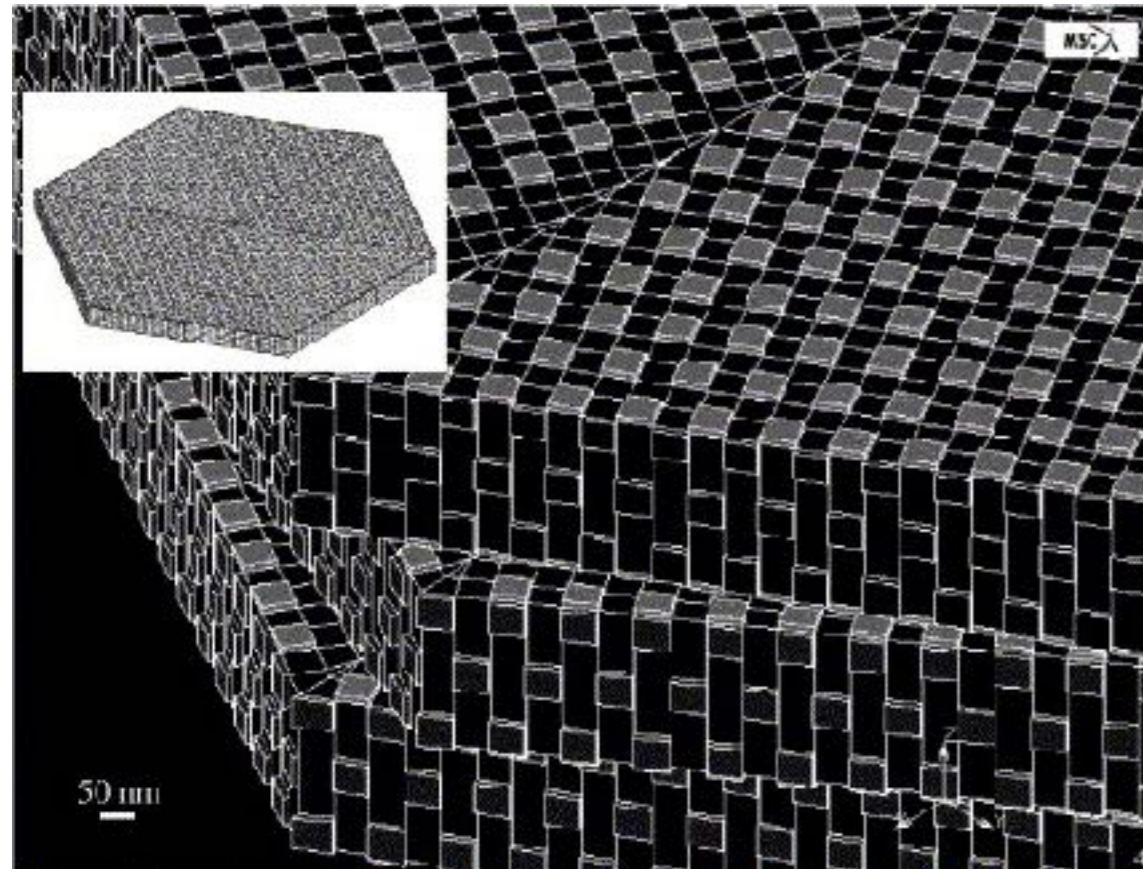
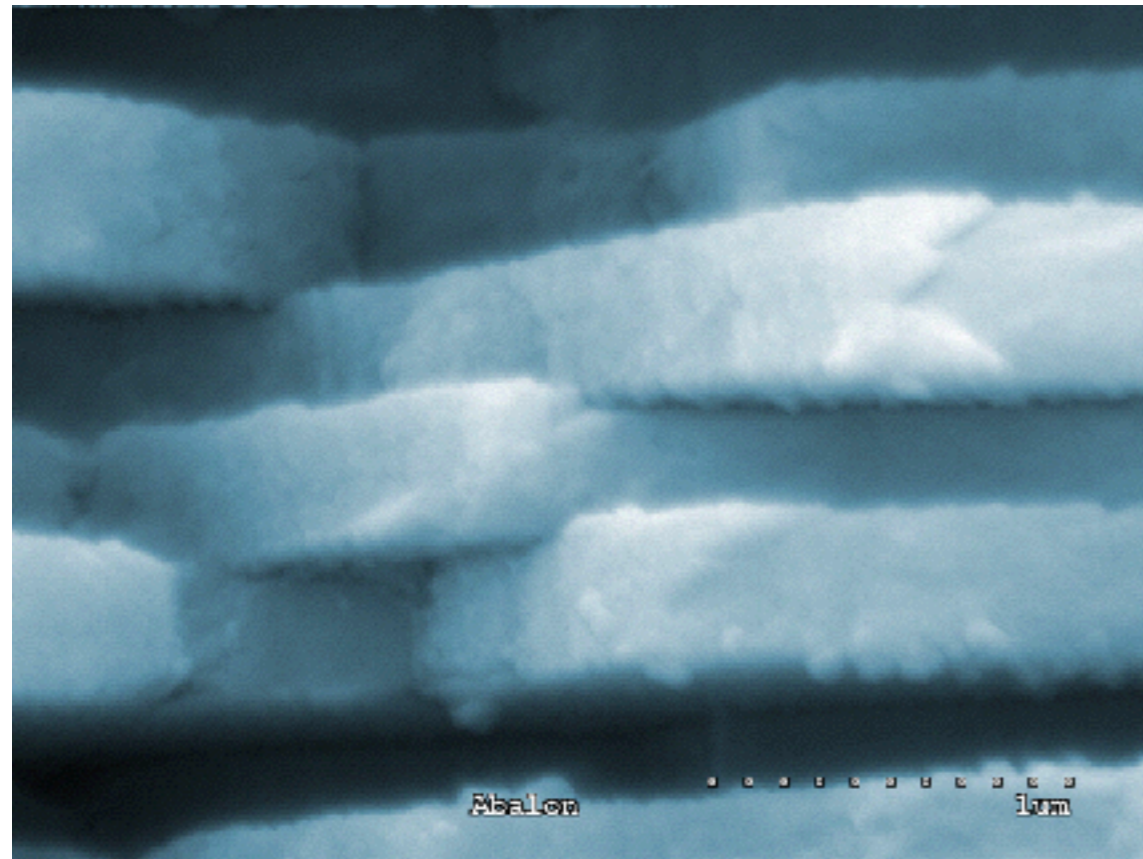
Evans, A. G. et al. Model for the robust mechanical behavior of nacre. *J. Mater. Res.* (2001).

Surface roughness of bricks



Barthelat, F., Mechanical properties of nacre constituents and their impact on mechanical performance. *J. Mater. Res.* 21, 1977–1986 (2011).

An interlocked structure



Katti, K. S., Platelet interlocks are the key to toughness and strength in nacre. *J. Mater. Res.* 20, 1097–1100 (2005).

An interlocked structure

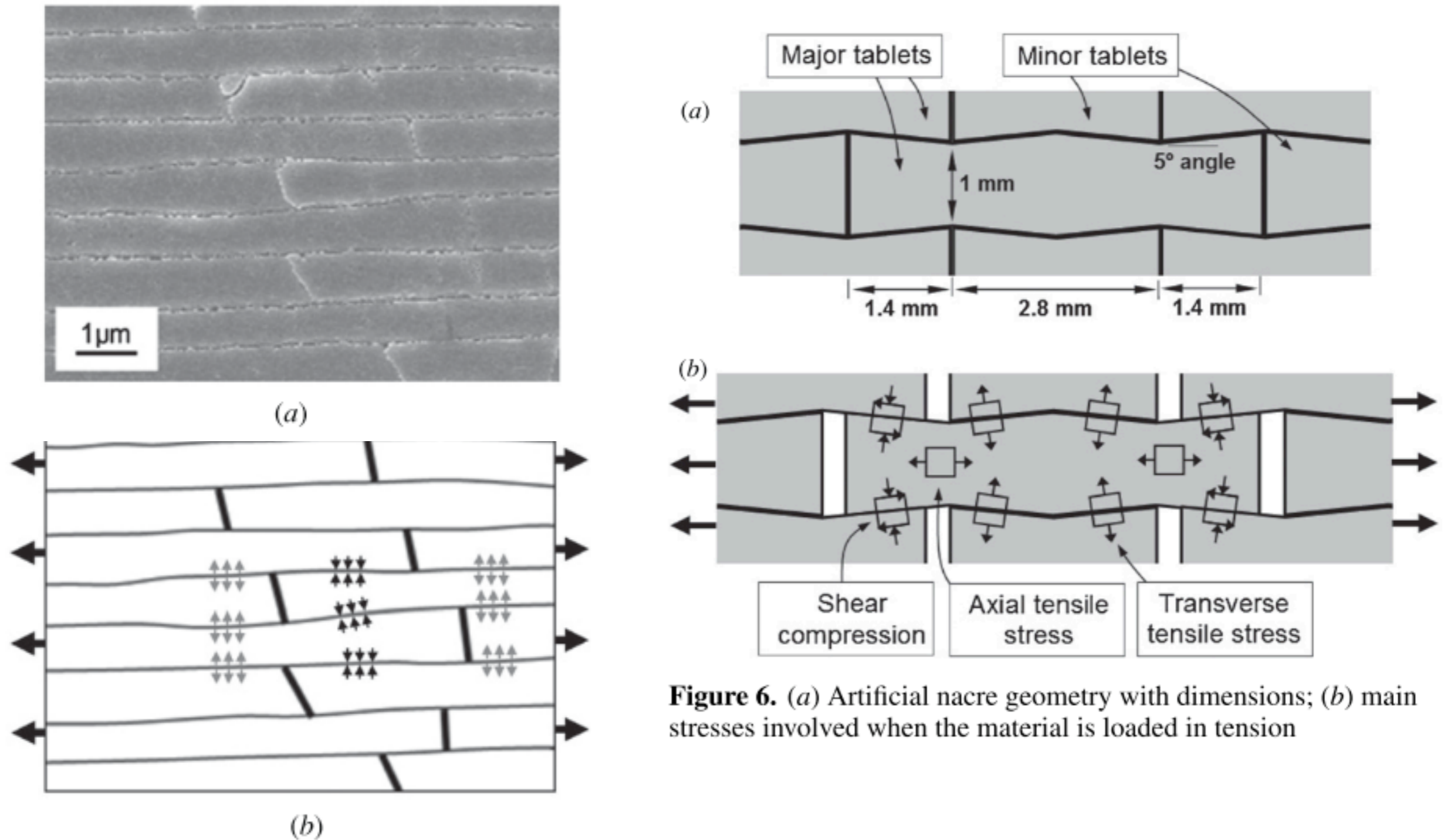
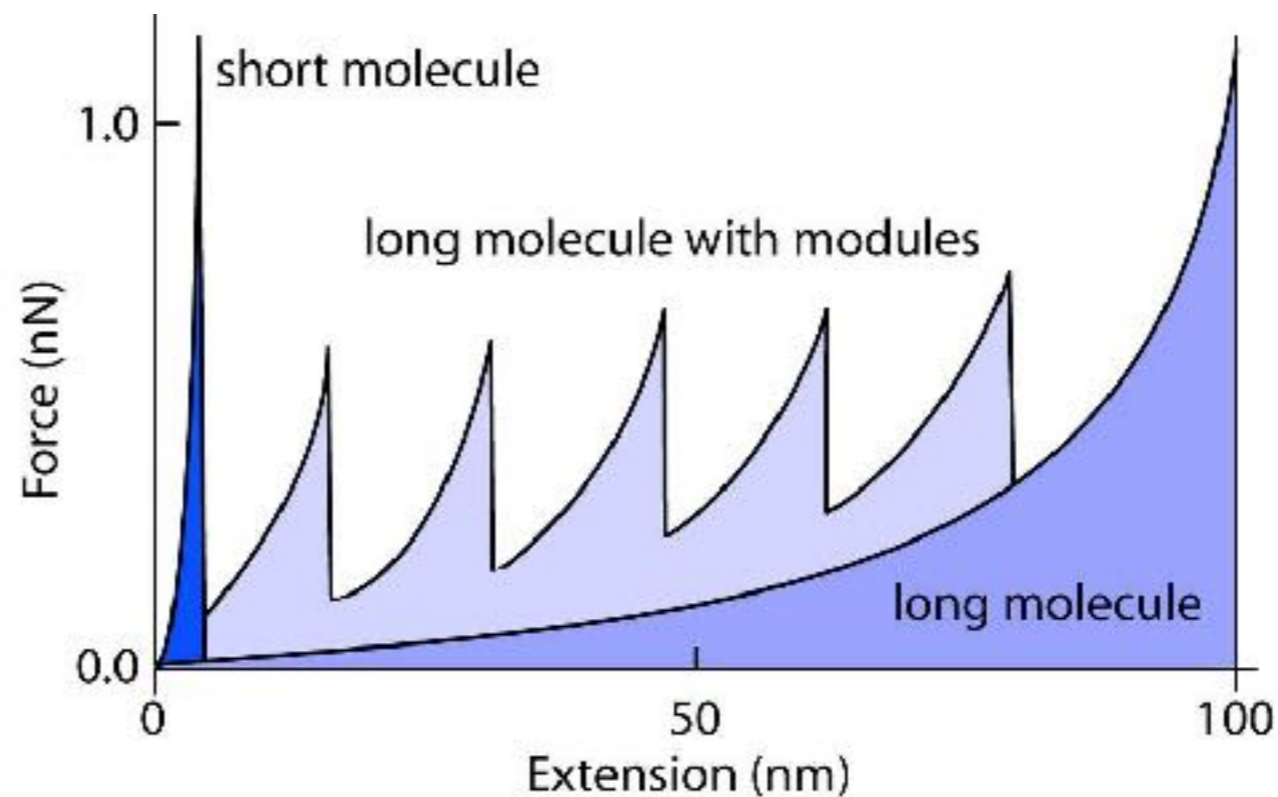
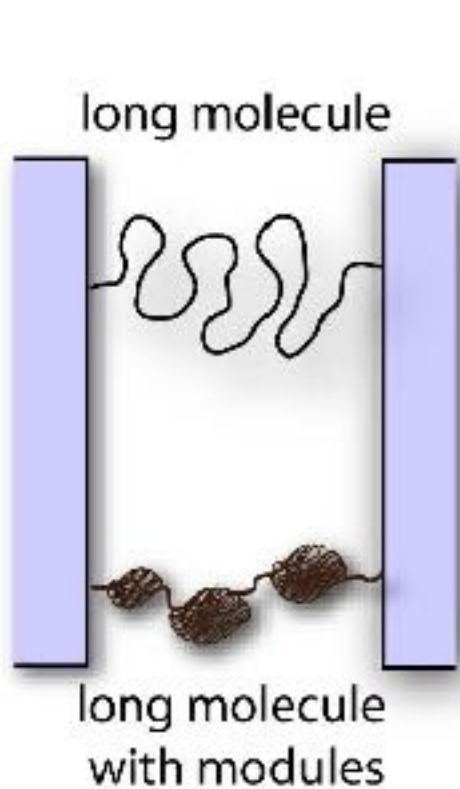
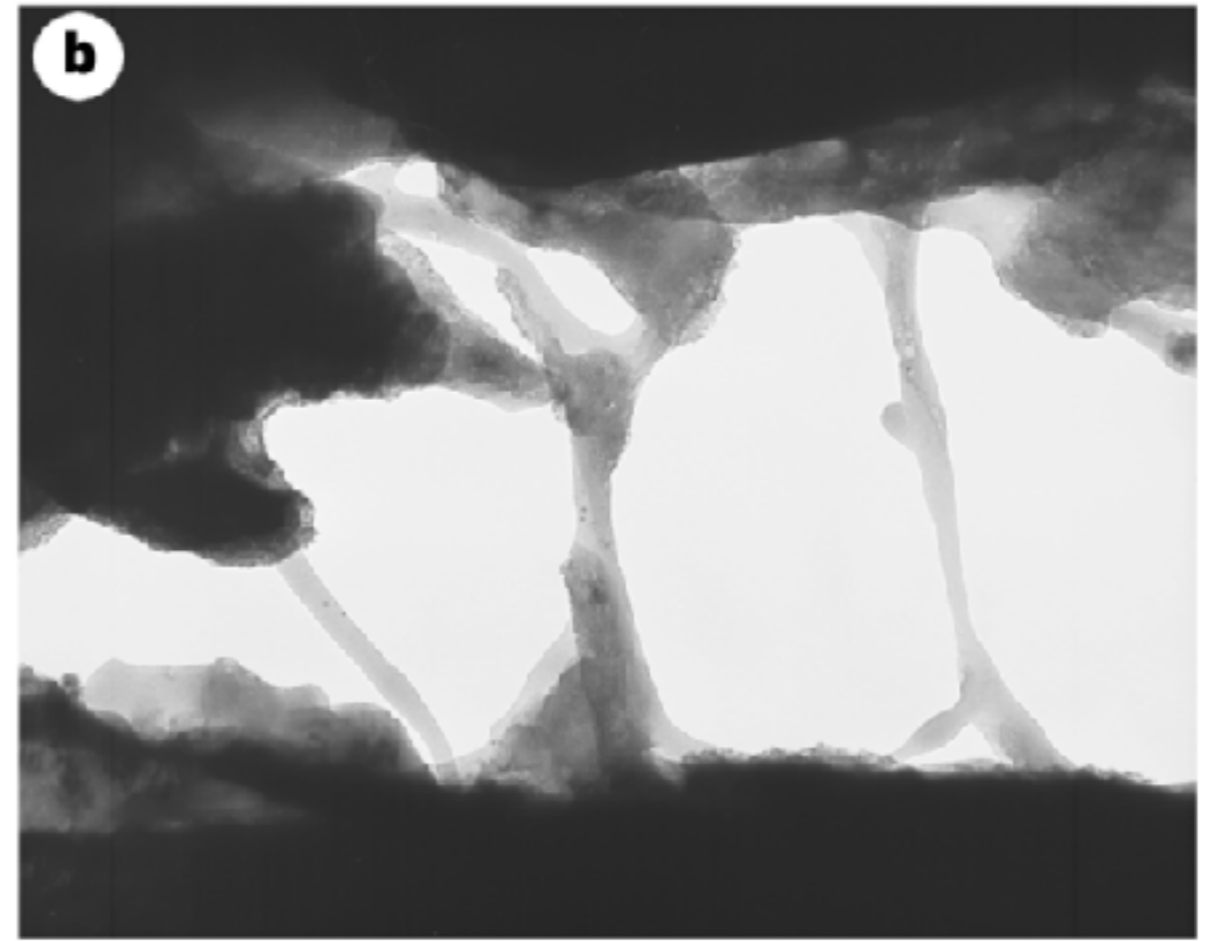
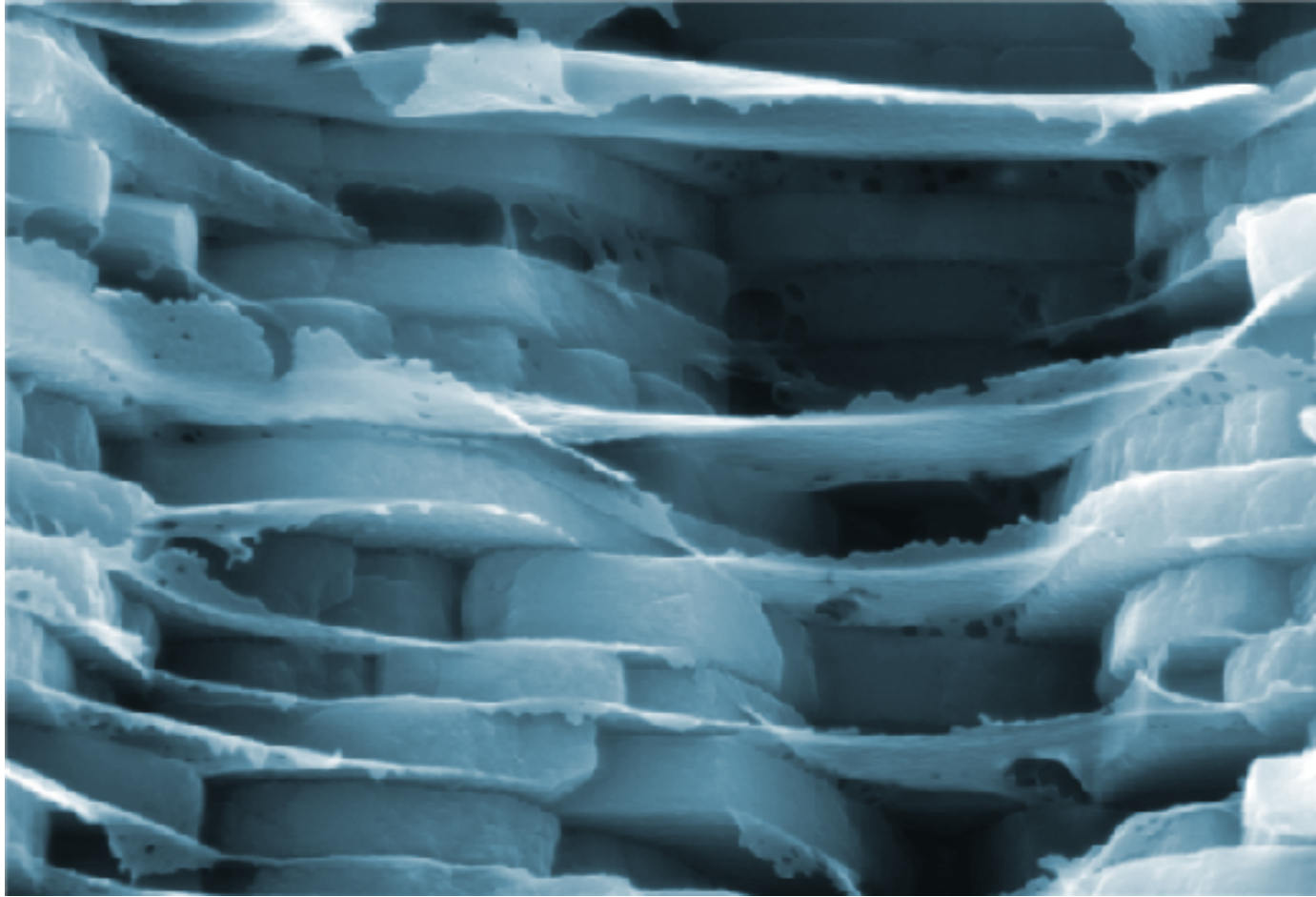


Figure 6. (a) Artificial nacre geometry with dimensions; (b) main stresses involved when the material is loaded in tension

Protein glue



Smith, B. L. et al. Molecular mechanistic origin of the toughness of natural adhesives, fibres and composites. *Nature* 399, 761–763 (1999).

Nanograins

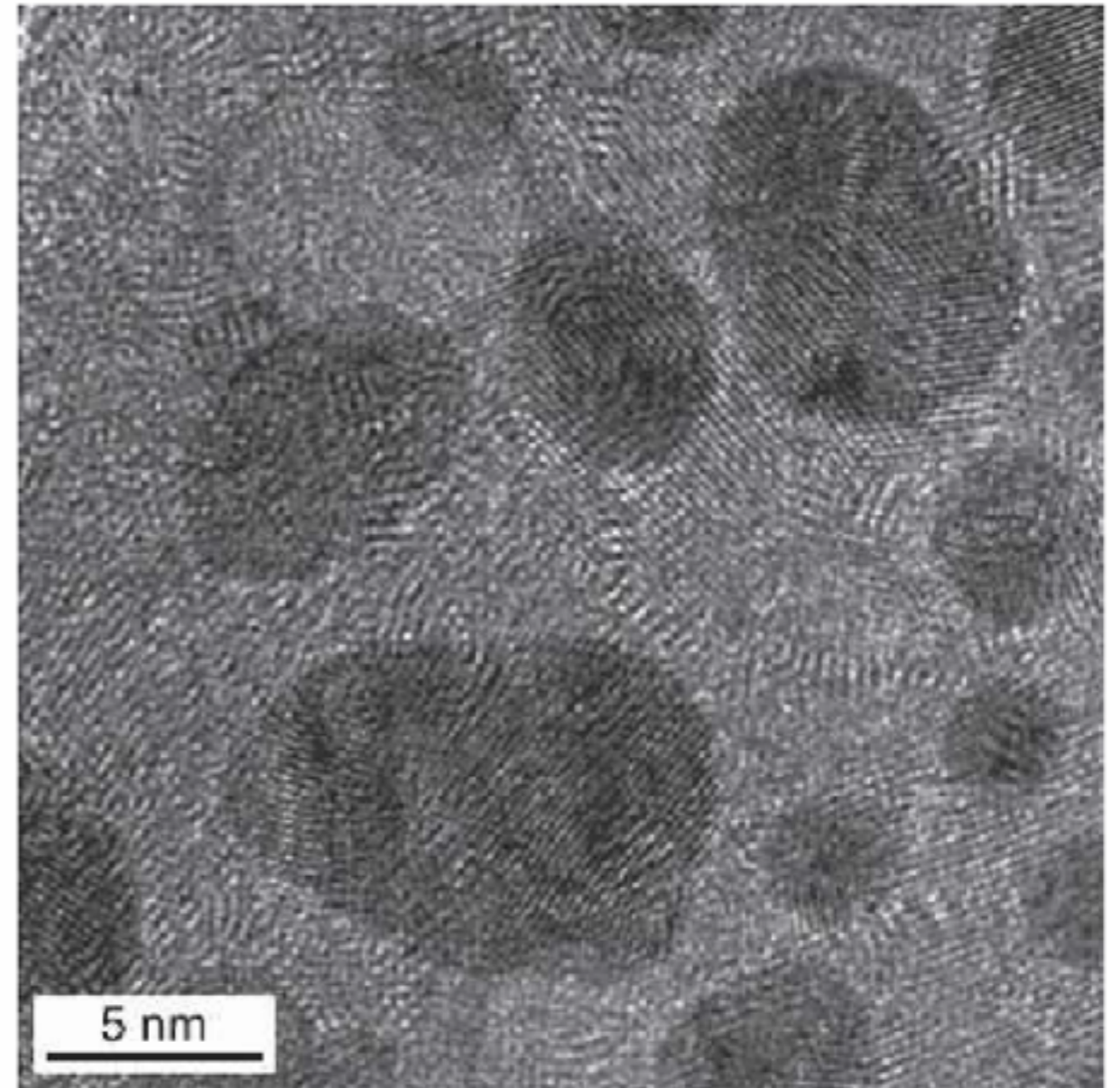
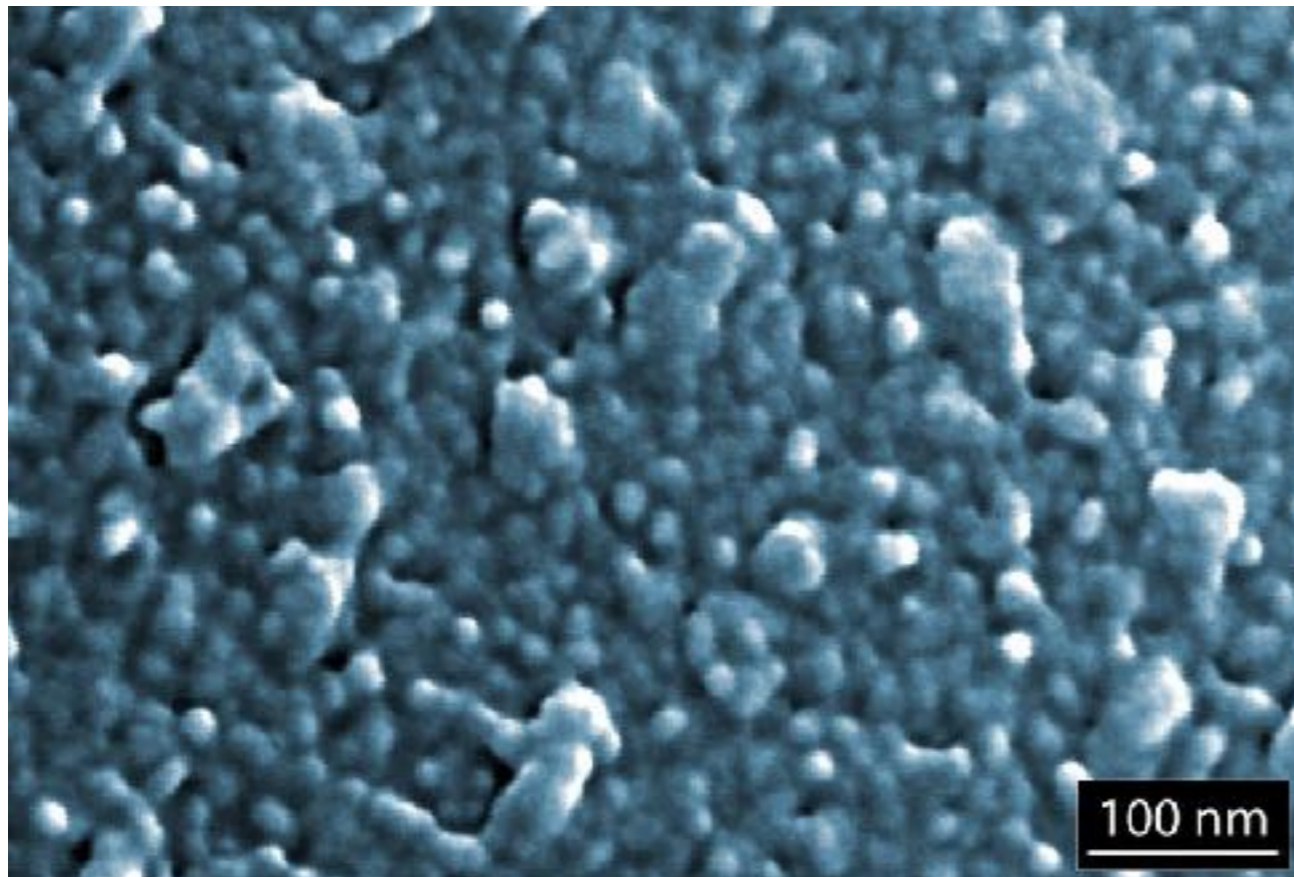


FIG. 3. High-resolution TEM (face-on view) of a tablet showing nanograins about 3–10 nm in size.

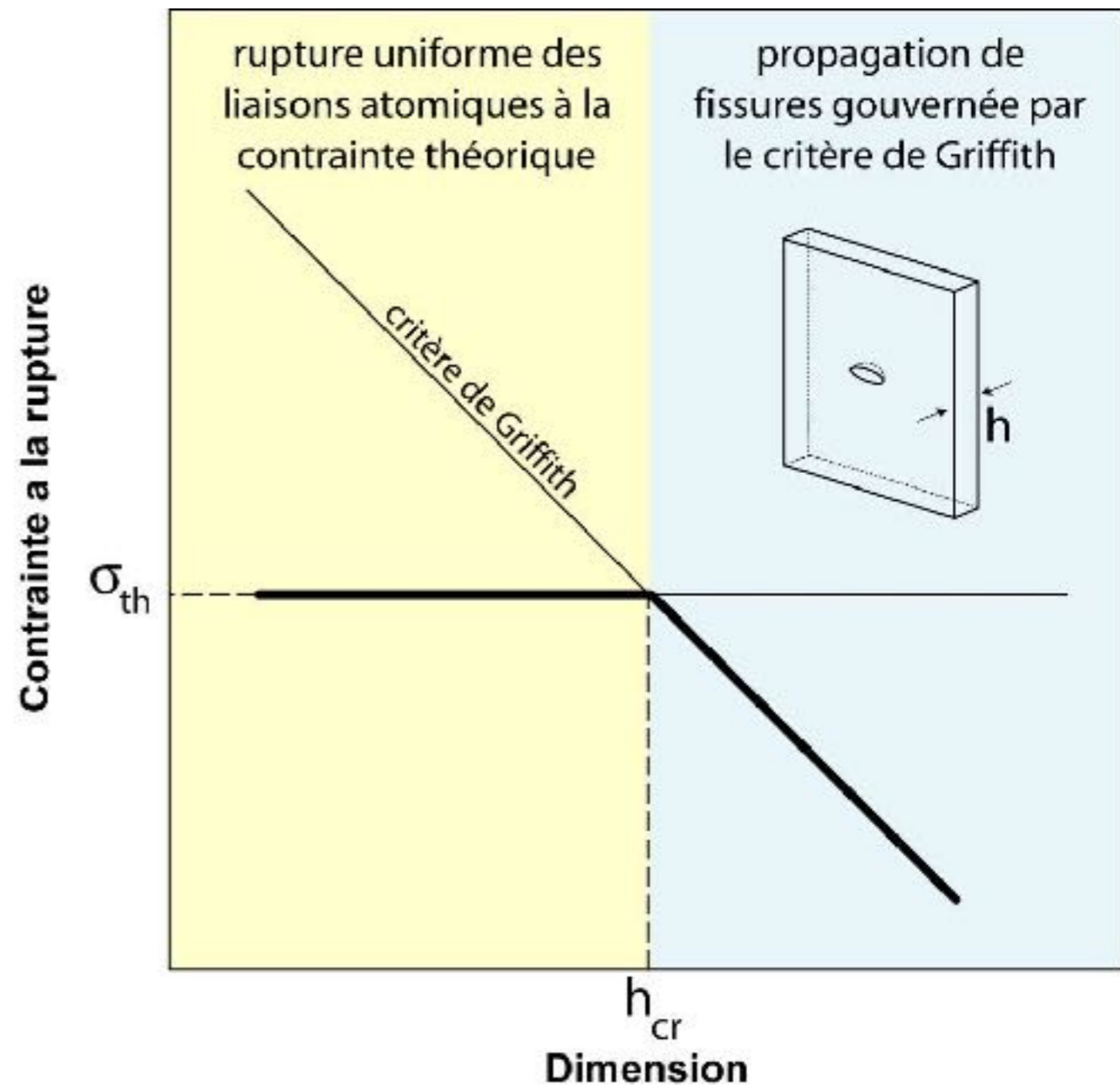
Nanograins

Critère de Griffith

$$\sigma_m^f = \alpha E_m \sqrt{\frac{\gamma}{E_m h}}$$

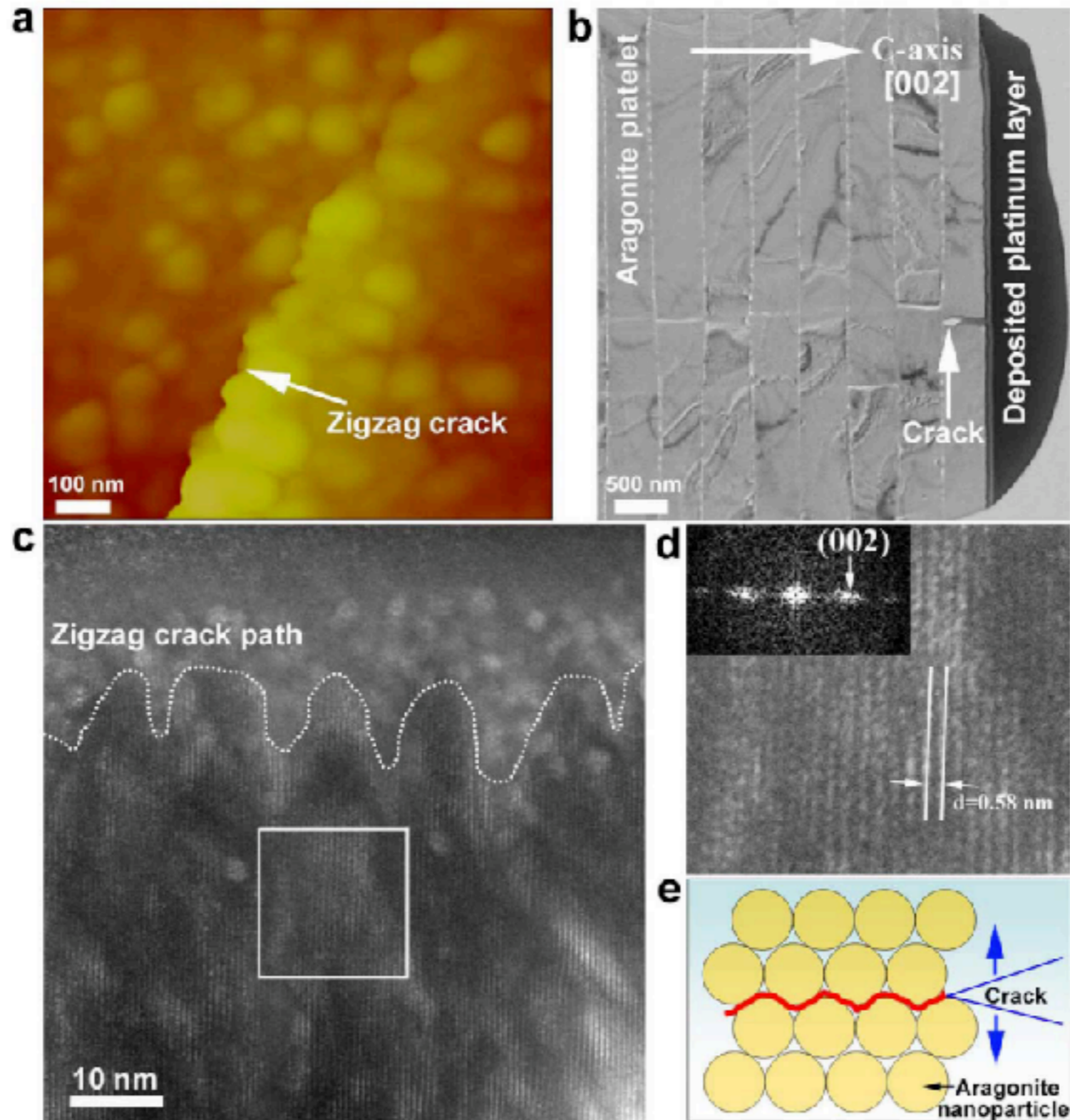
Longueur critique

$$h_{cr} \approx \alpha^2 \frac{\gamma E_m}{\sigma_{th}^2} \approx 30 \text{ nm}$$



Gao, H., Materials become insensitive to flaws at nanoscale: lessons from nature.
Proc. Natl. Acad. Sci. U. S.A. 100, 5597–600 (2003).

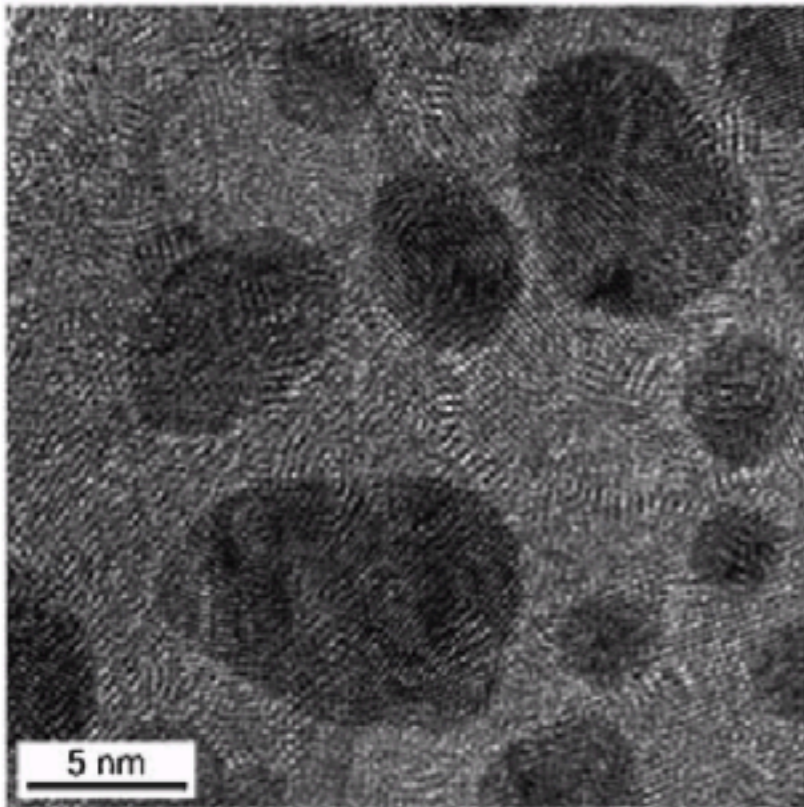
Intergranular crack propagation



Huang, Z. & Li, X. Origin of flaw-tolerance in nacre. *Sci. Rep.* 3, 1693 (2013).

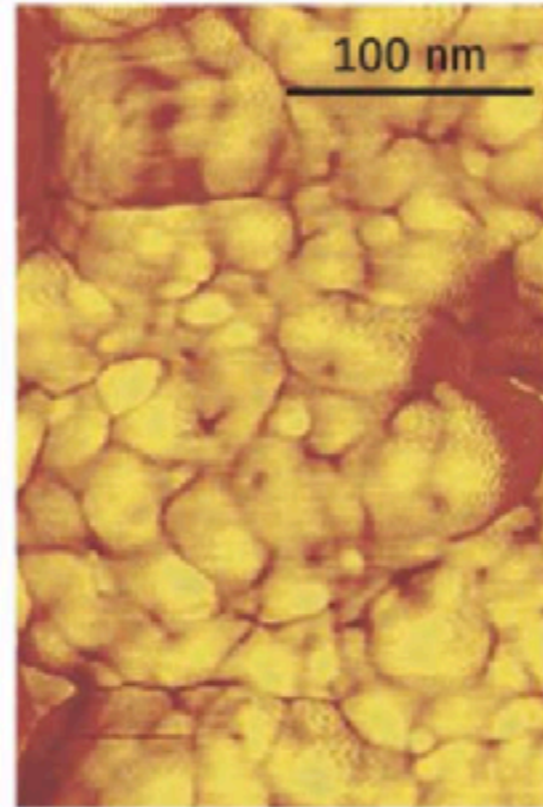
Nanograins rotation

Nanograins

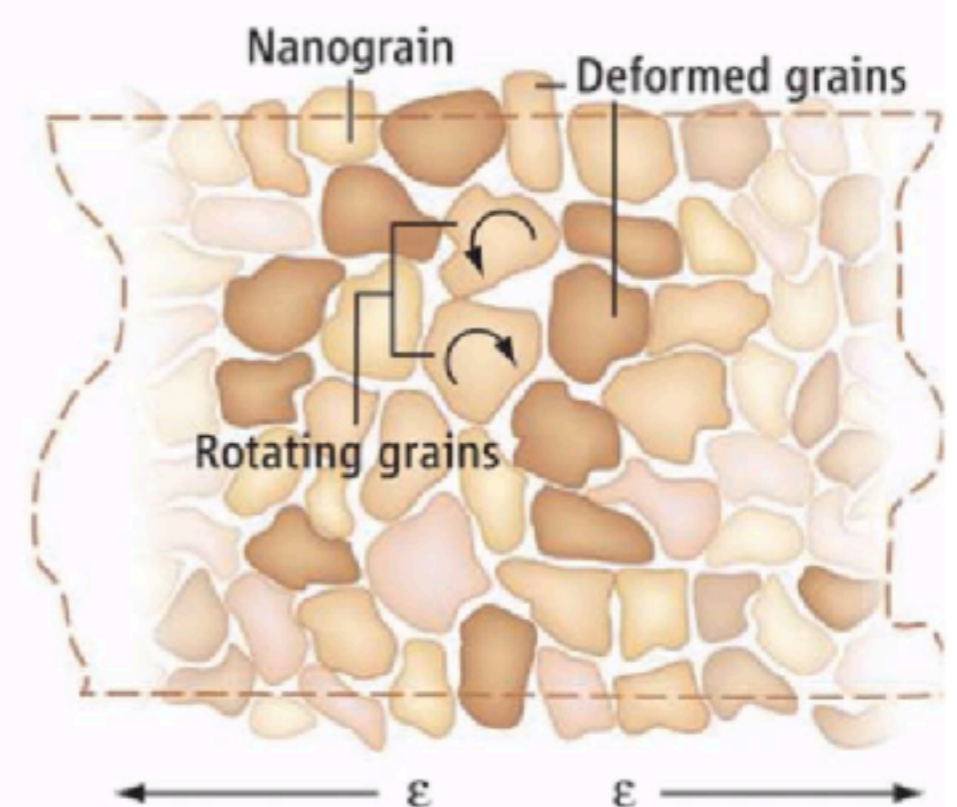


(a)

Surface of a tablet



Nacre tablet under tension



(b)

But...

Performances

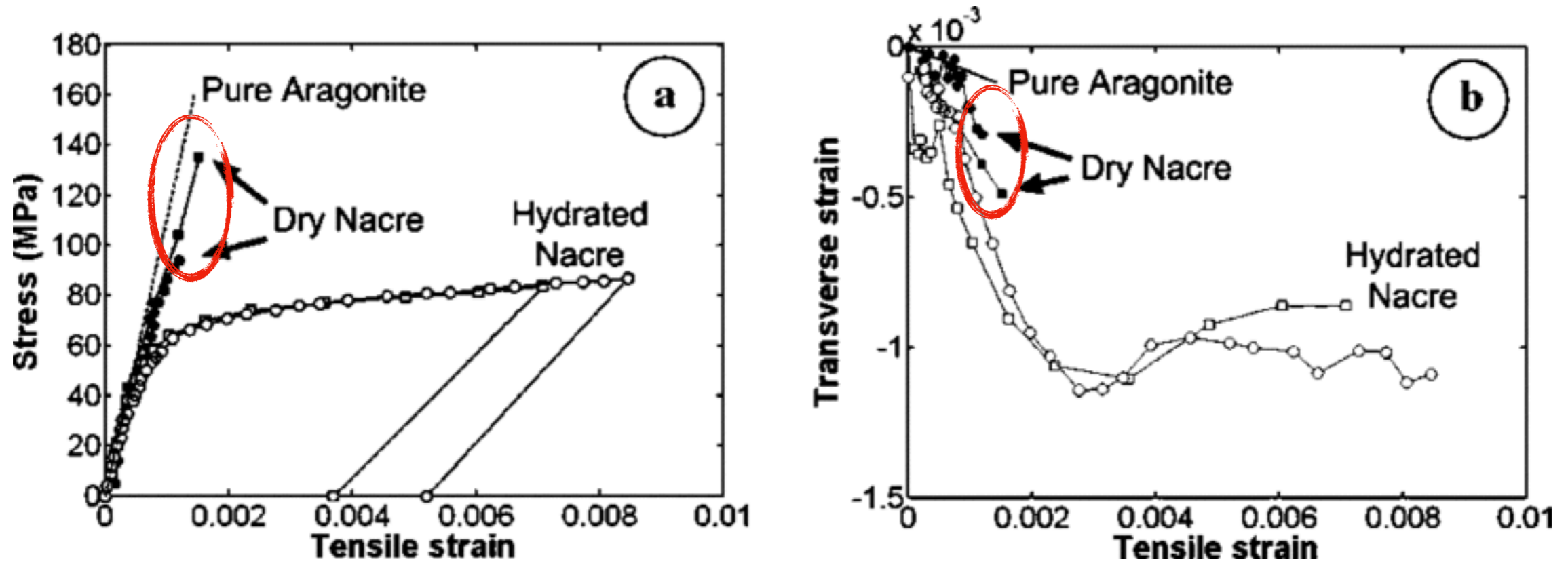


J. Bizzie (Flickr)



Brian Hefele (Flickr)

Properties of dry nacre



2-4 mm/month



Biomimetics vs. Bioinspiration

Models without materials

Triangular spring-bead lattice

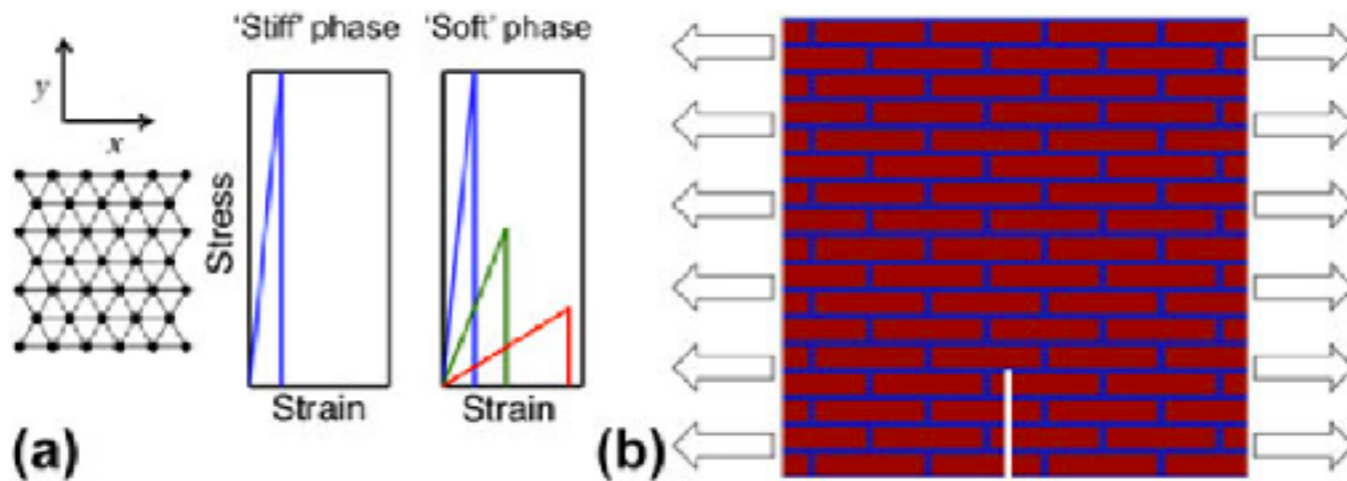


FIG. 1. (a) Triangular lattice spring-bead material representation to describe a coarse-grained model of the material. All lines are of identical length. We present the constitutive relations for stiff phase as well as

- triangular spring-bead lattice
- interactions between beads are governed by springs following a linear- Hookean force extension law

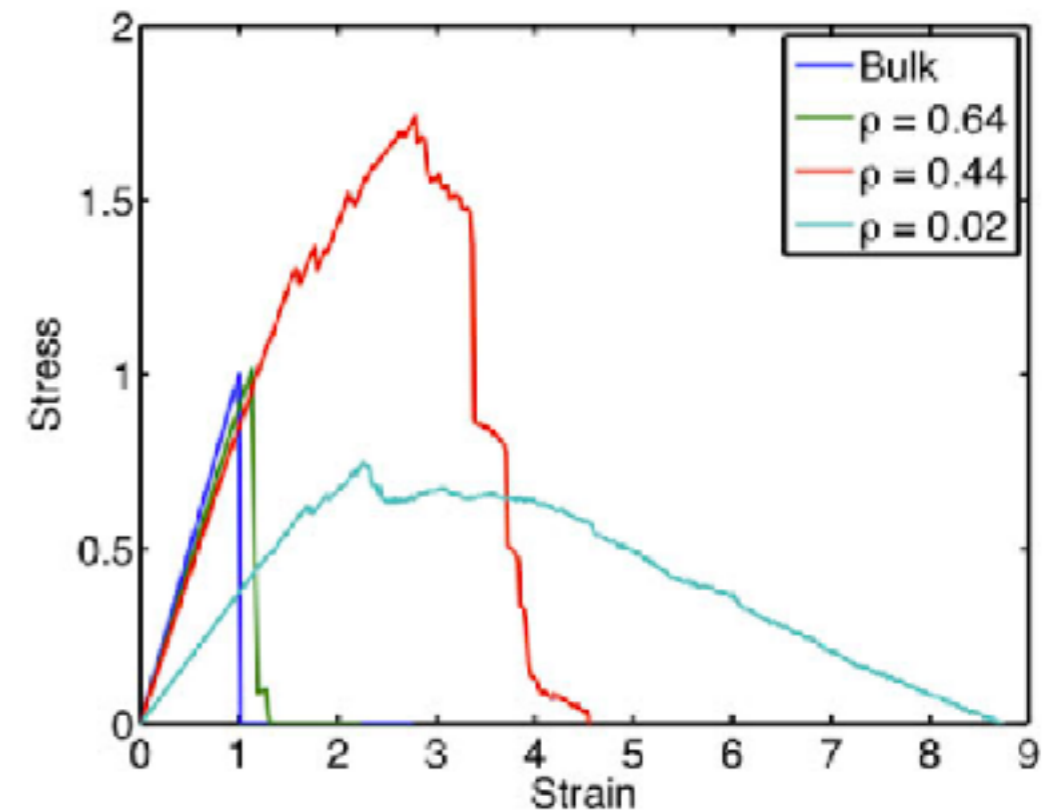
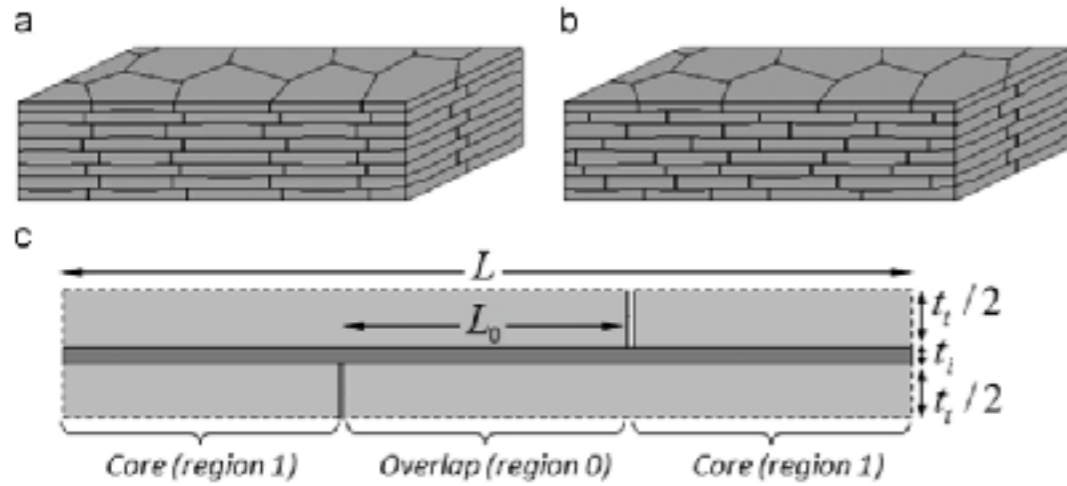


FIG. 2. Stress-strain responses for the bulk system and three composite structures, $\rho = 0.64, 0.44,$ and 0.02 (recall that $\rho = E_{\text{soft}}/E_{\text{stiff}}$). The strain and the stress are normalized by the maximum strain and stress of the brittle bulk system. Graphs indicate the rapid change in composite behavior as the stiffness ratio is varied.

Analytical models



- tablets: linear elastic and brittle material
- interfaces : linear elastic-perfectly plastic

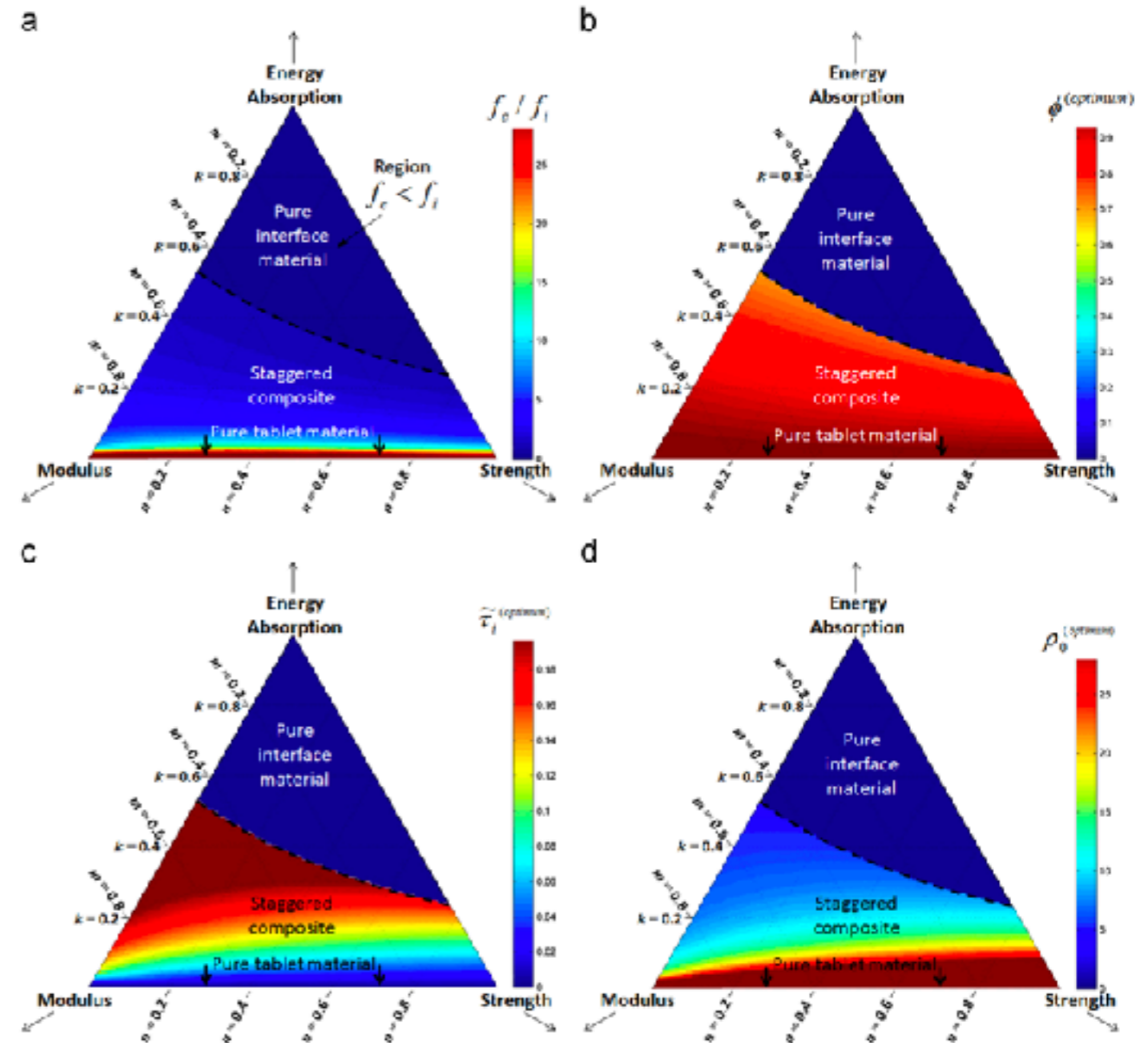


Fig. 8. Ternary diagrams showing optimum materials, composition and microstructure for all combinations (m, k) , $a/t_i = 0.1$ and $\bar{E}_t = \tau_t$. The optimum failure criterion was used. (a) fitness of the composite normalized by the fitness of the pure interface material; (b) optimum tablet concentration; (c) optimum interface strength and (d) optimum overlap length.

Discrete Elements

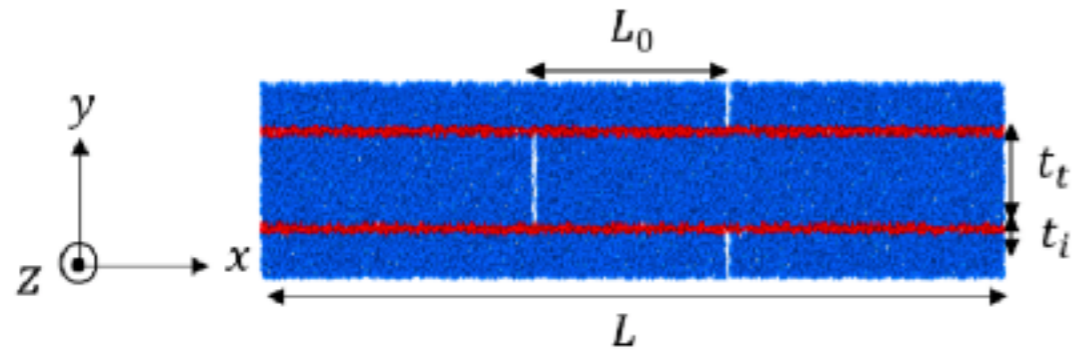


FIGURE 5: Representative Volume Element generated with discrete particles. Red particles mesh interface and blue particles mesh tablets. L , L_0 , t and t_i are geometrical parameters characterizing the RVE.

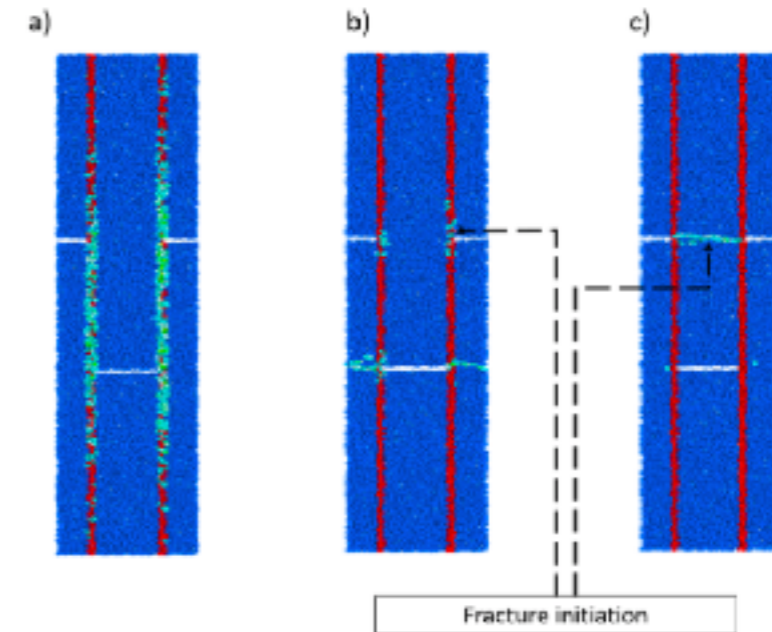


FIGURE 14: The corresponding illustrations of number of broken bonds per particle for the three cases of crack initiation and propagation. (a) Interface fracture initiation and propagation (b) Interface fracture initiation and tablet fracture propagation (c) Tablet fracture initiation and propagation.

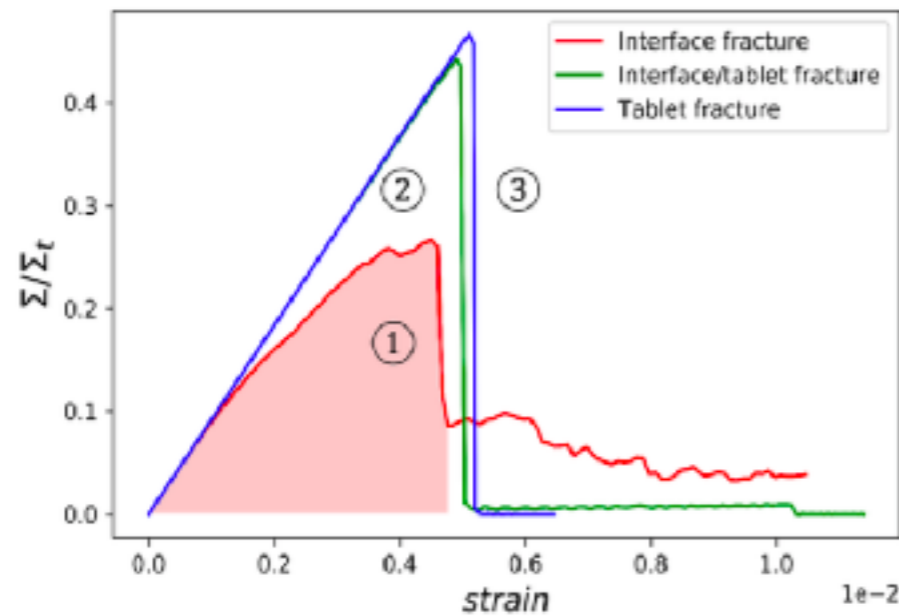


FIGURE 12: Typical stress-strain curves for $\Sigma_i = 200$ MPa, 1 200 MPa and 4 000 MPa. Three fracture regimes can be identified with increasing interface strengths Σ_i : (1) Interface fracture, (2) Interface/tablet fracture and (3) Tablet fracture.

✓ Crack initiation

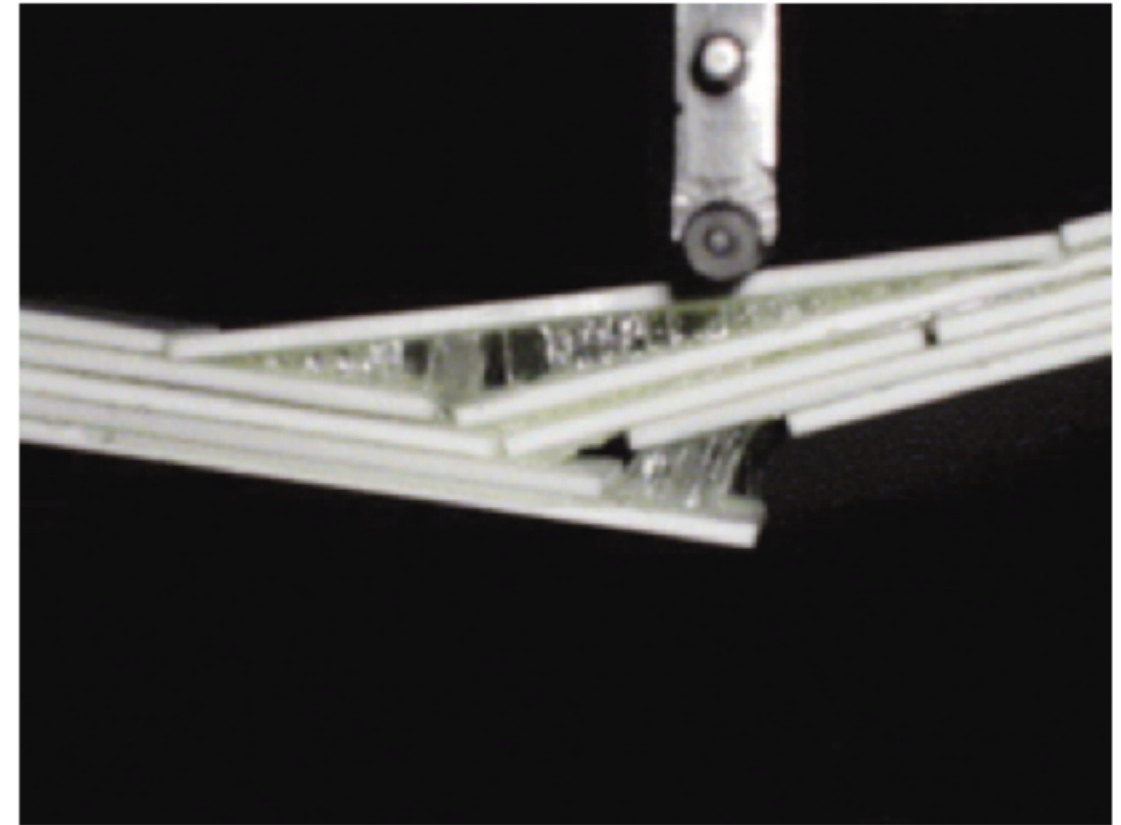
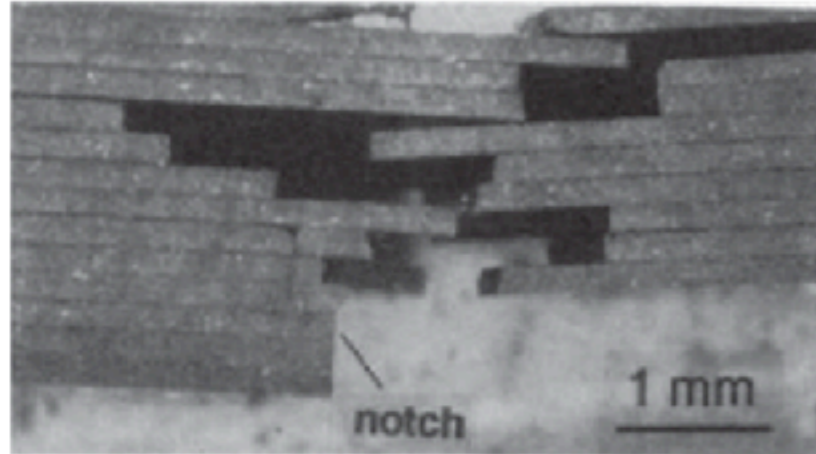
✓ Crack propagation

K. Radi, Elasticity and fracture of brick and mortar materials with discrete elements simulations (coming soon)

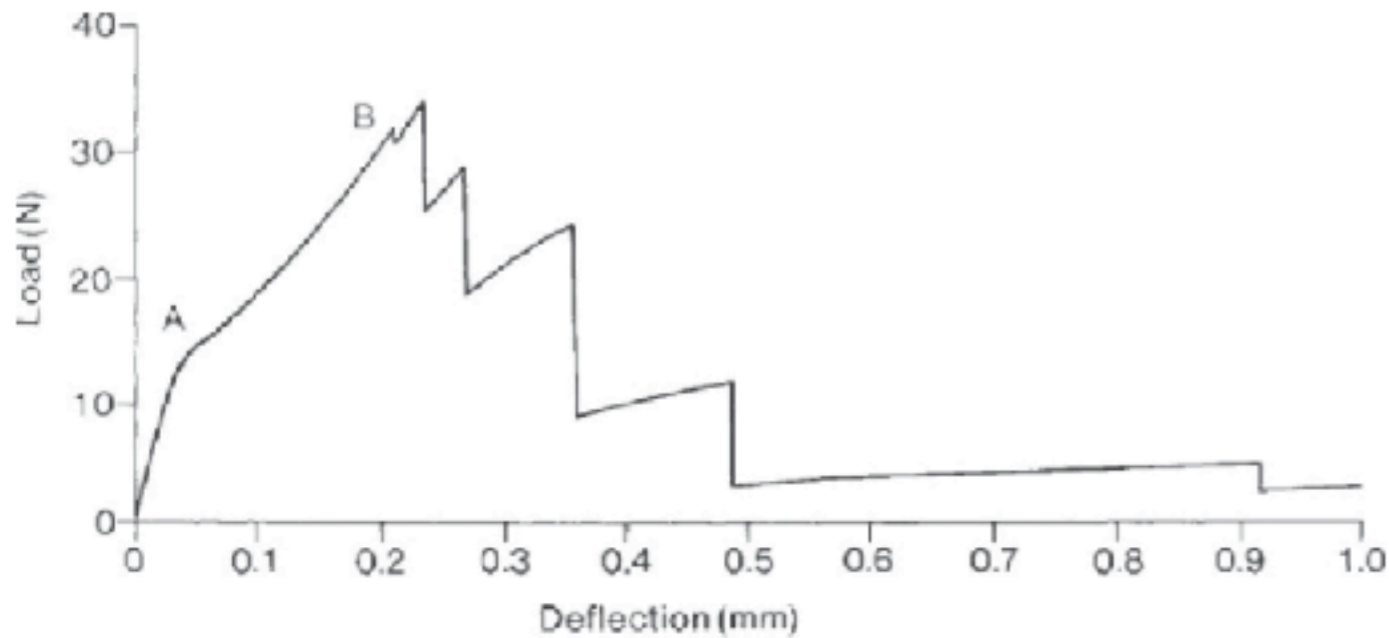
**Model materials to understand
nacre's properties**

Laminates

(a)



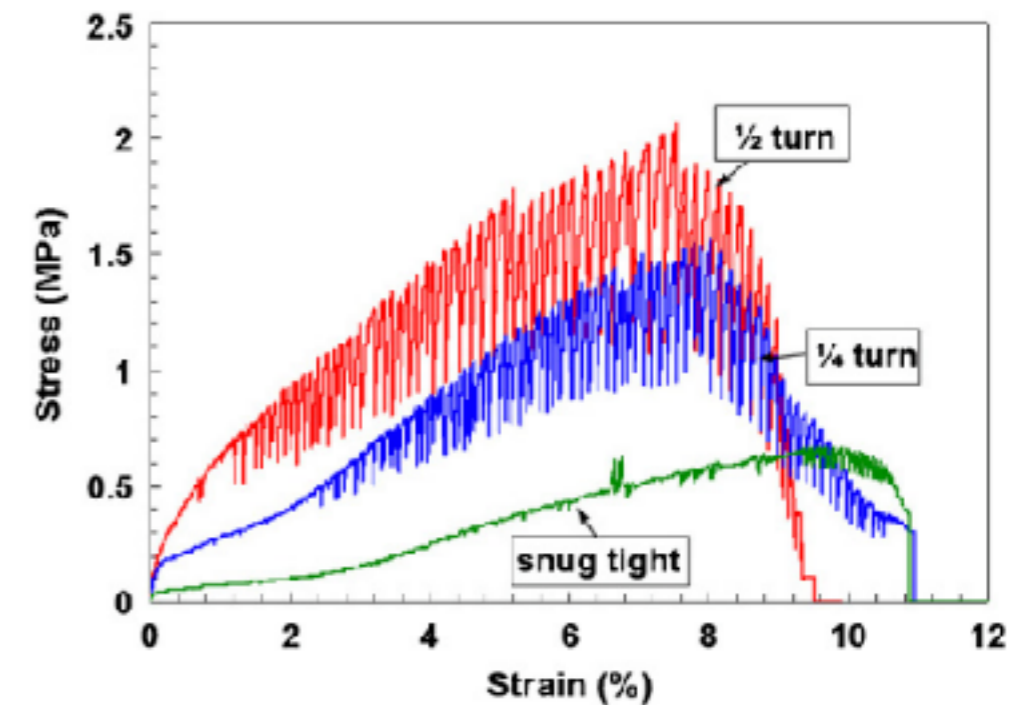
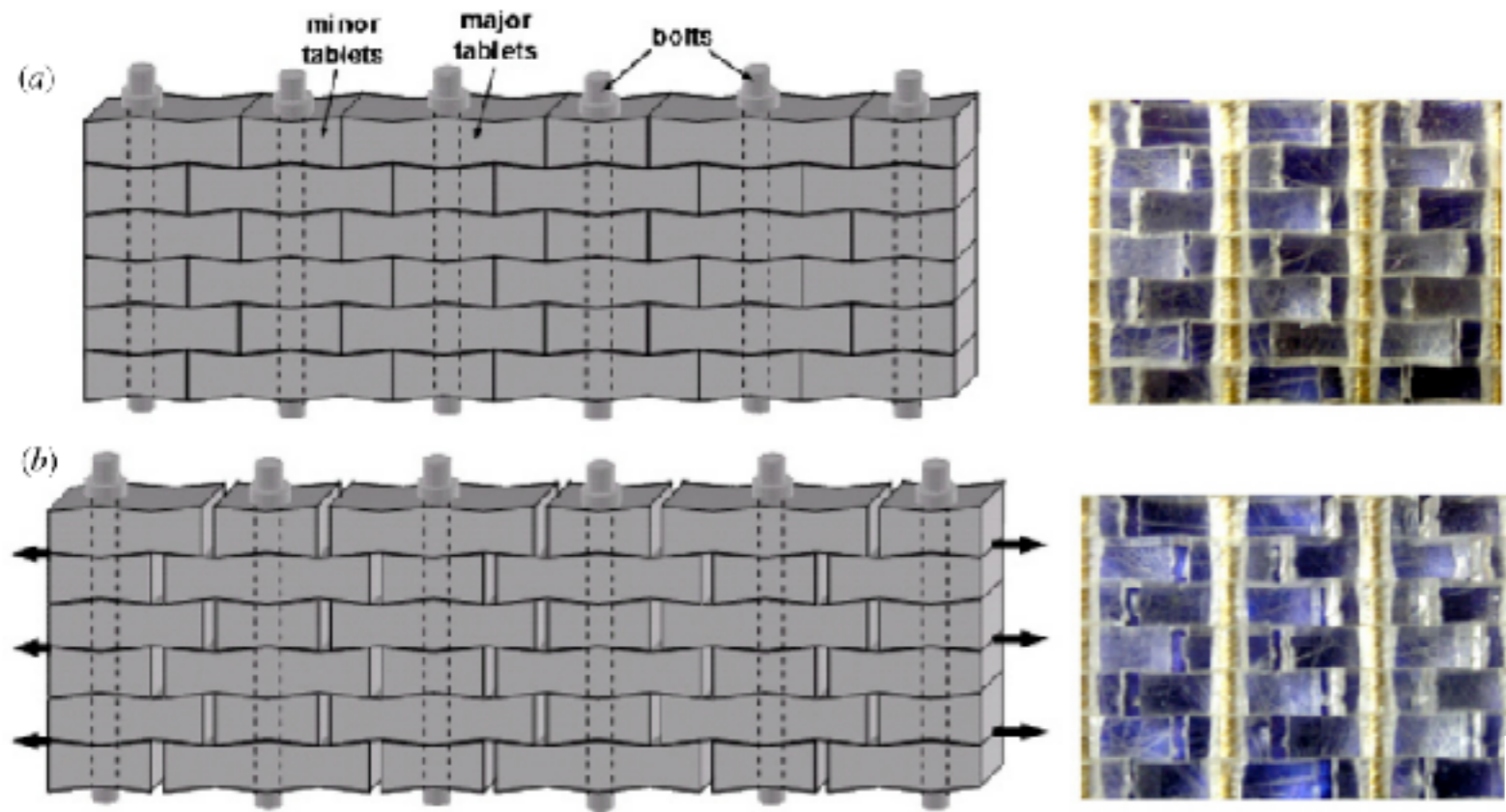
(b)



Clegg WJ, A simple way to make tough ceramics.
Nature (1990)

Mayer G (2006) New classes of tough composite materials – lessons from natural rigid biological systems. *Mater Sci Eng C Biomimetic Supramol Syst*

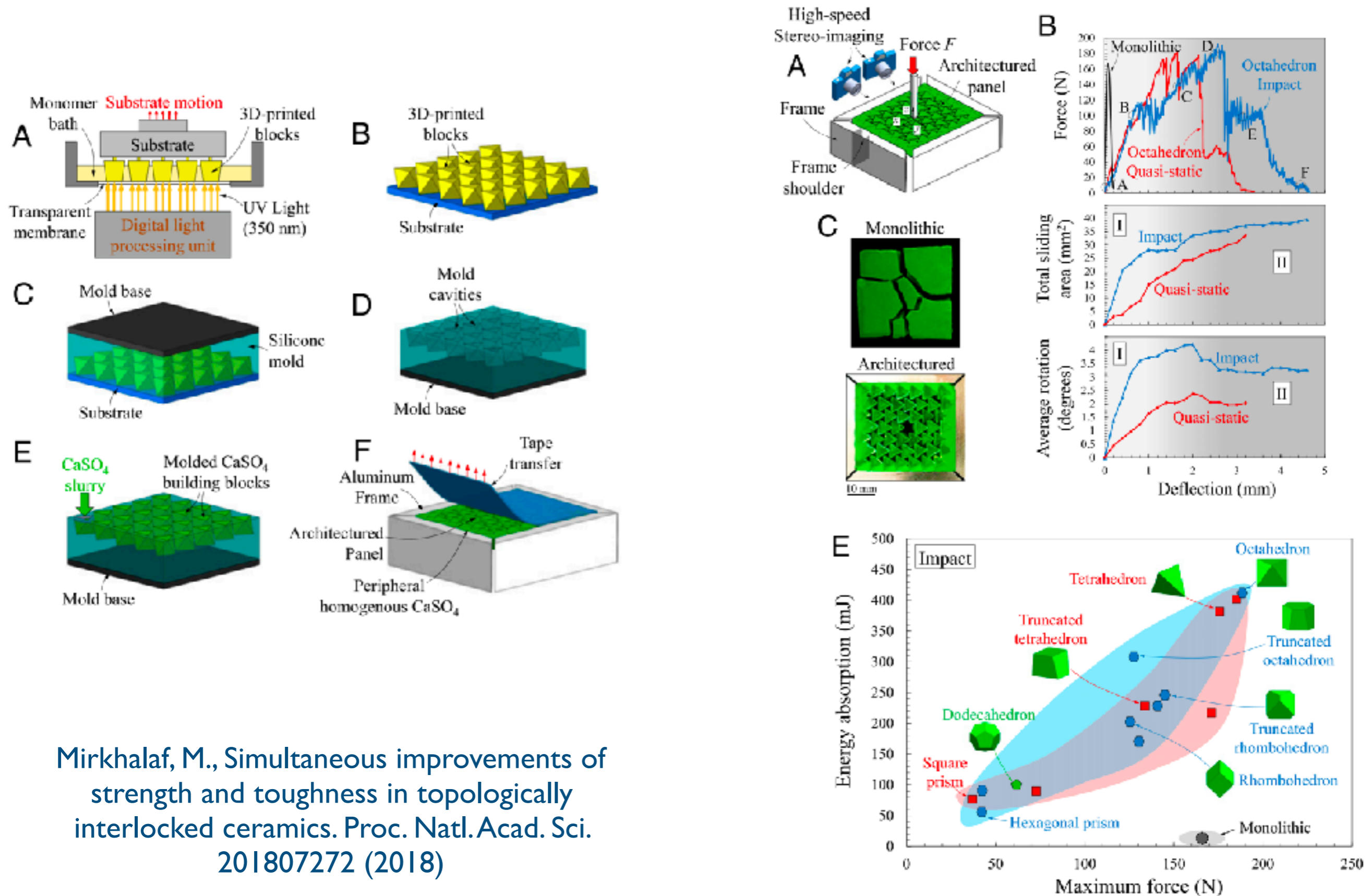
Synthetic interlocked structure



Barthelat, F. Nacre from mollusk shells: a model for high-performance structural materials. *Bioinspir. Biomim.* (2010).

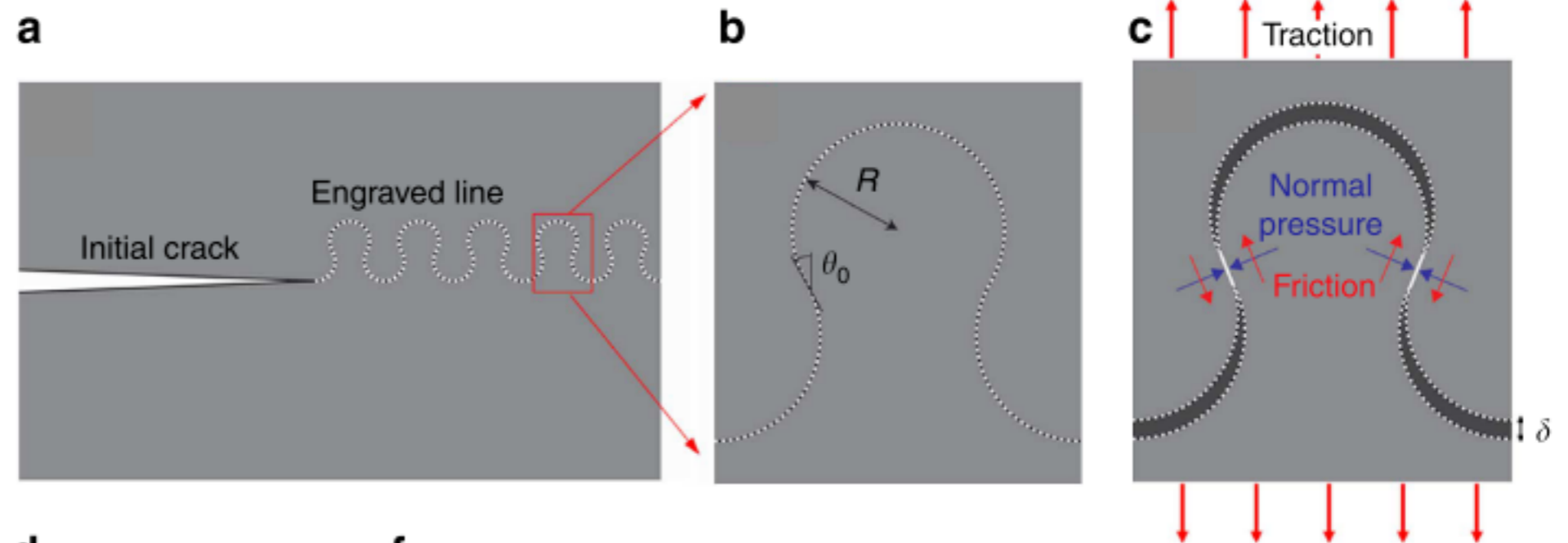
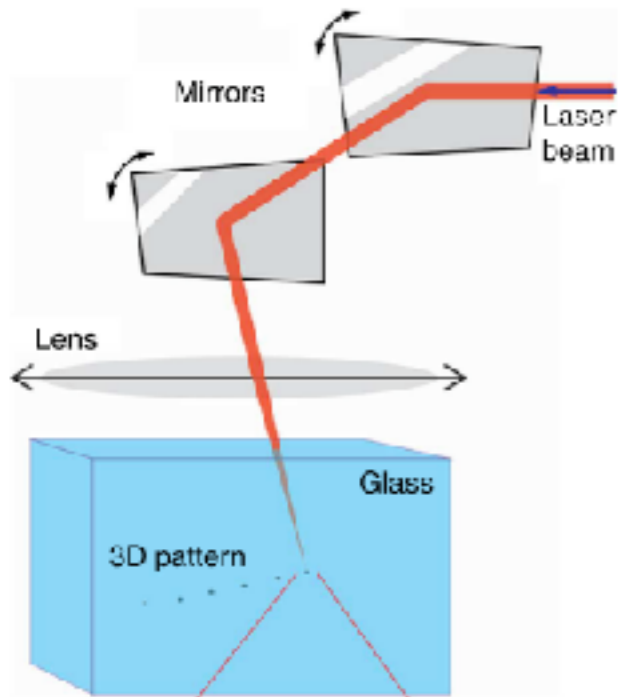
Figure 8. Tensile stress strain curves for artificial nacre for different levels of bolt tightening.

Synthetic interlocked structure

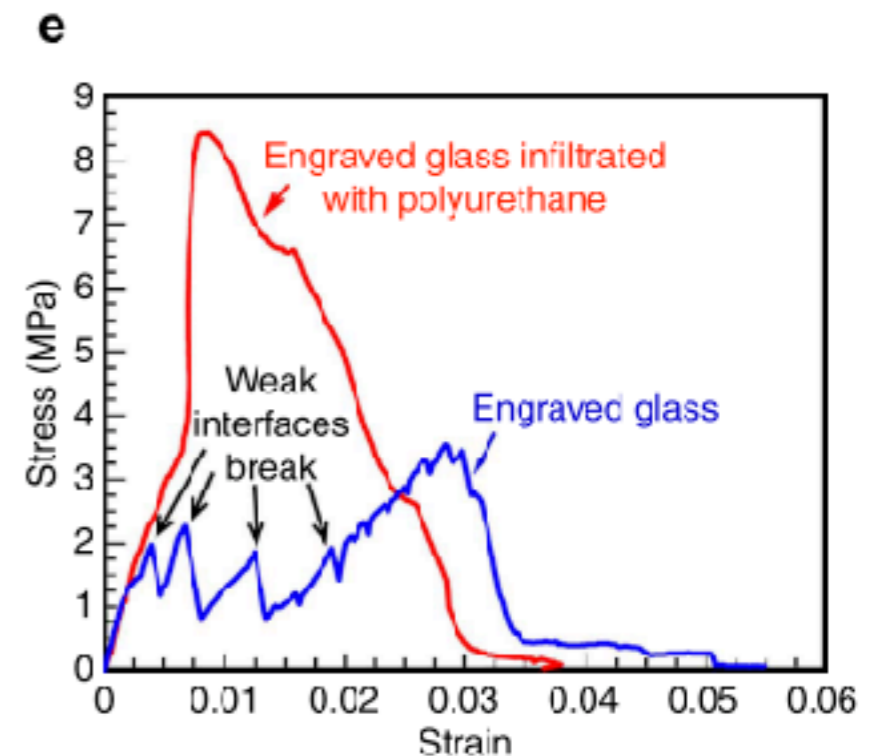
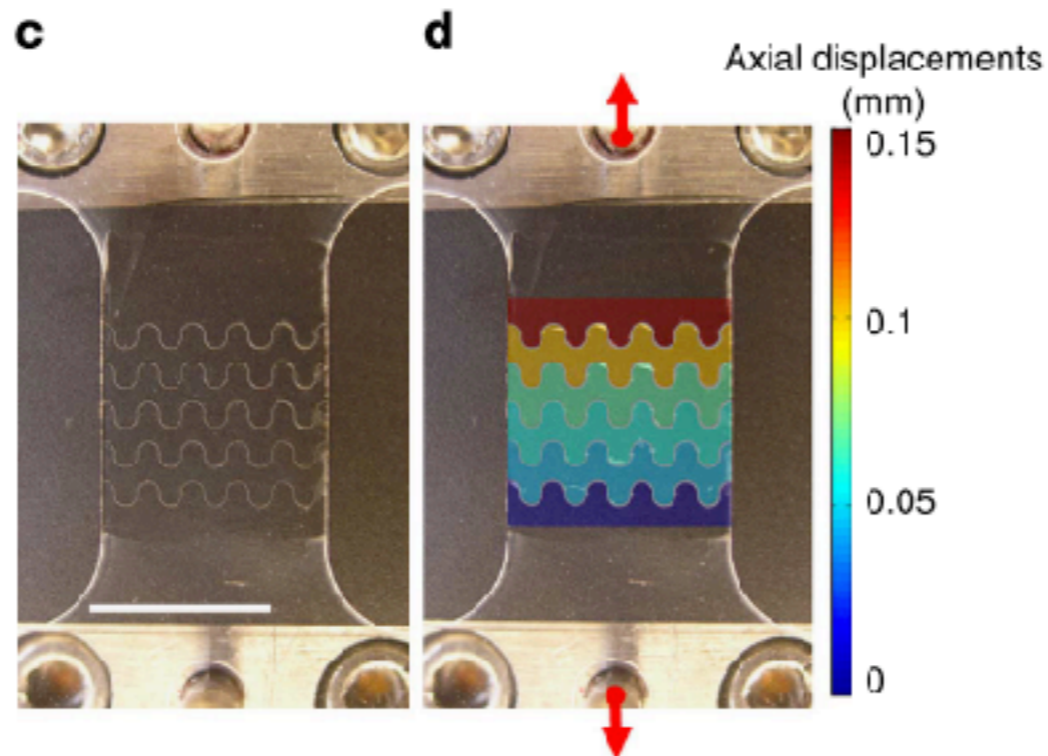


Mirkhalaf, M., Simultaneous improvements of strength and toughness in topologically interlocked ceramics. Proc. Natl. Acad. Sci. 201807272 (2018)

Crack deflection in brittle materials

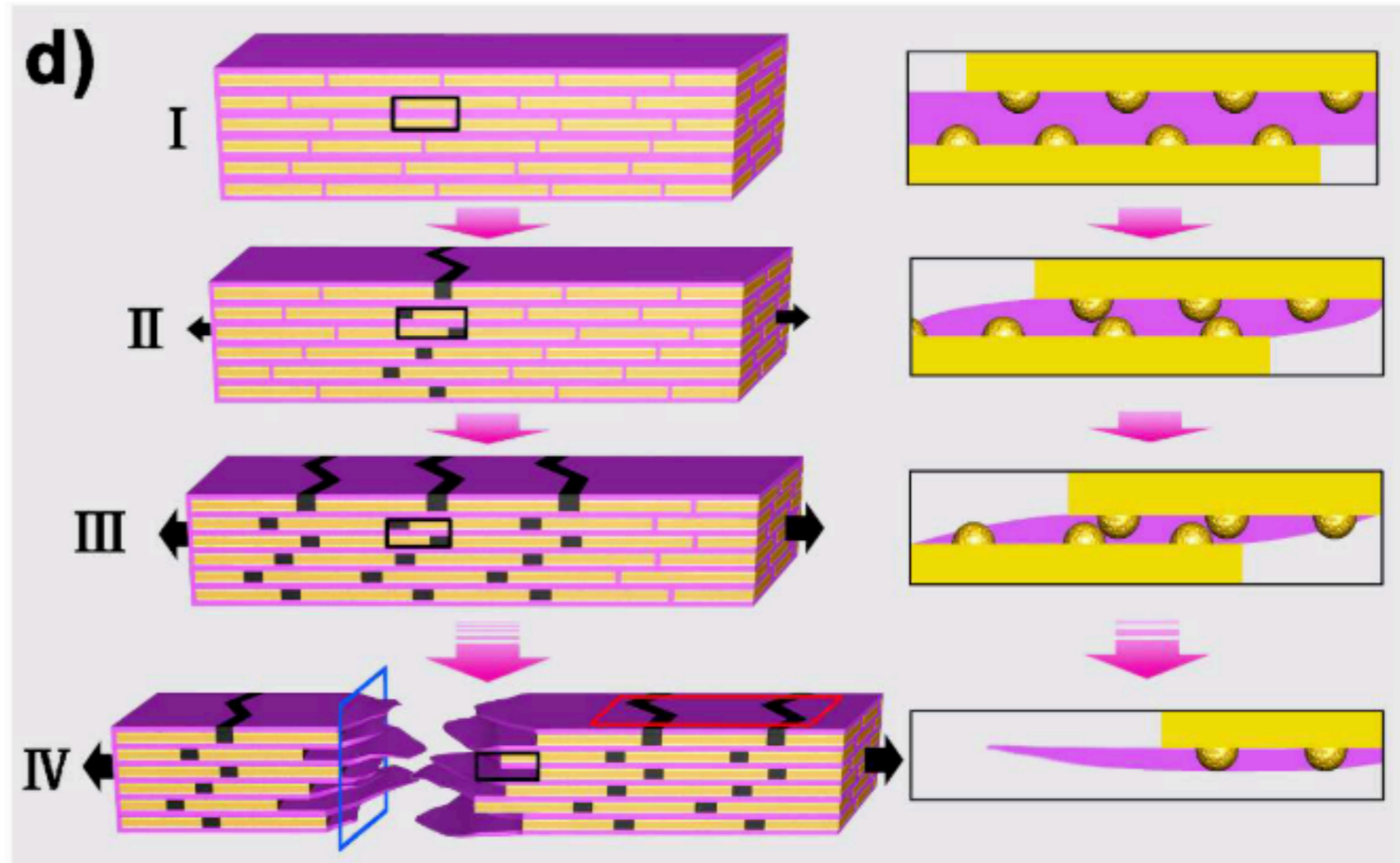
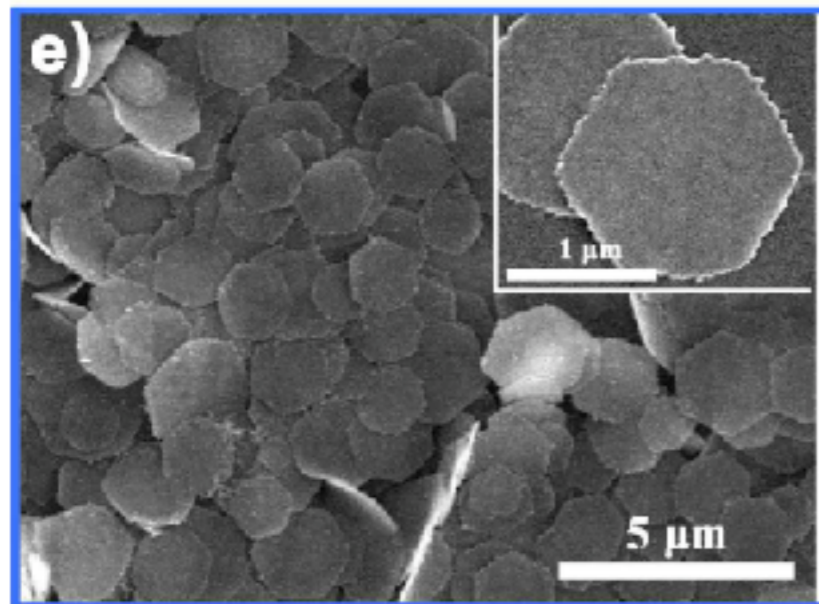
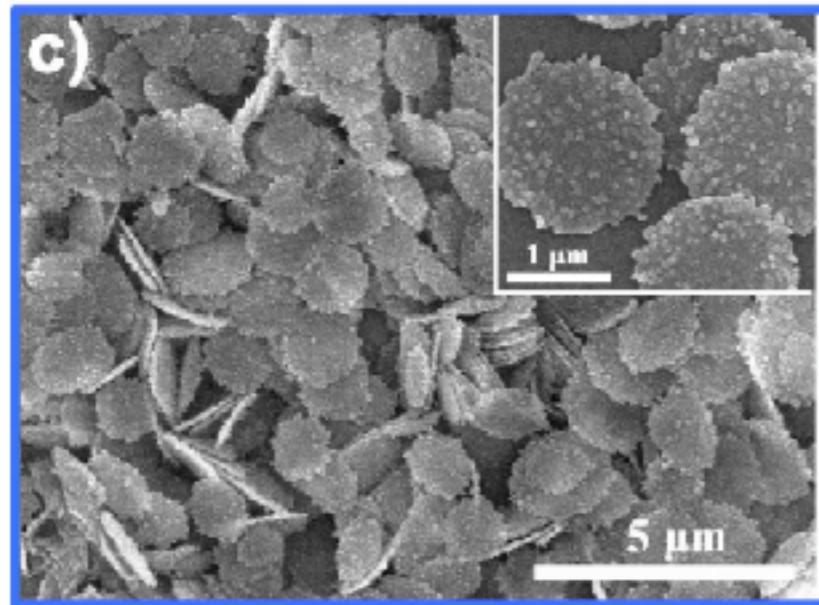


d **f**

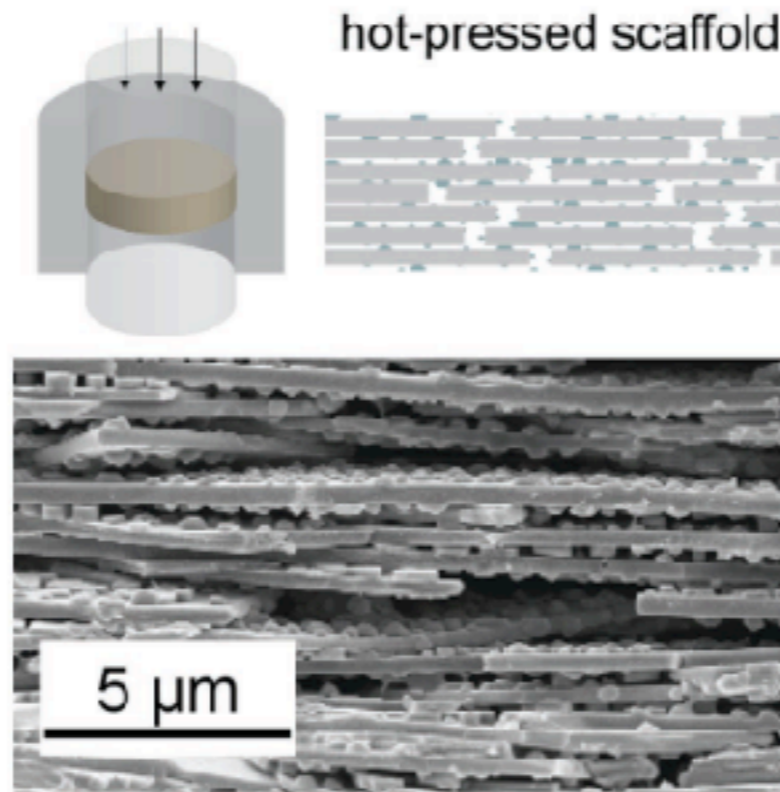
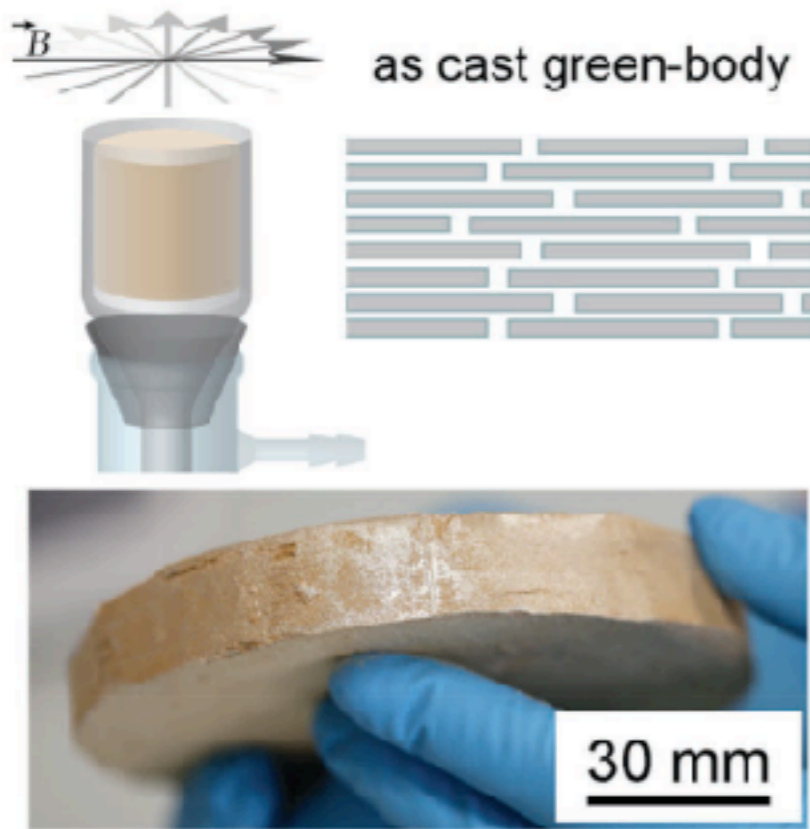


Mirkhalaf, M., Overcoming the brittleness of glass through bio-inspiration and micro-architecture. *Nat. Commun.* 5, 3166 (2014).

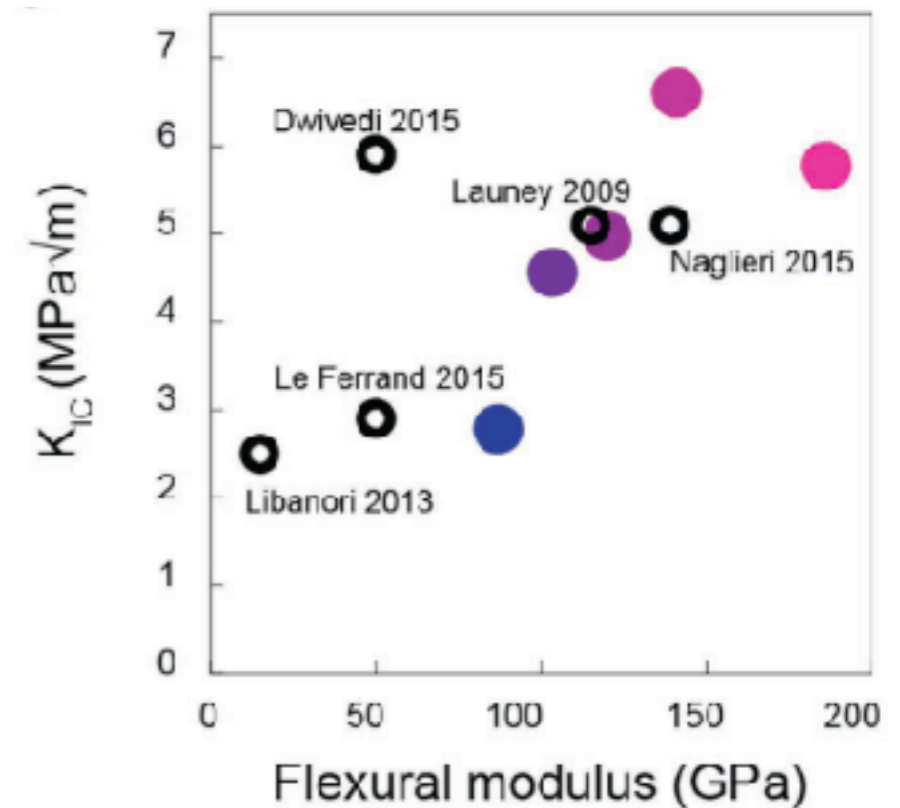
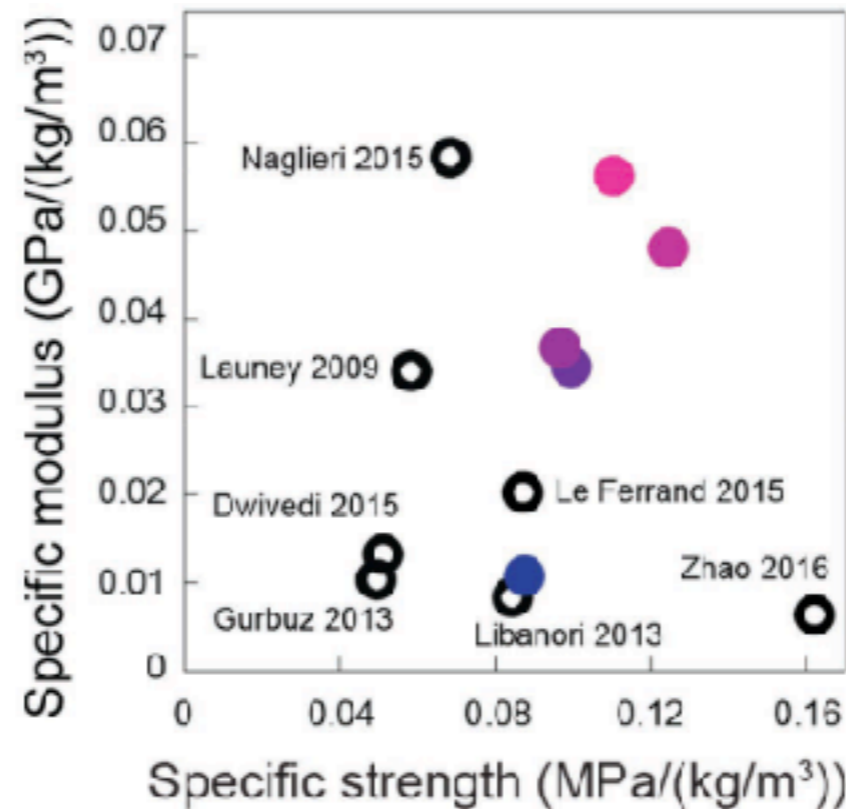
Role of surface roughness



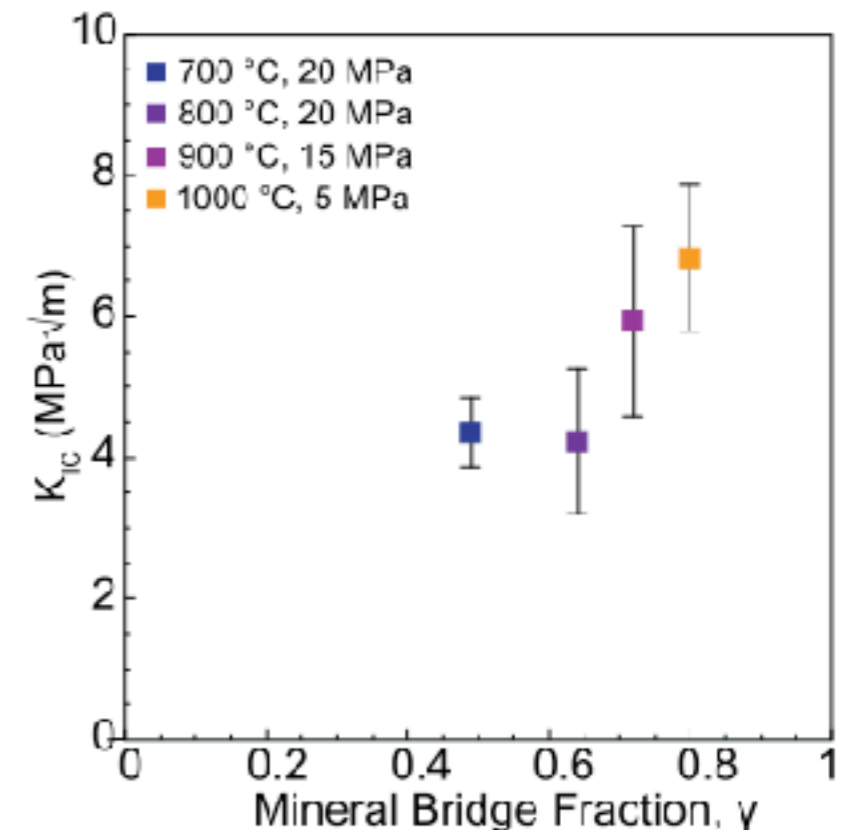
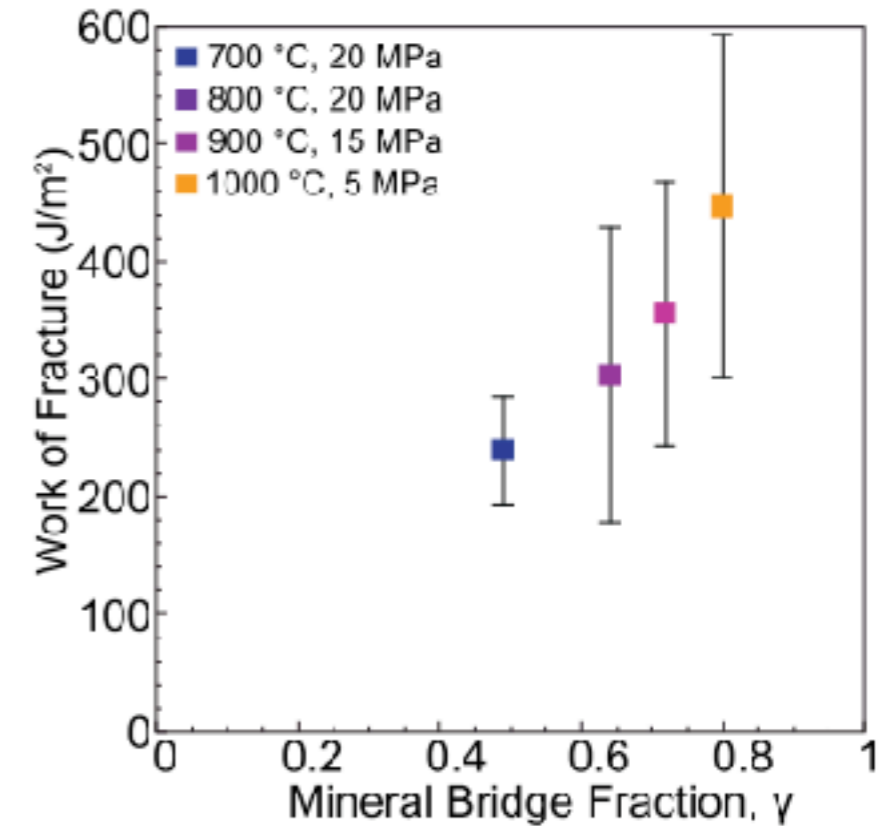
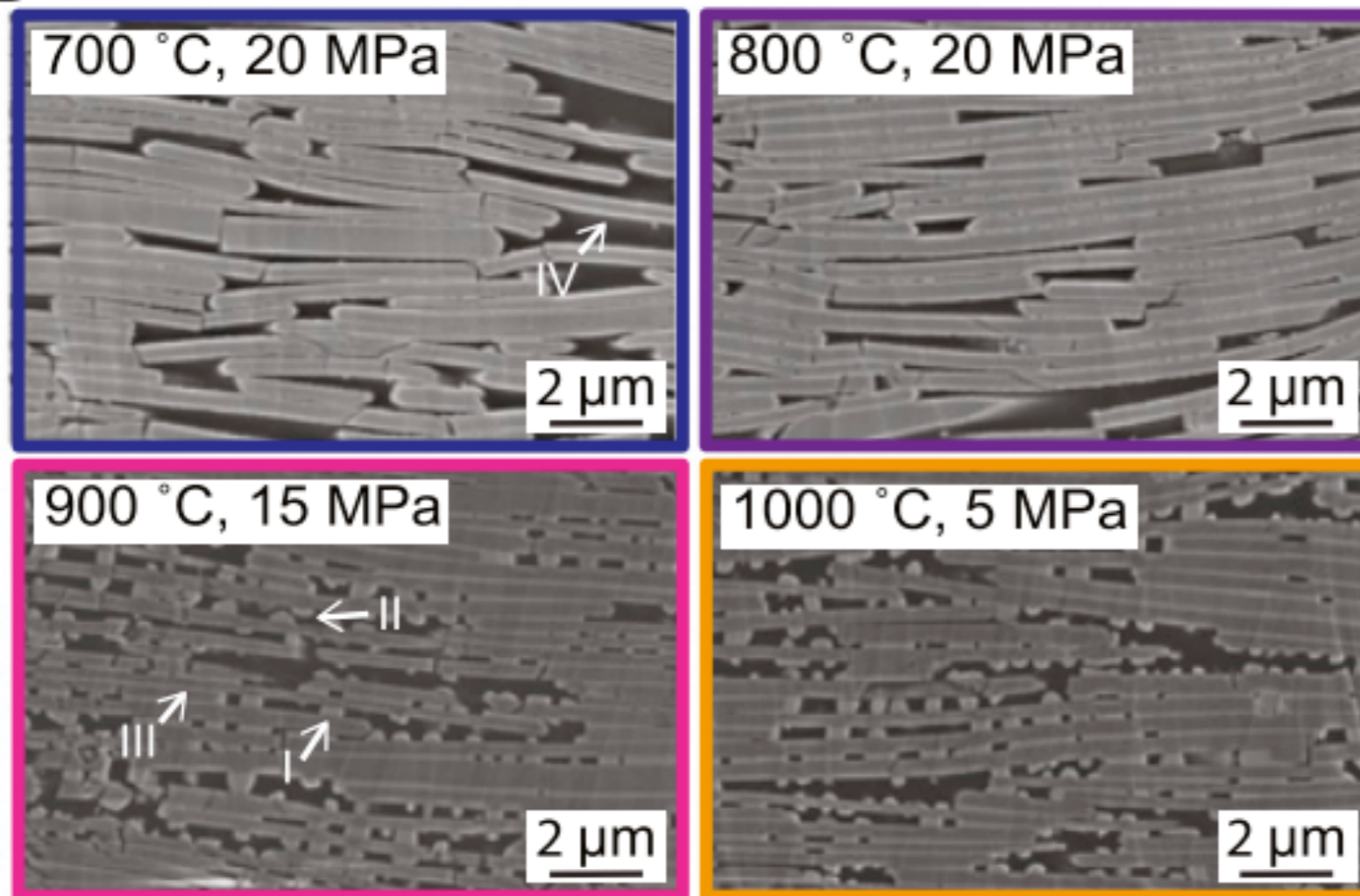
Role of mineral bridges



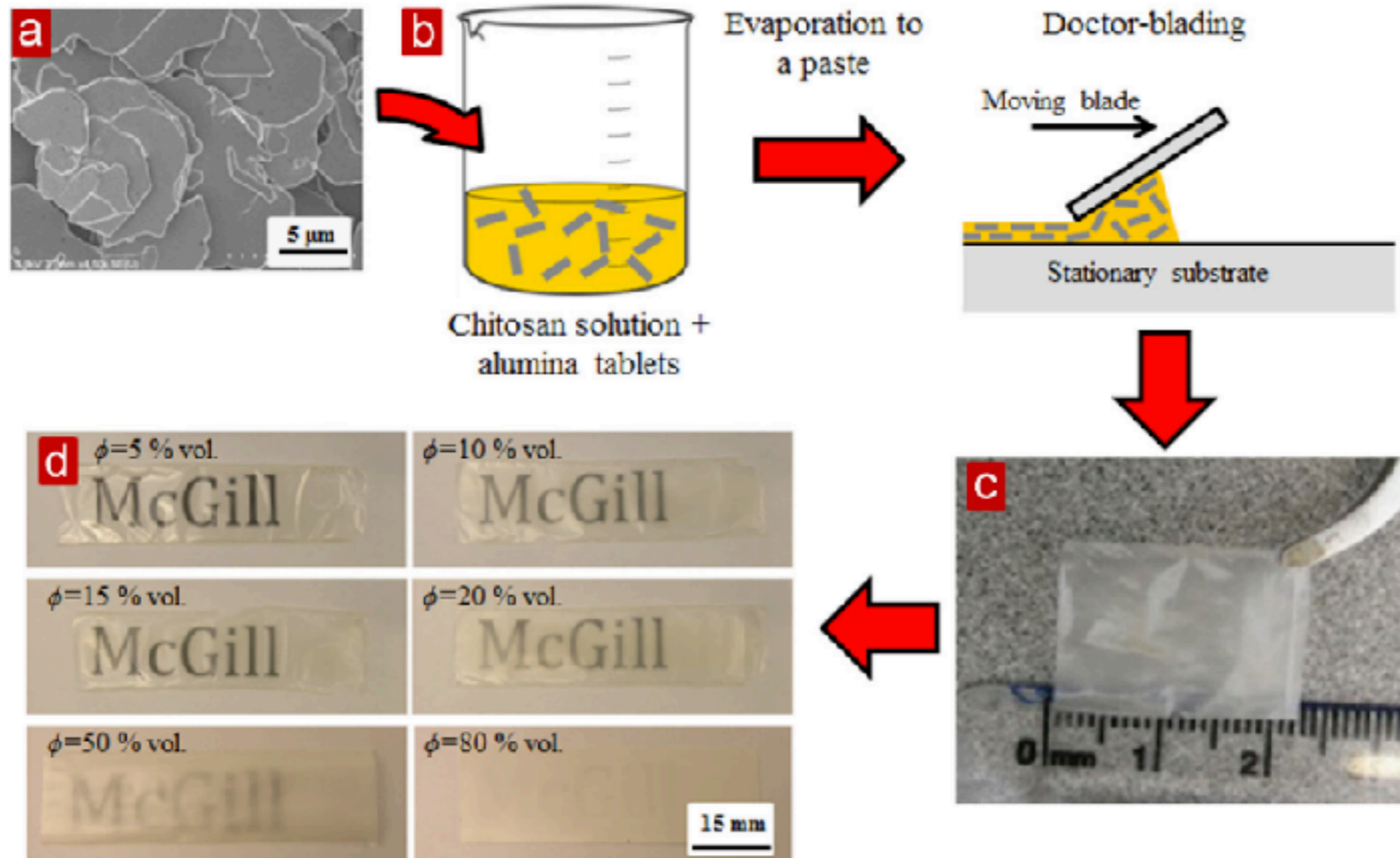
Grossman, M. et al. Mineral Nano-Interconnectivity Stiffens and Toughens Nacre-like Composite Materials. *Adv. Mater.* (2017).



Role of mineral bridges



Platelets alignment



Platelets alignment

Mirkhalaf, M., Nacre-like materials using a simple doctor blading technique: Fabrication, testing and modeling. *J. Mech. Behav. Biomed. Mater.* (2016).

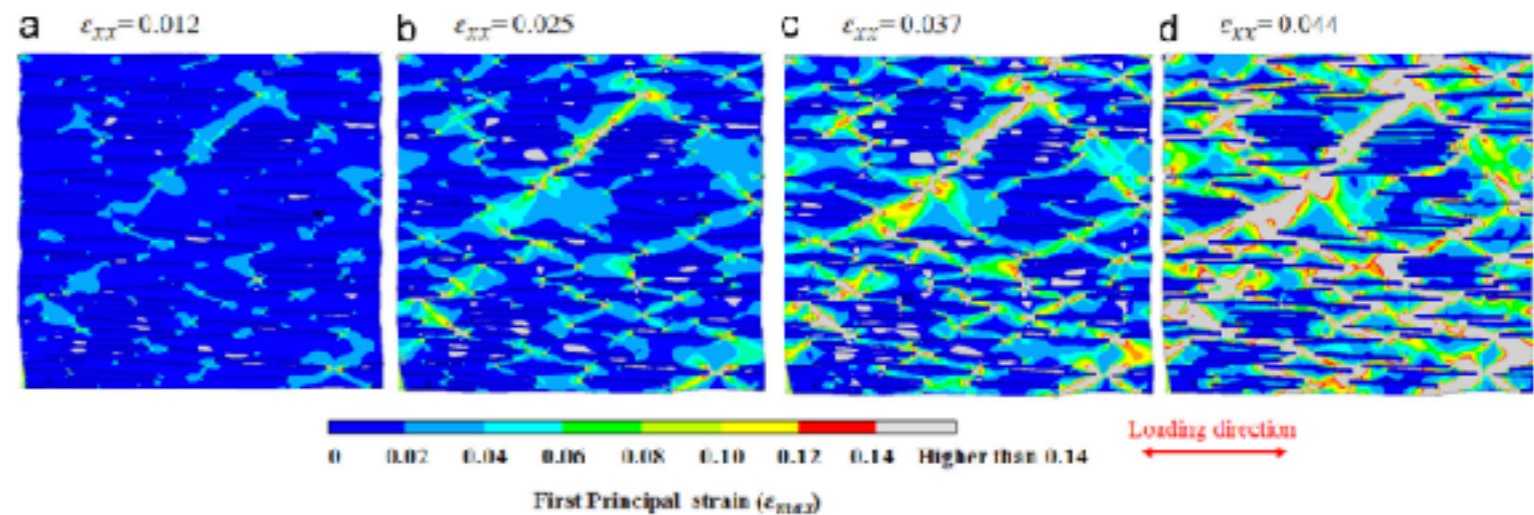
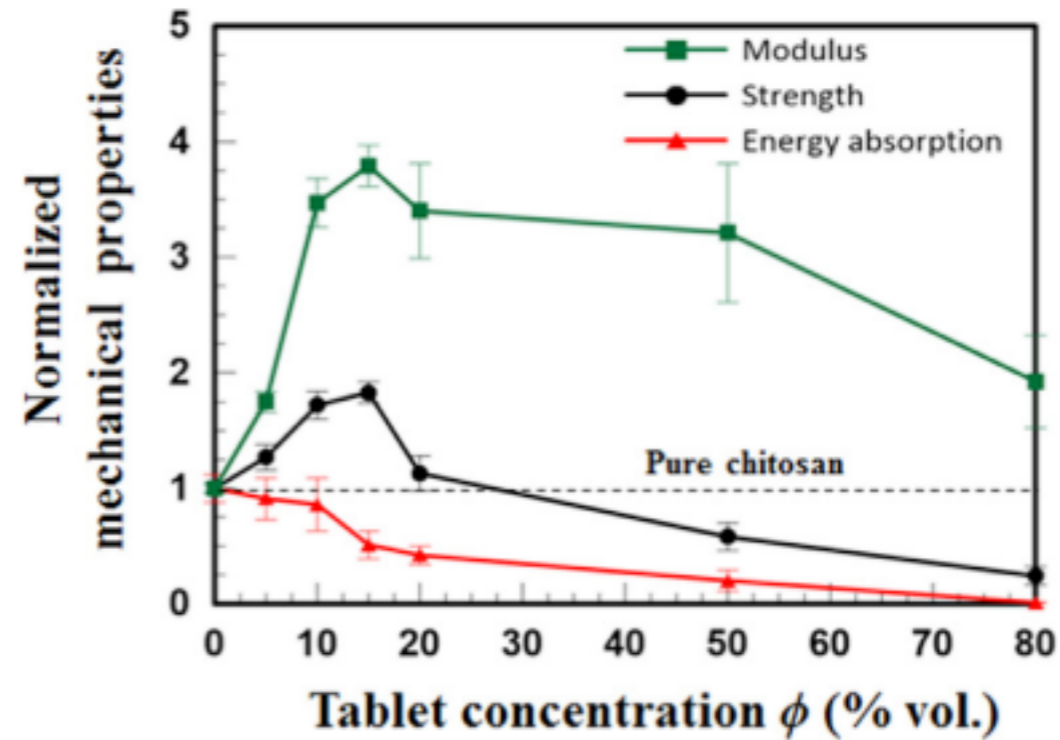
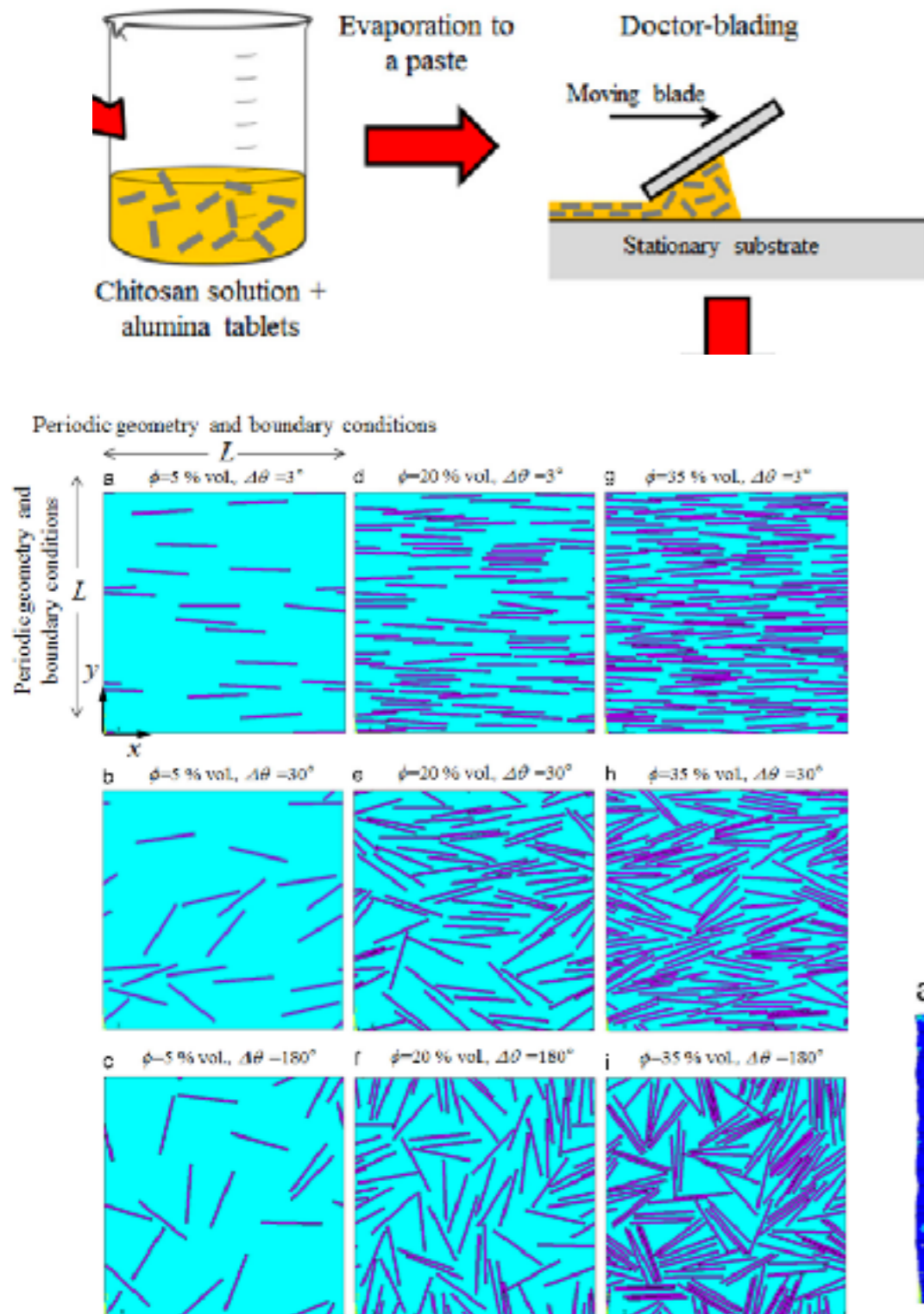
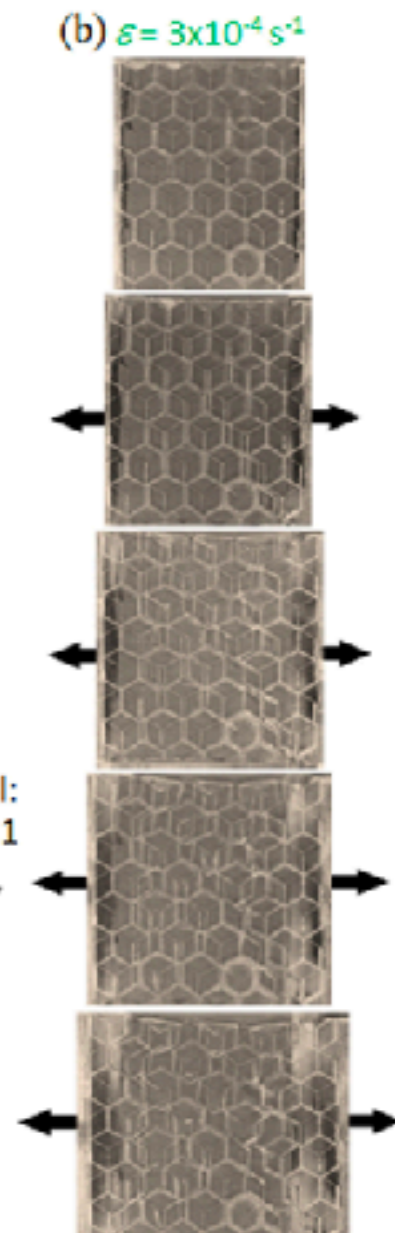
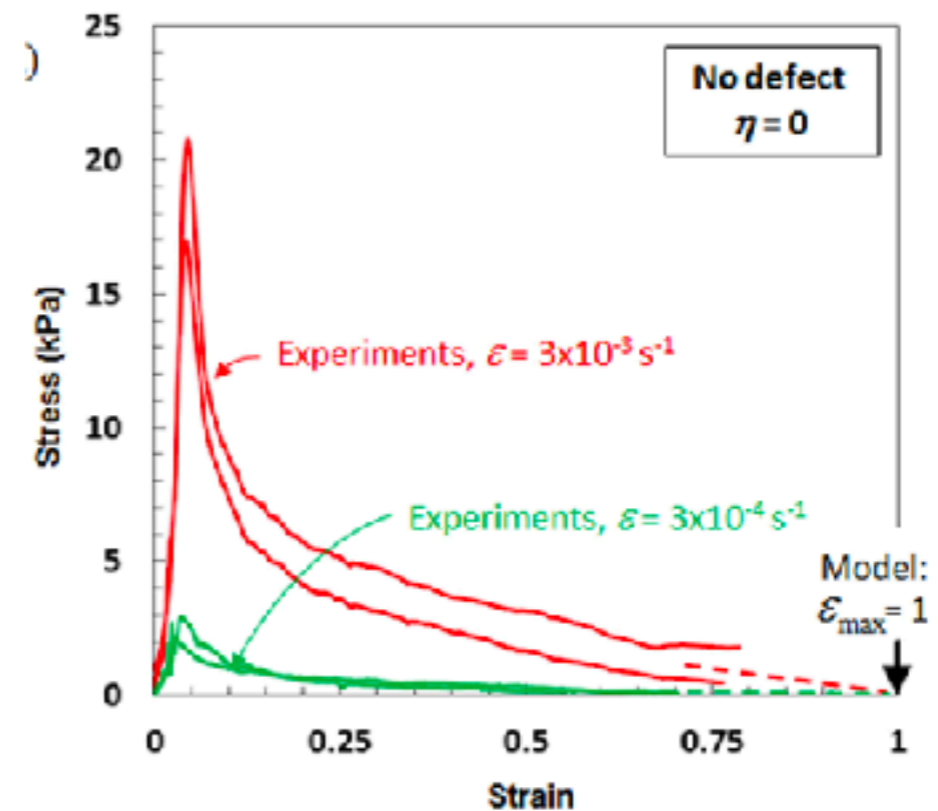
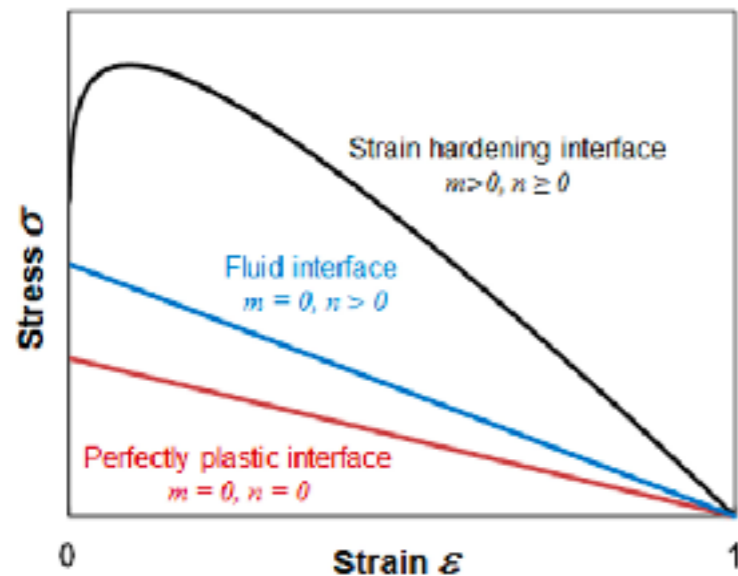
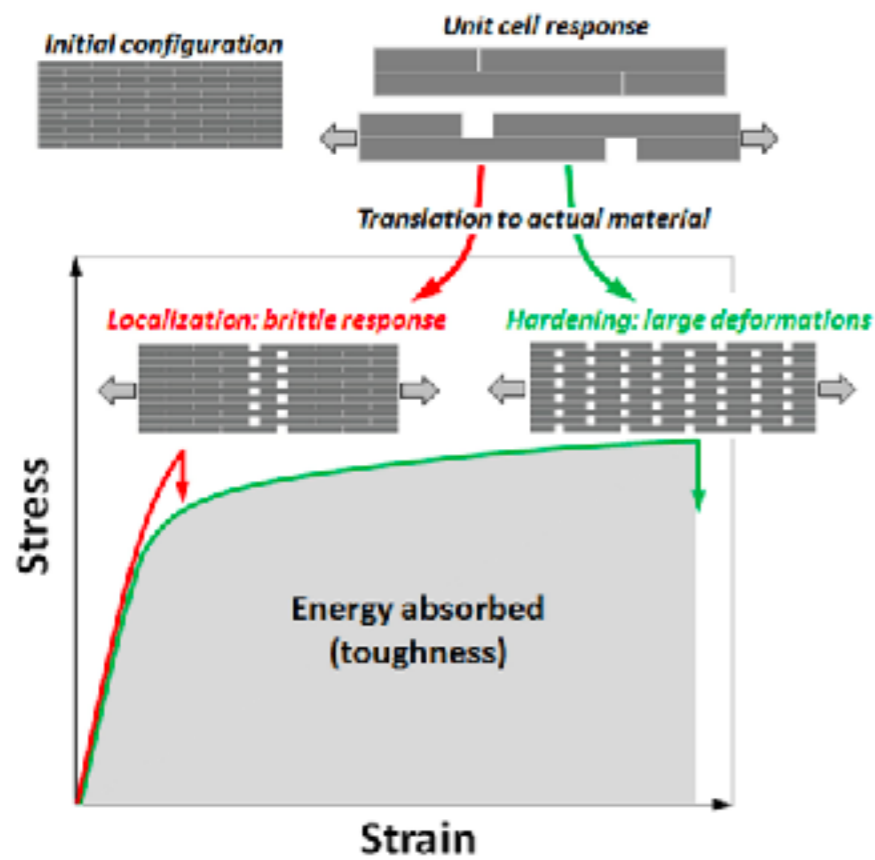
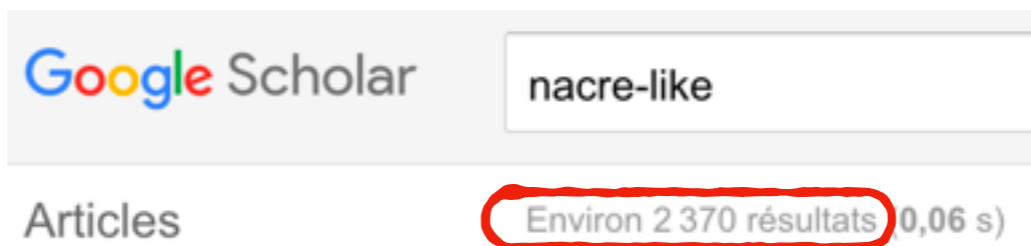


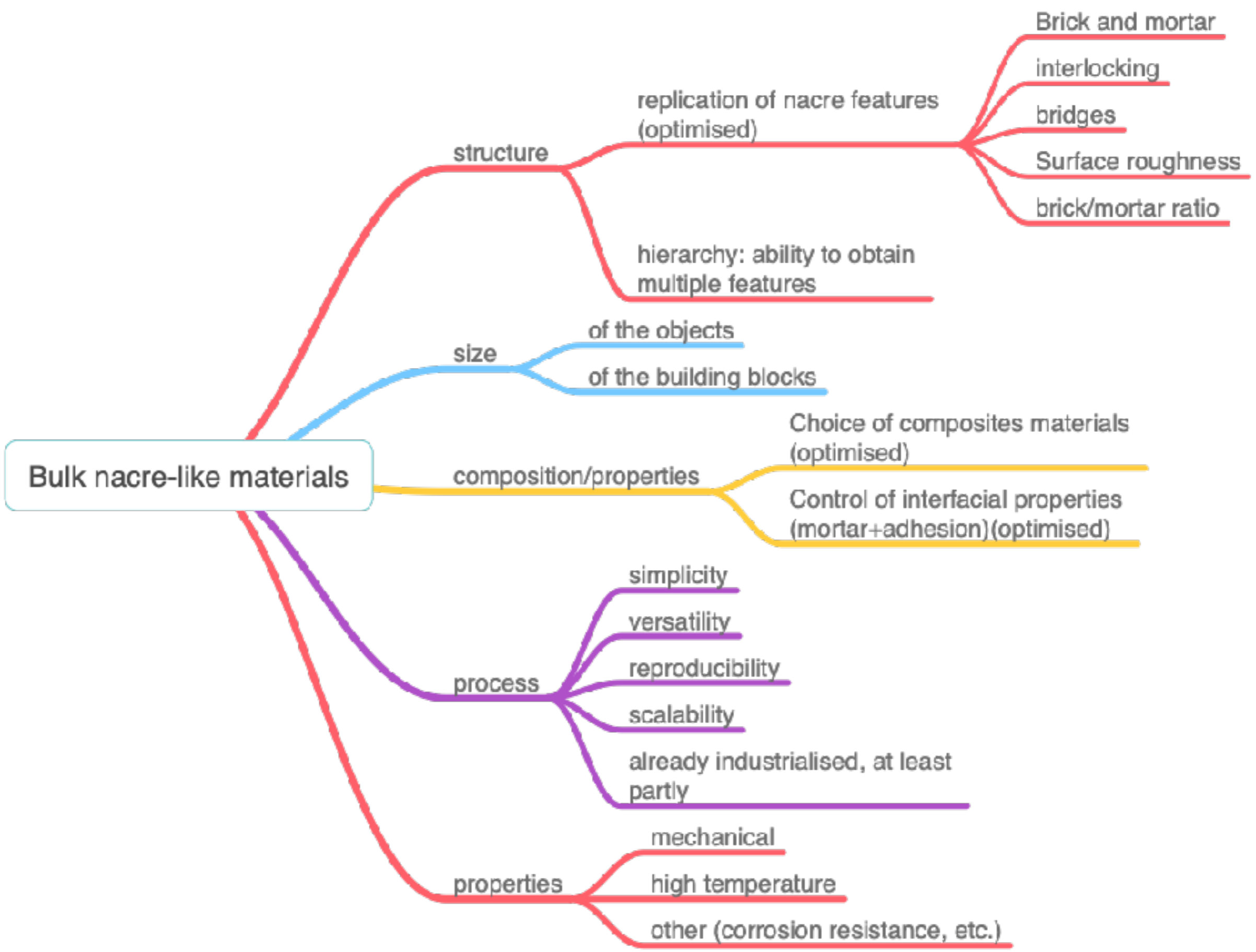
Fig. 7 - RVEs for materials with a range of tablet contents and orientations: (a, b, and c) $\phi = 5$ vol%, and $\Delta\theta = 3^\circ, 30^\circ$, and 180° , respectively; (d, e, and f) $\phi = 20$ vol%, and $\Delta\theta = 3^\circ, 30^\circ$, and 180° respectively; (g, h, and i) $\phi = 35$ vol%, and $\Delta\theta = 3^\circ, 30^\circ$, and 180° respectively.

Strain rate hardening?



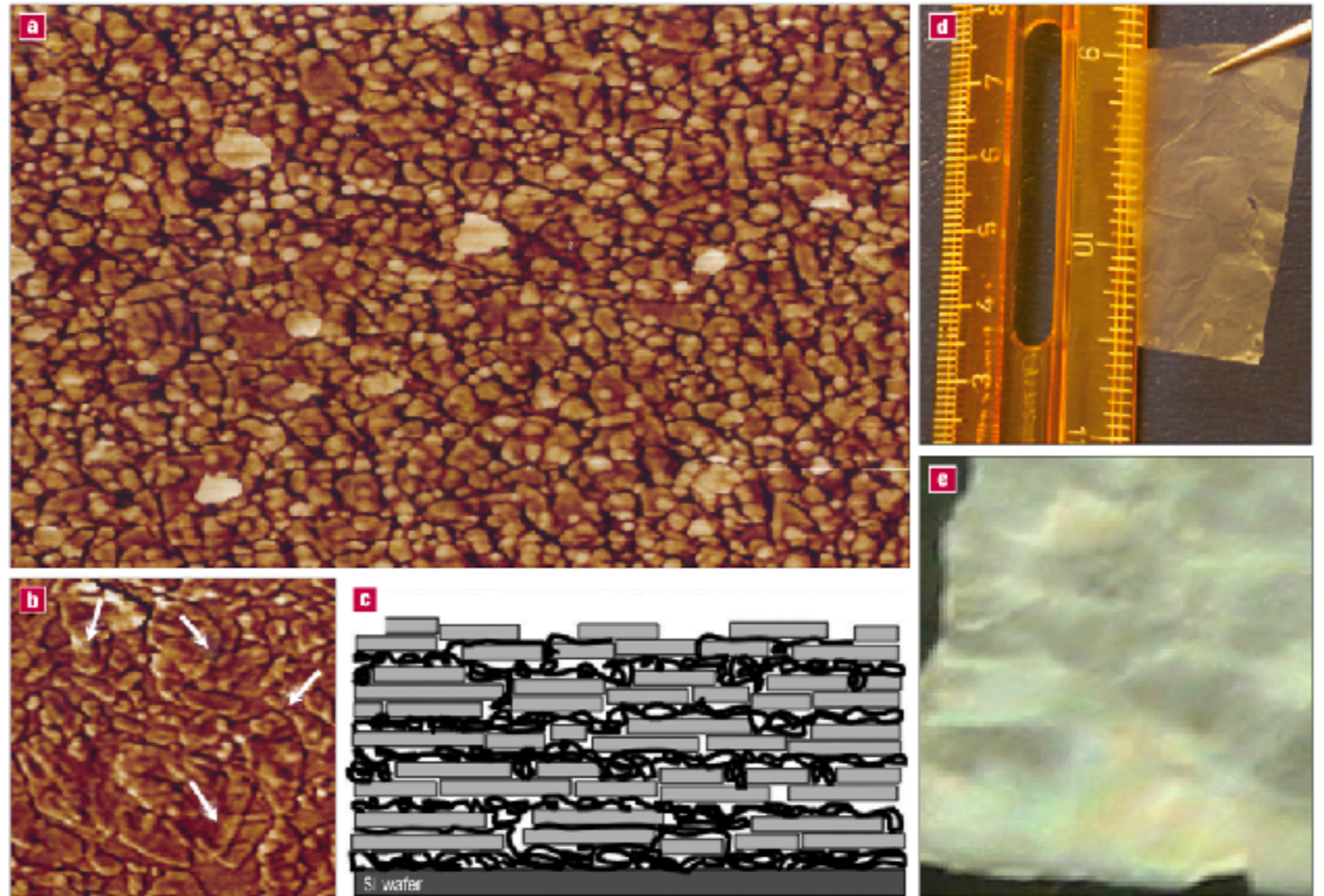
Nacre-like materials





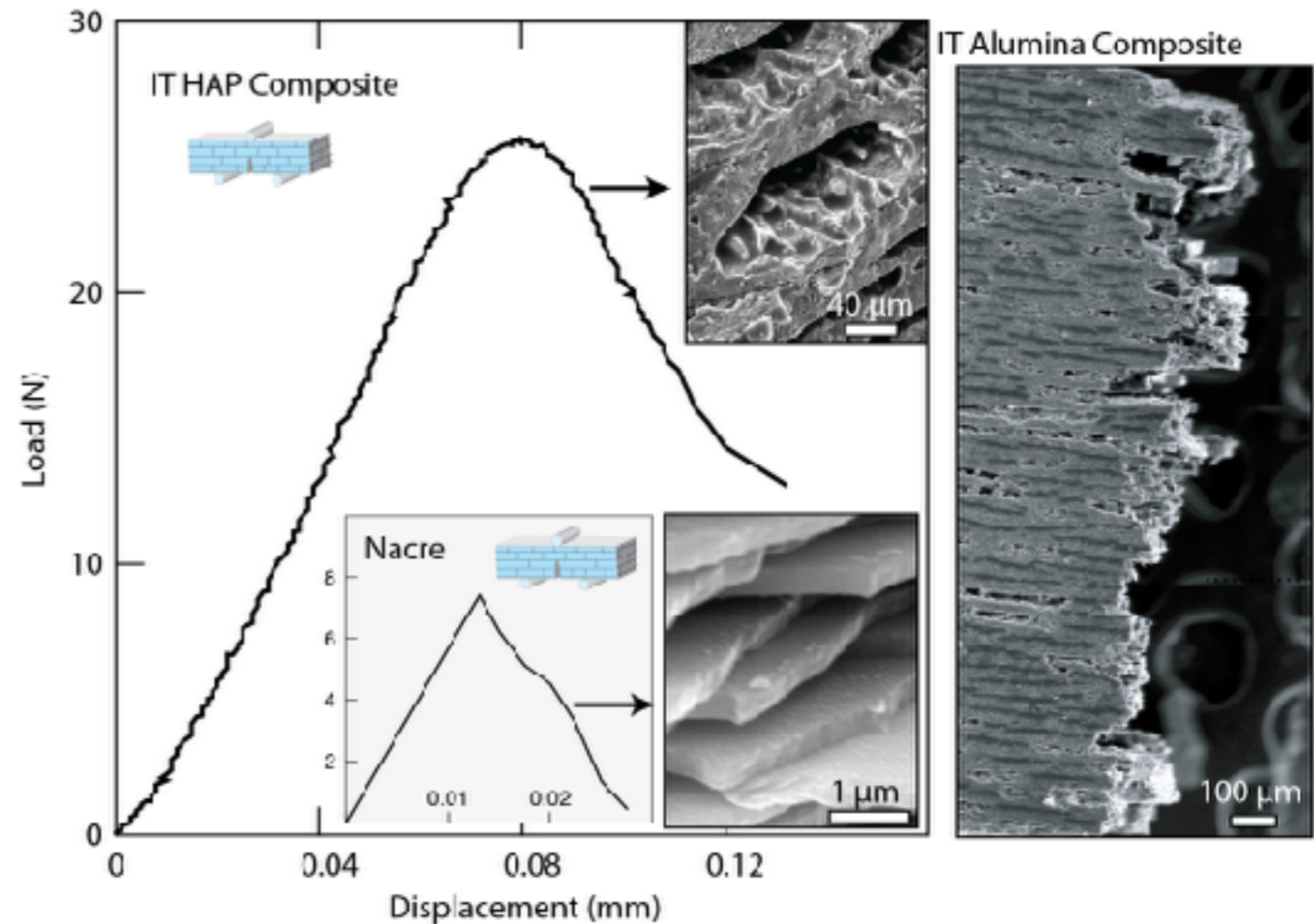
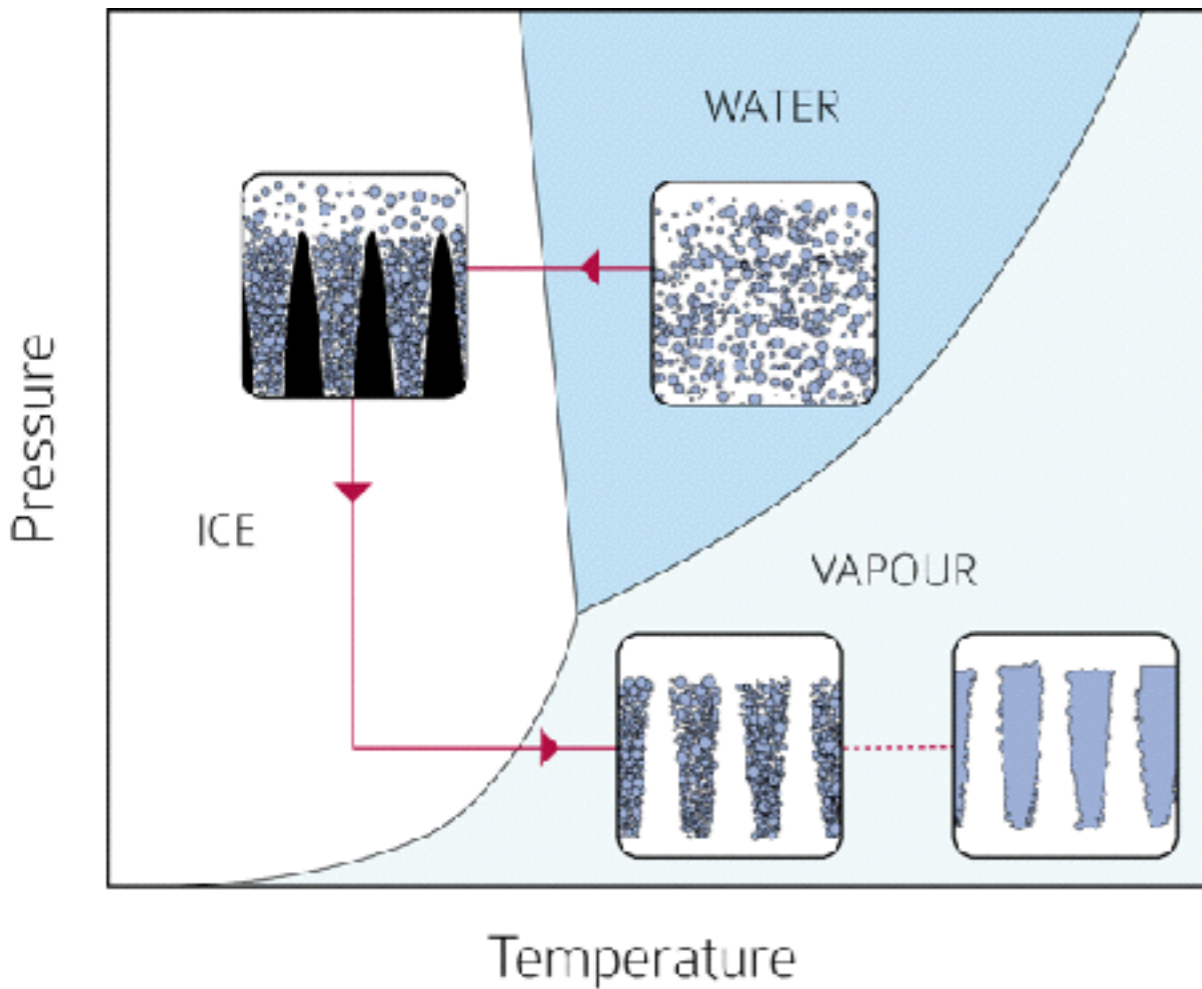
Films and coatings

- Self-assembly
- Biomineralization
- Evaporation
- EPD



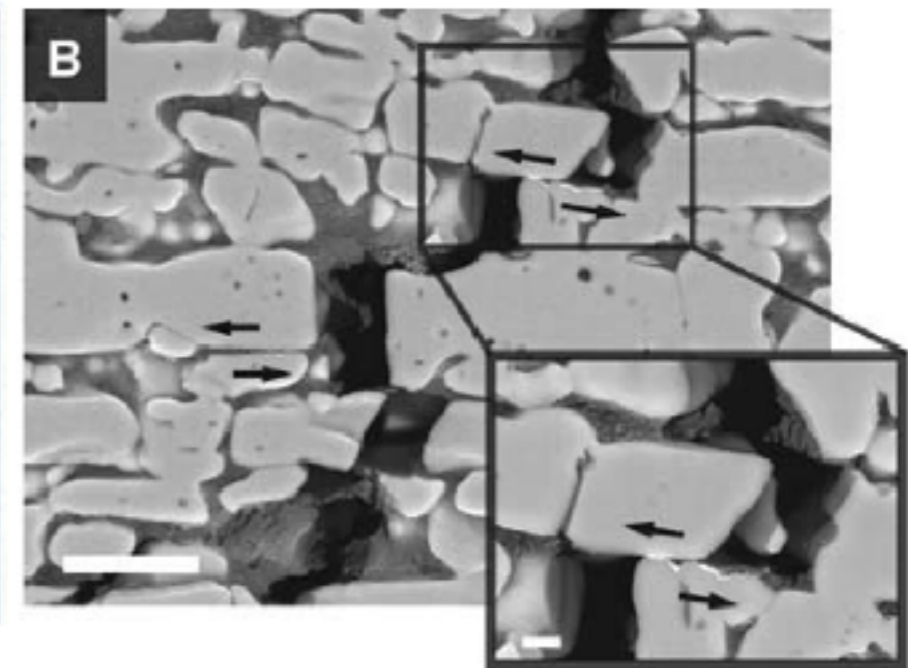
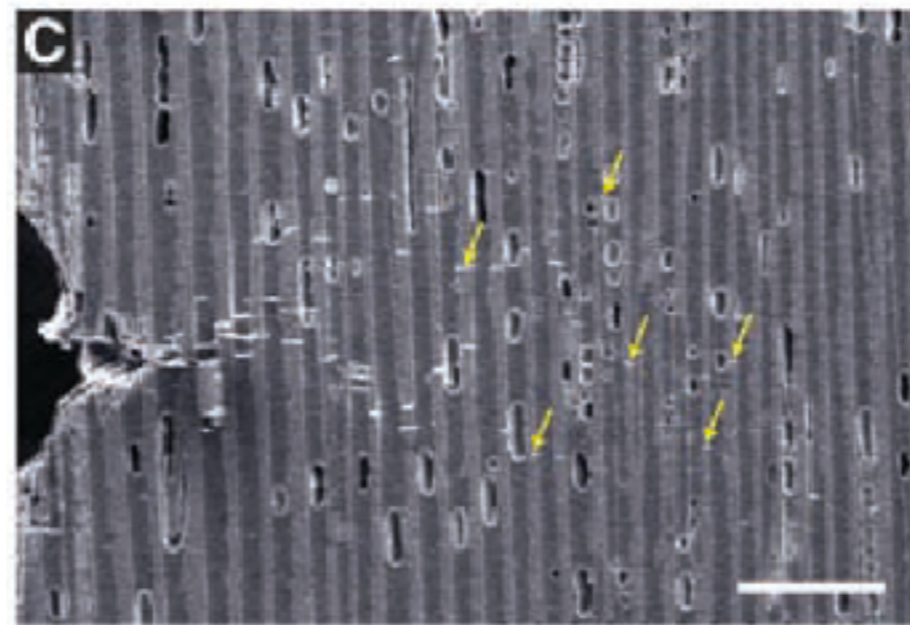
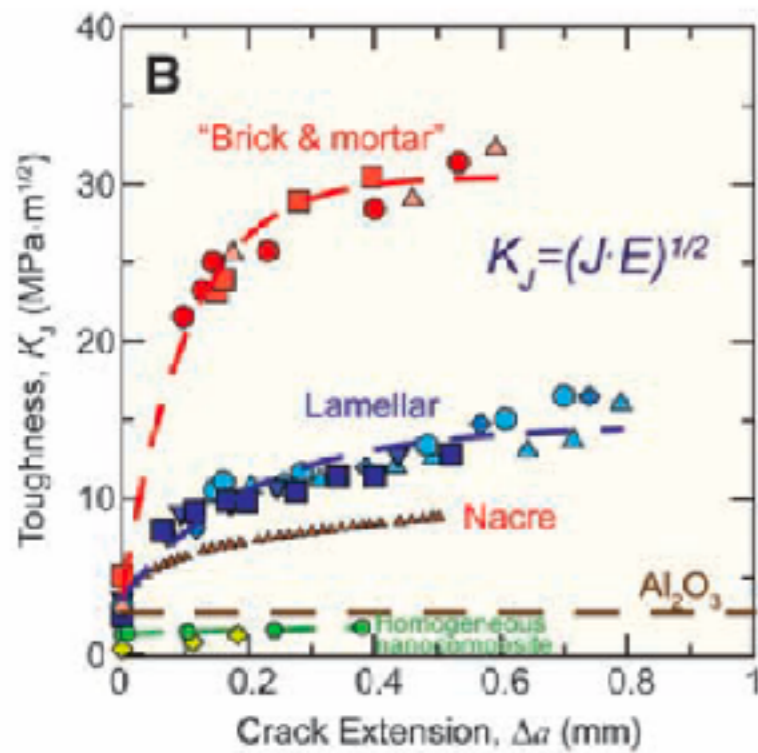
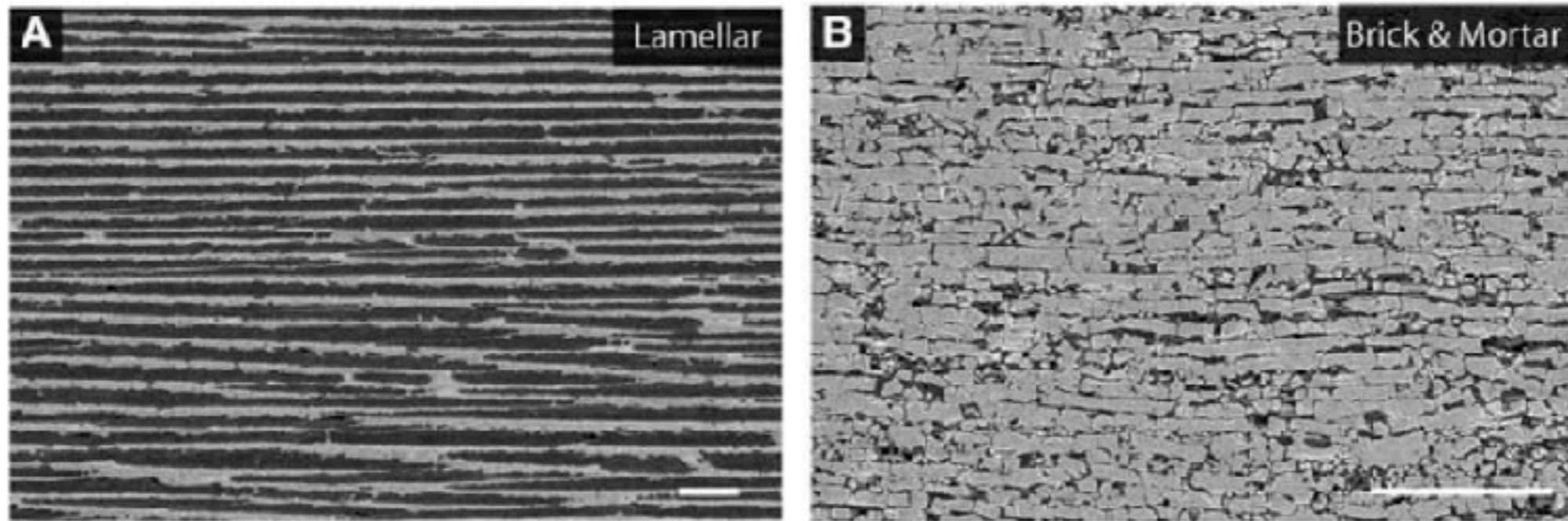
Tang, Z., Nanostructured artificial nacre. *Nat. Mater.* 2, 413–8 (2003).

Ice-templating to create bricks



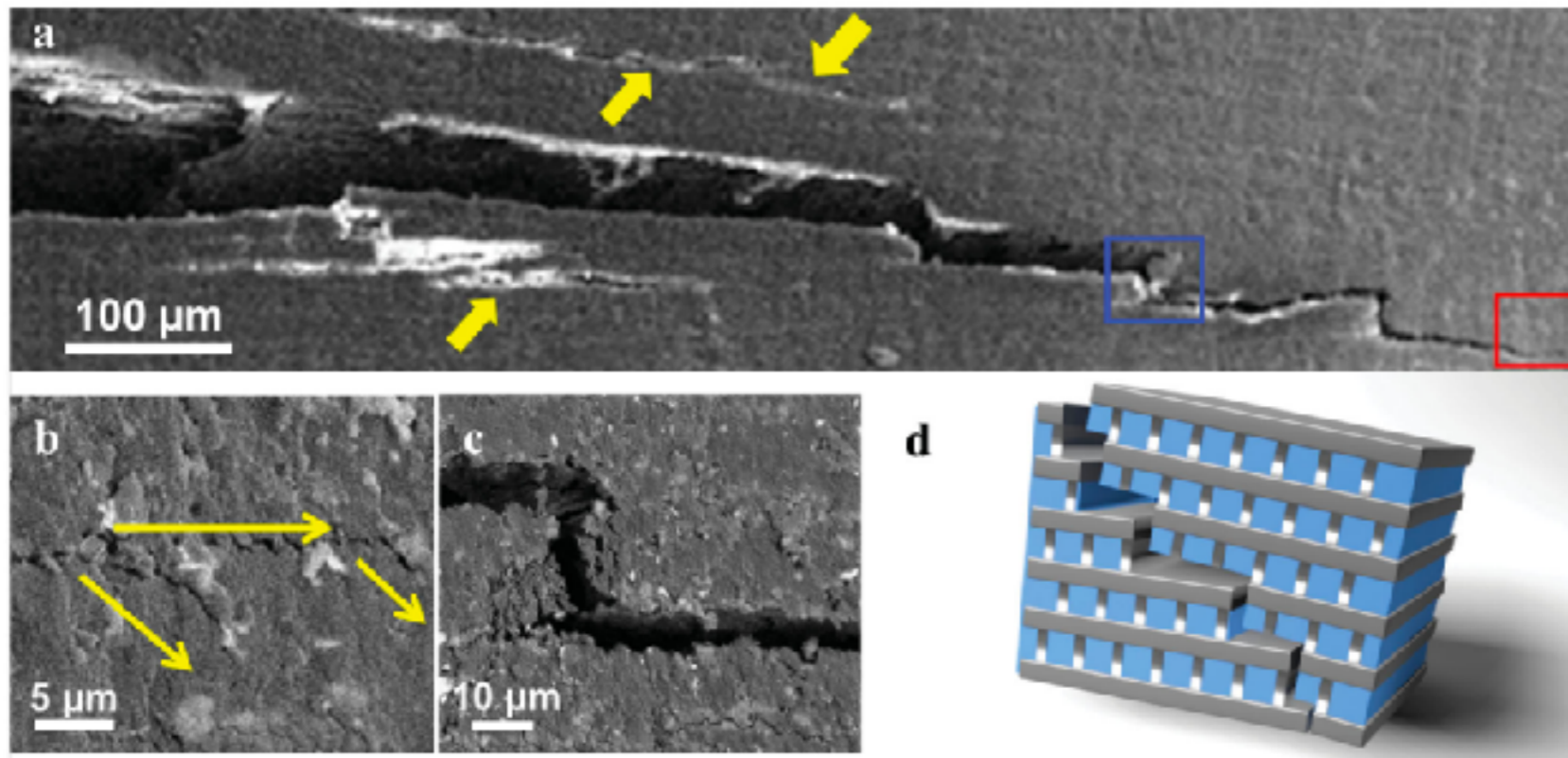
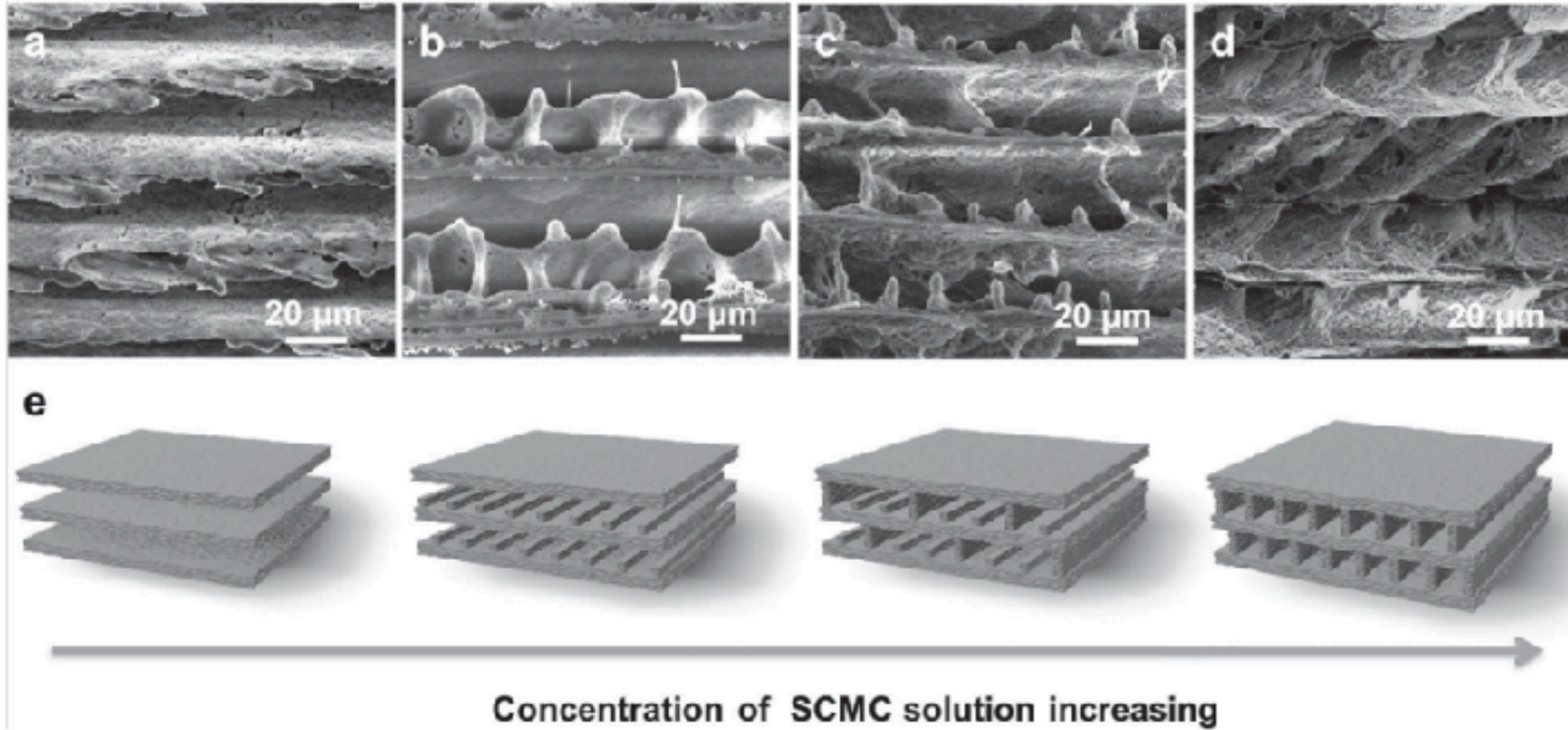
Deville, S., Freezing as a path to build complex composites. *Science* (2006)

Ice-templating to create bricks



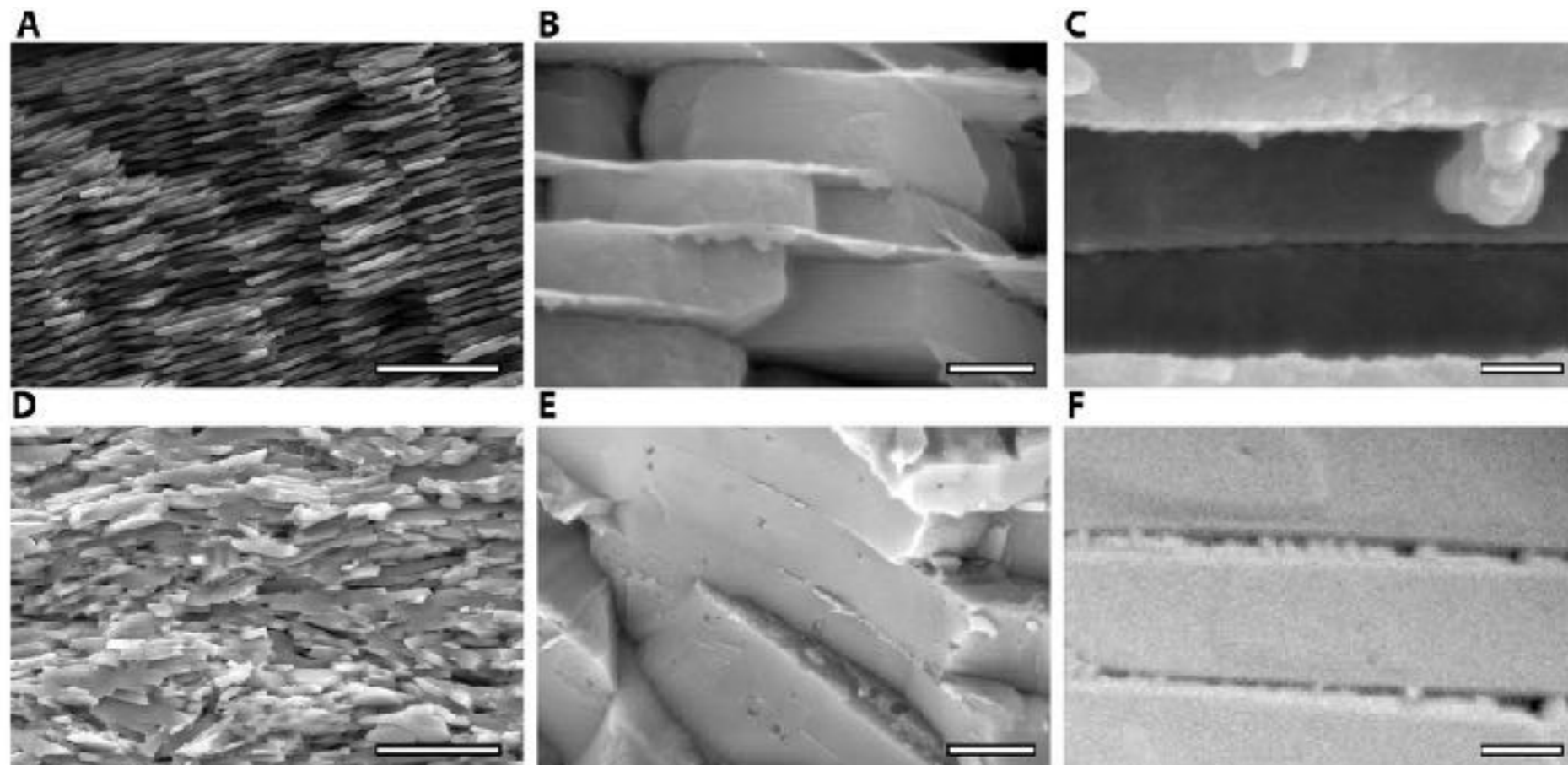
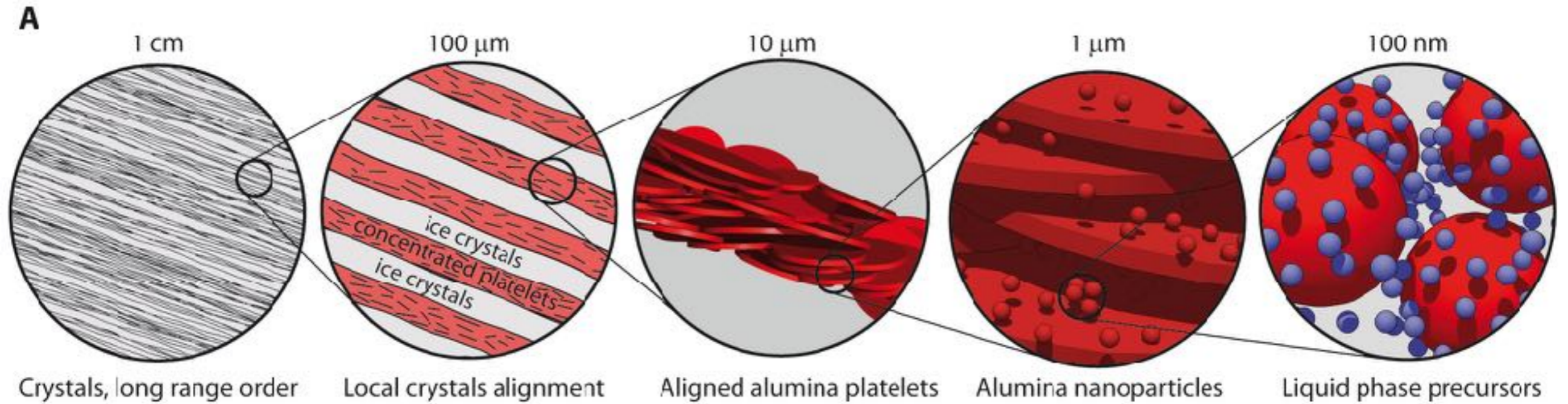
Munch, E. et al. Tough, bio-inspired hybrid materials. *Science*. 322, 1516–20 (2008).

Ice-templating and bridges



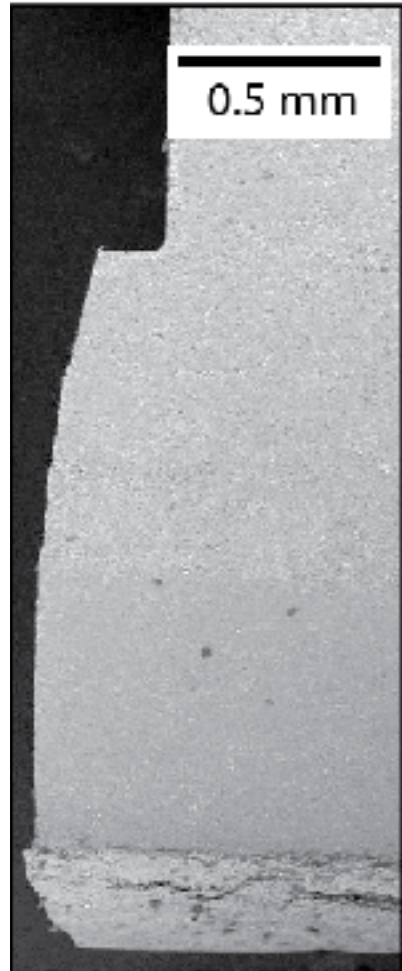
Zhao, H. et al. Cloning Nacre's 3D Interlocking Skeleton in Engineering Composites to Achieve Exceptional Mechanical Properties. *Adv. Mater.* 28, 5099–5105 (2016).

Ice-templating to align bricks

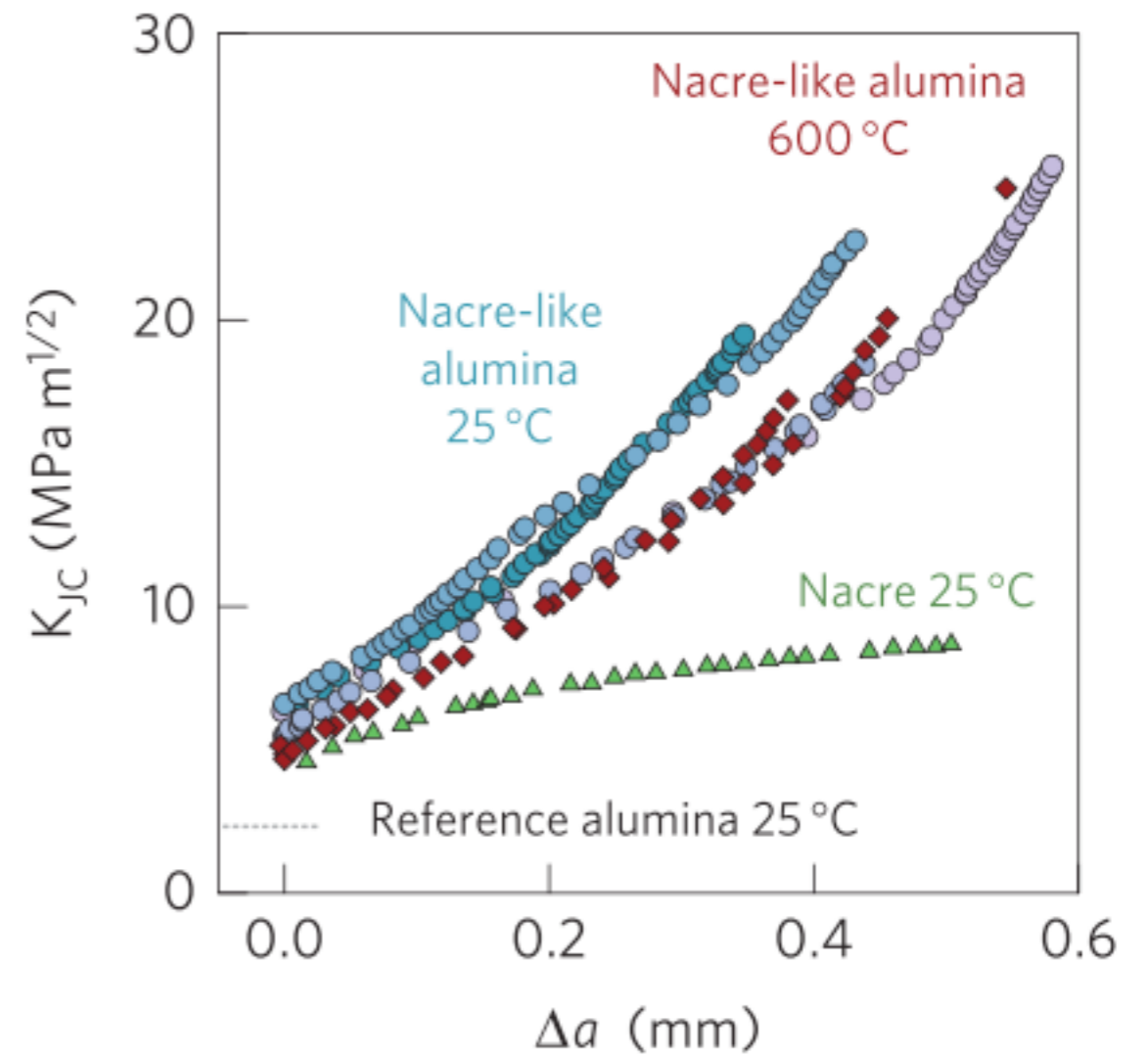
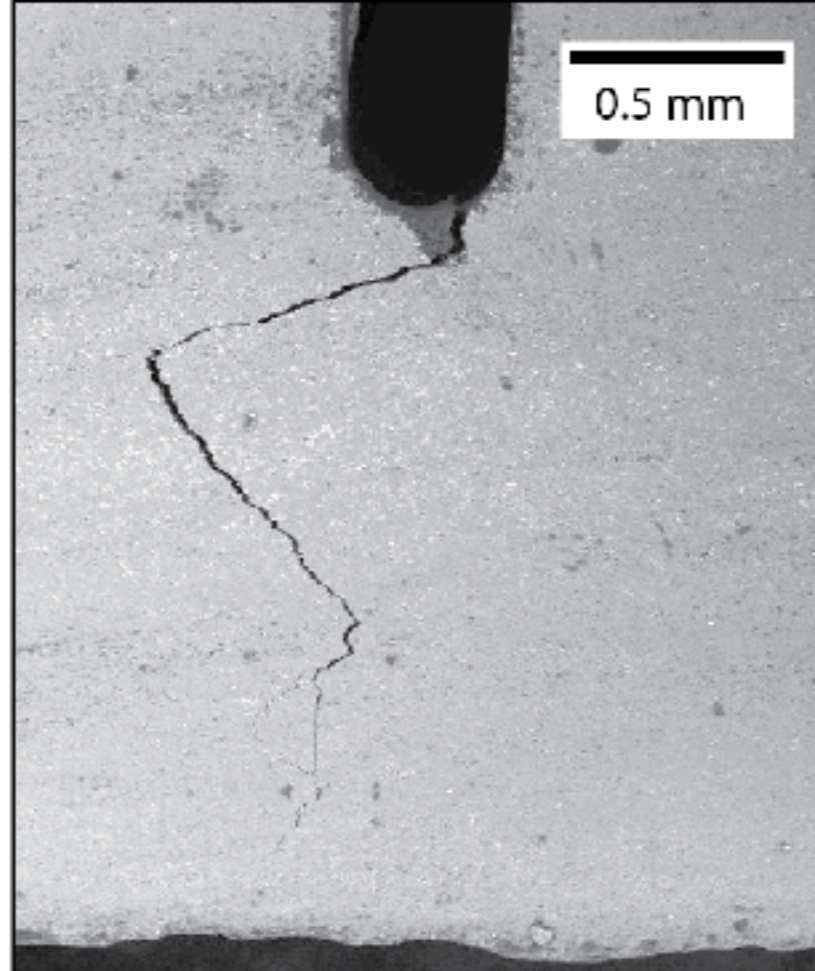


Ice-templating to align bricks

Alumina

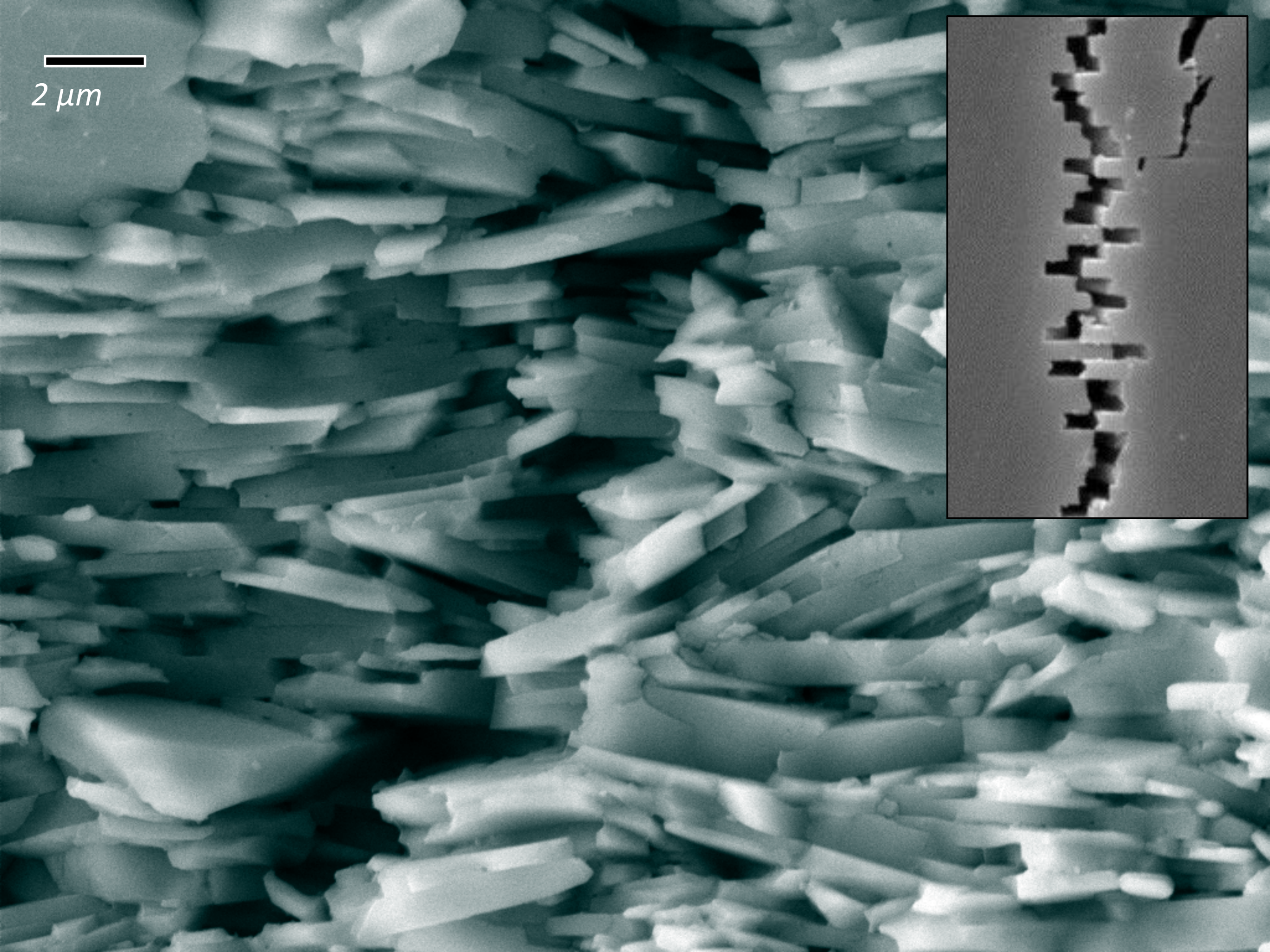


Nacre-like alumina

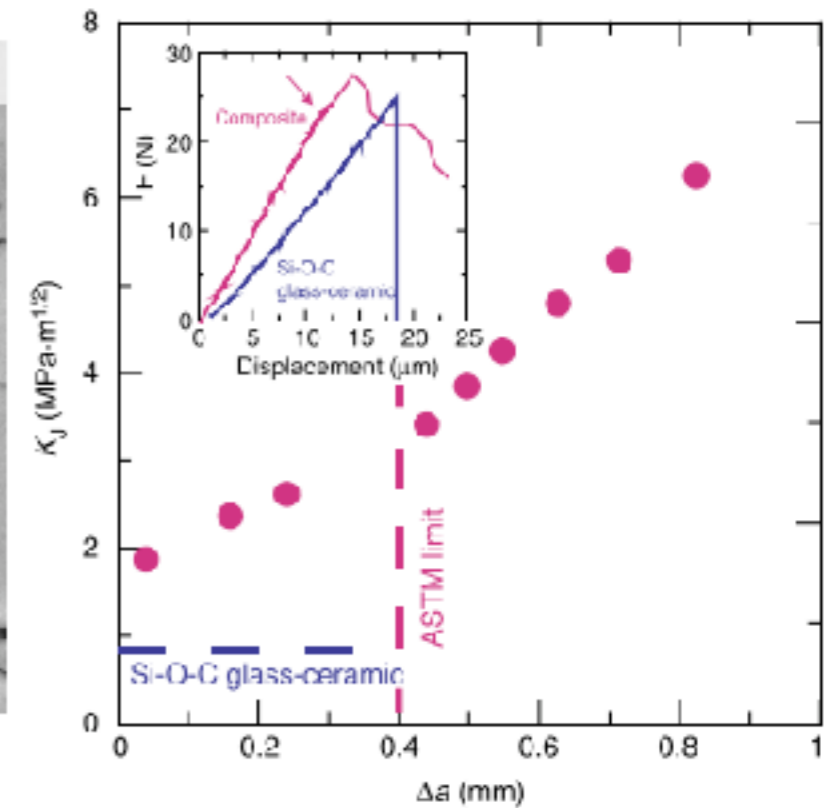
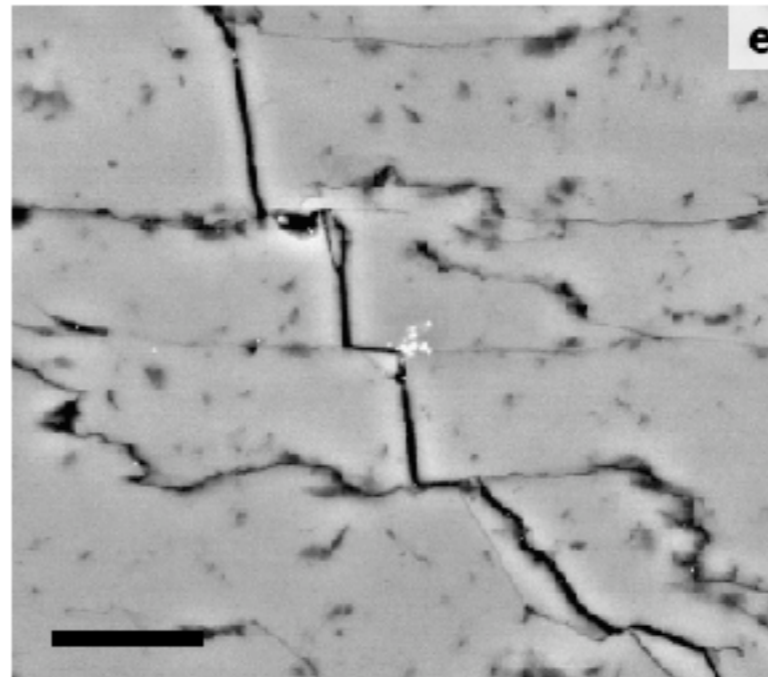
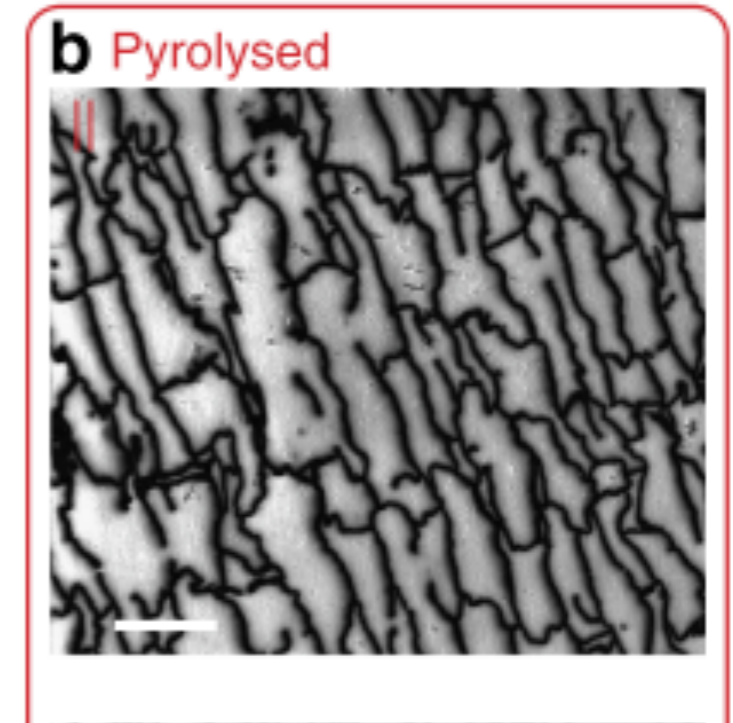
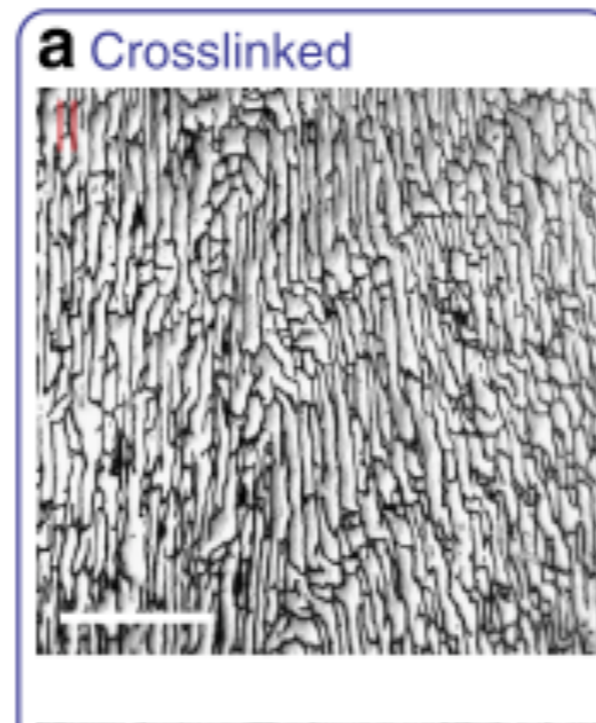
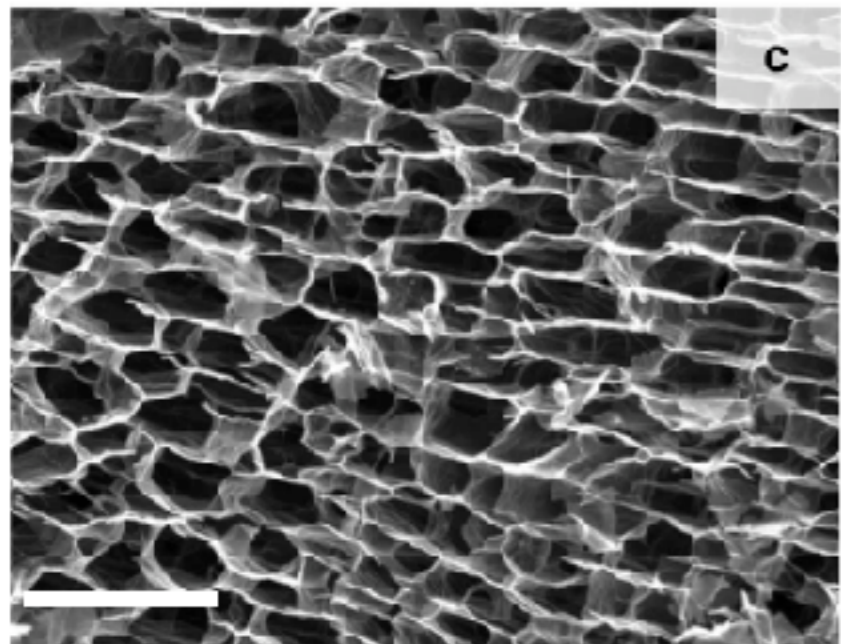
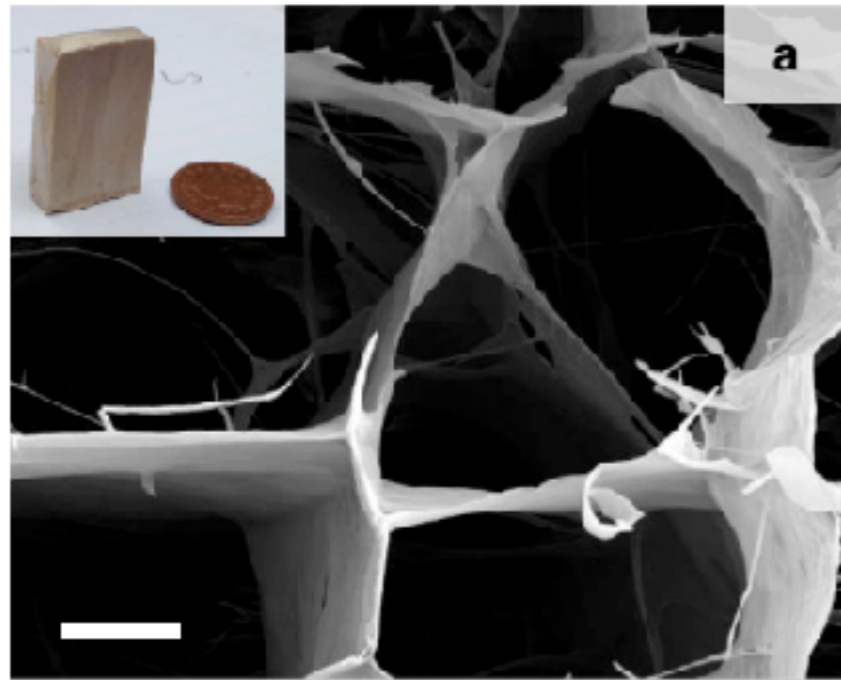


Bouville, F., Strong, tough and stiff bioinspired ceramics from brittle constituents. *Nat. Mater.* (2014).

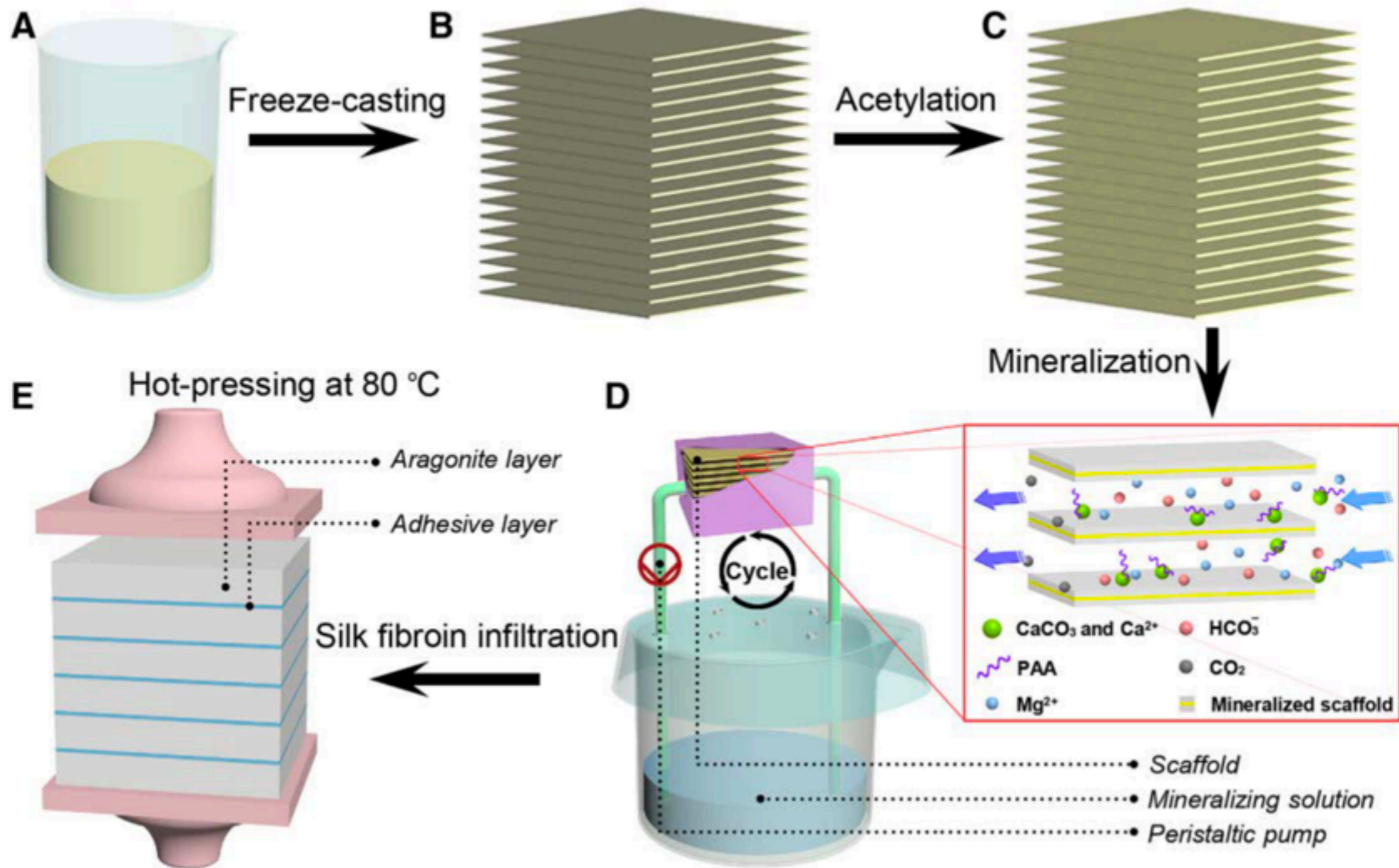
2 μm



Ice-templating to create the interface first

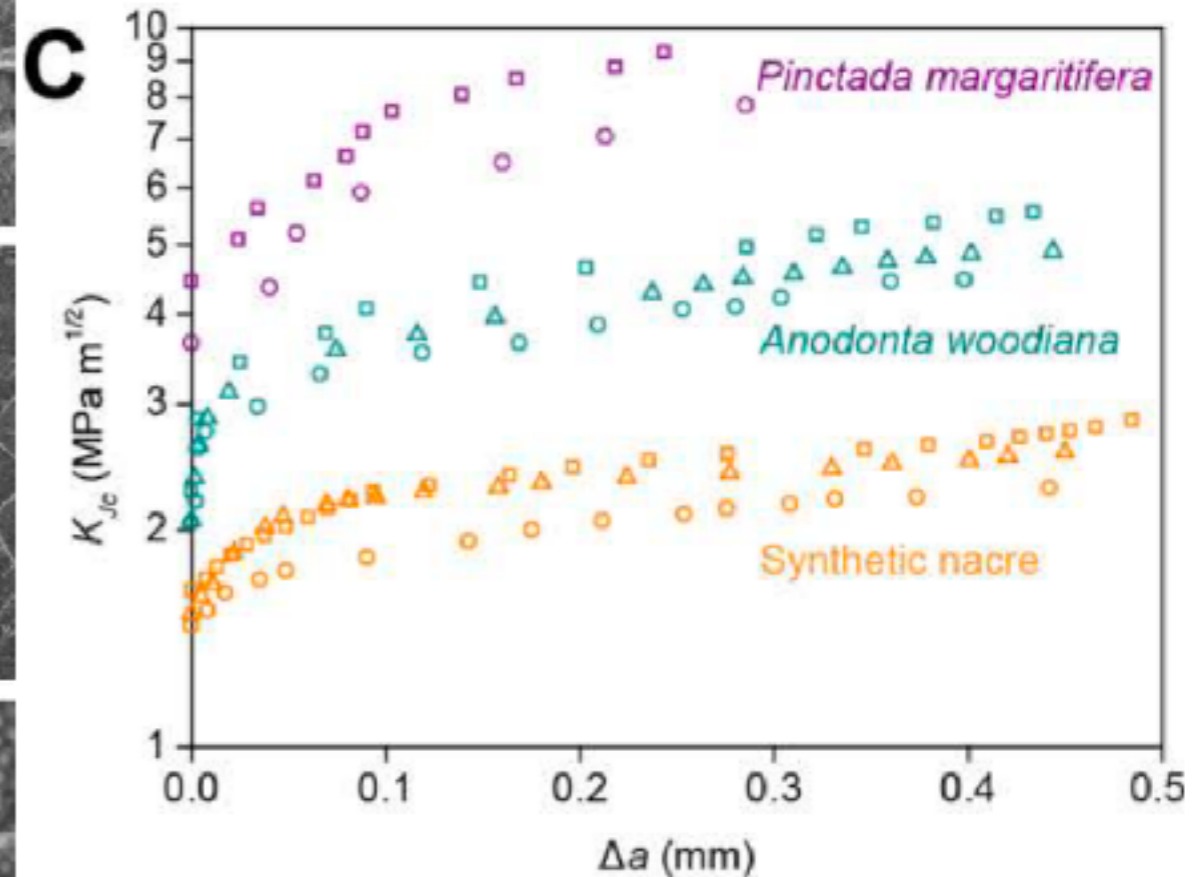
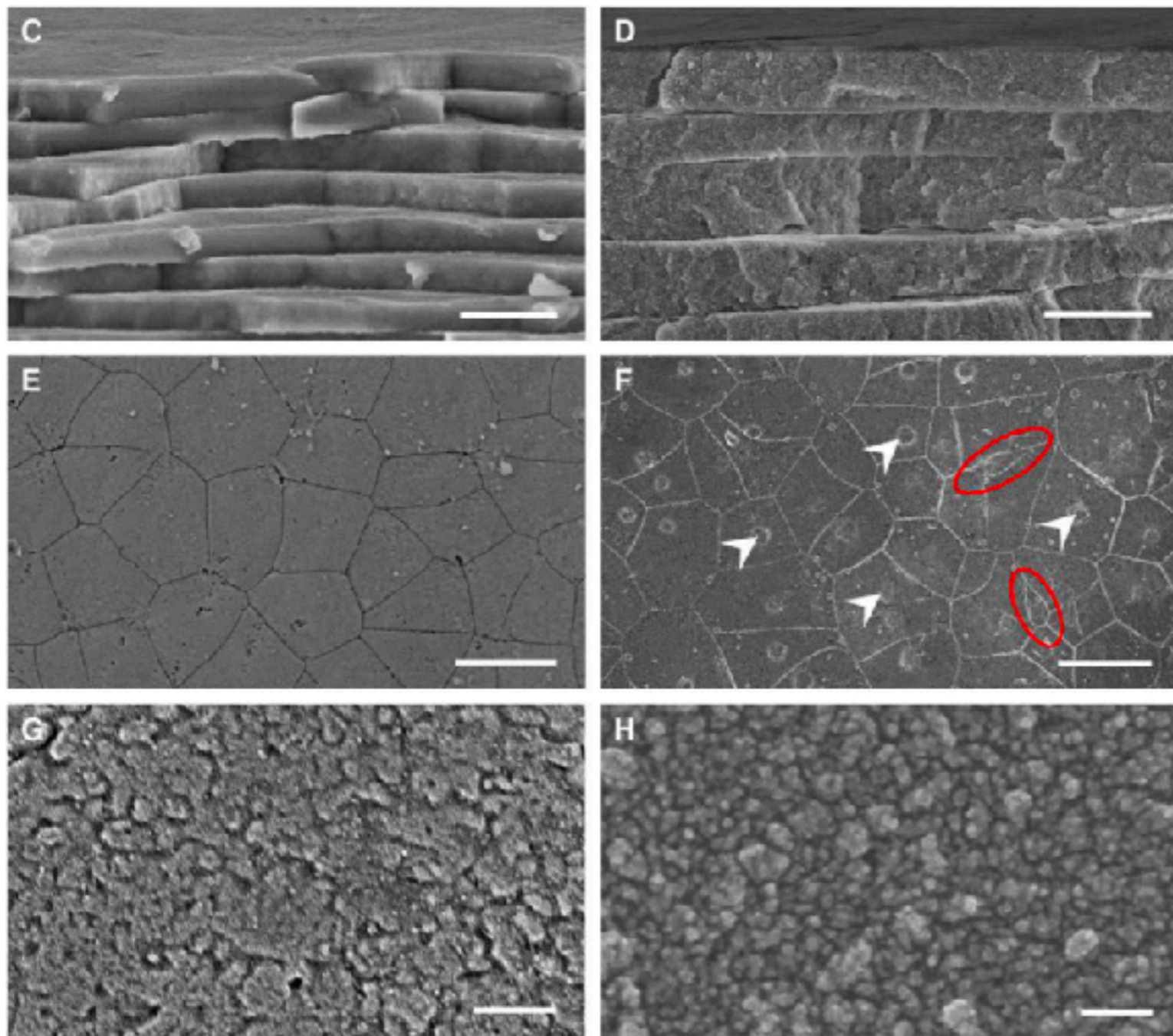


Ice-templating to create the interface first



Mao, L.-B. et al. Synthetic nacre by predesigned matrix-directed mineralization. *Science*. 354, 107–110 (2016).

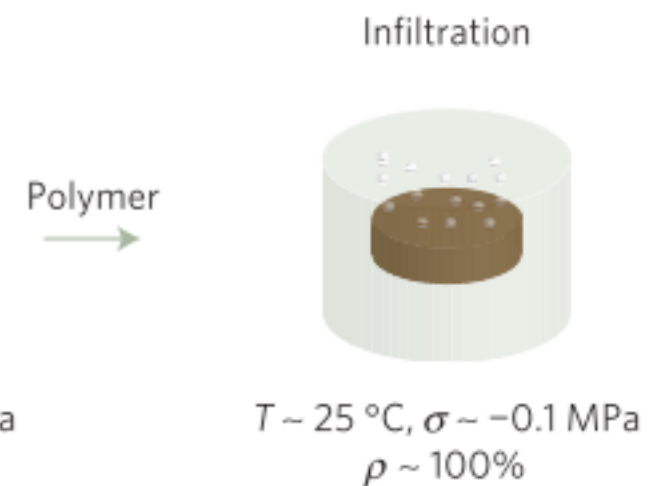
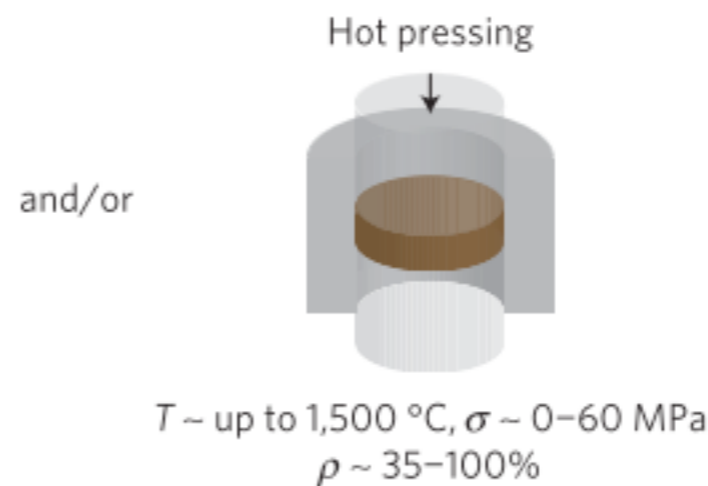
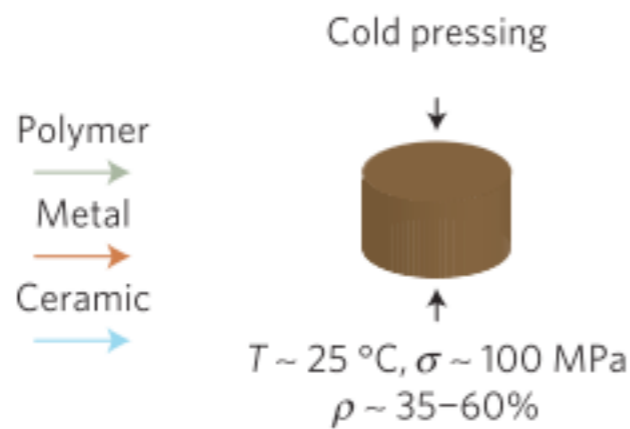
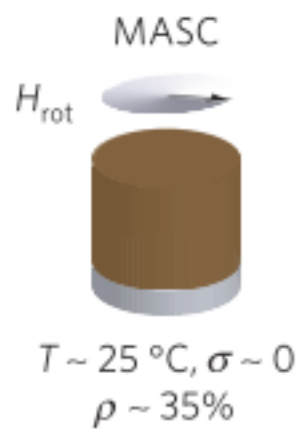
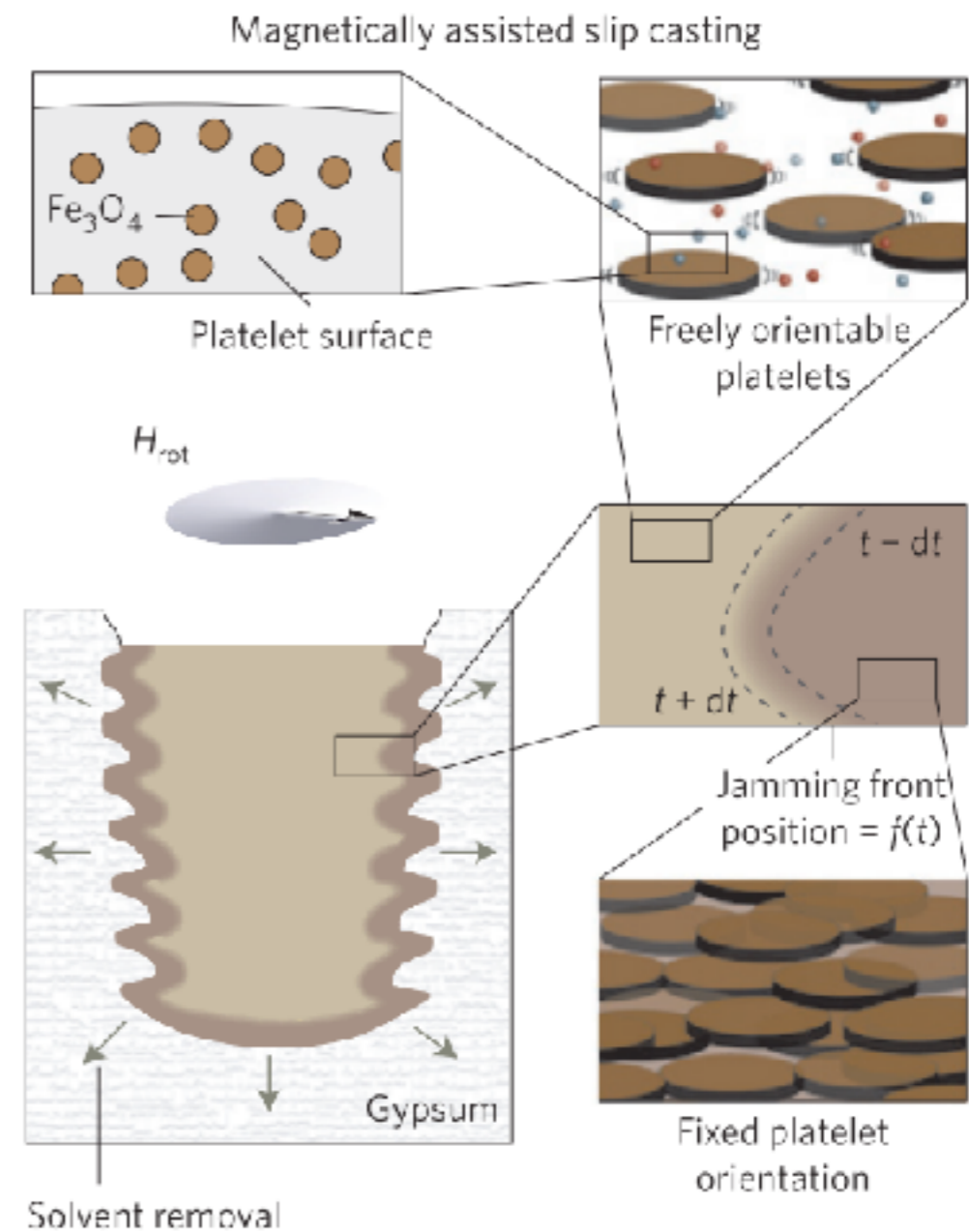
Ice-templating to create the interface first



Mao, L.-B. et al. Synthetic nacre by predesigned matrix-directed mineralization. *Science*. 354, 107–110 (2016).

Slip casting

Le Ferrand, H., Magnetically assisted slip casting of bioinspired heterogeneous composites. *Nat. Mater.* (2015).

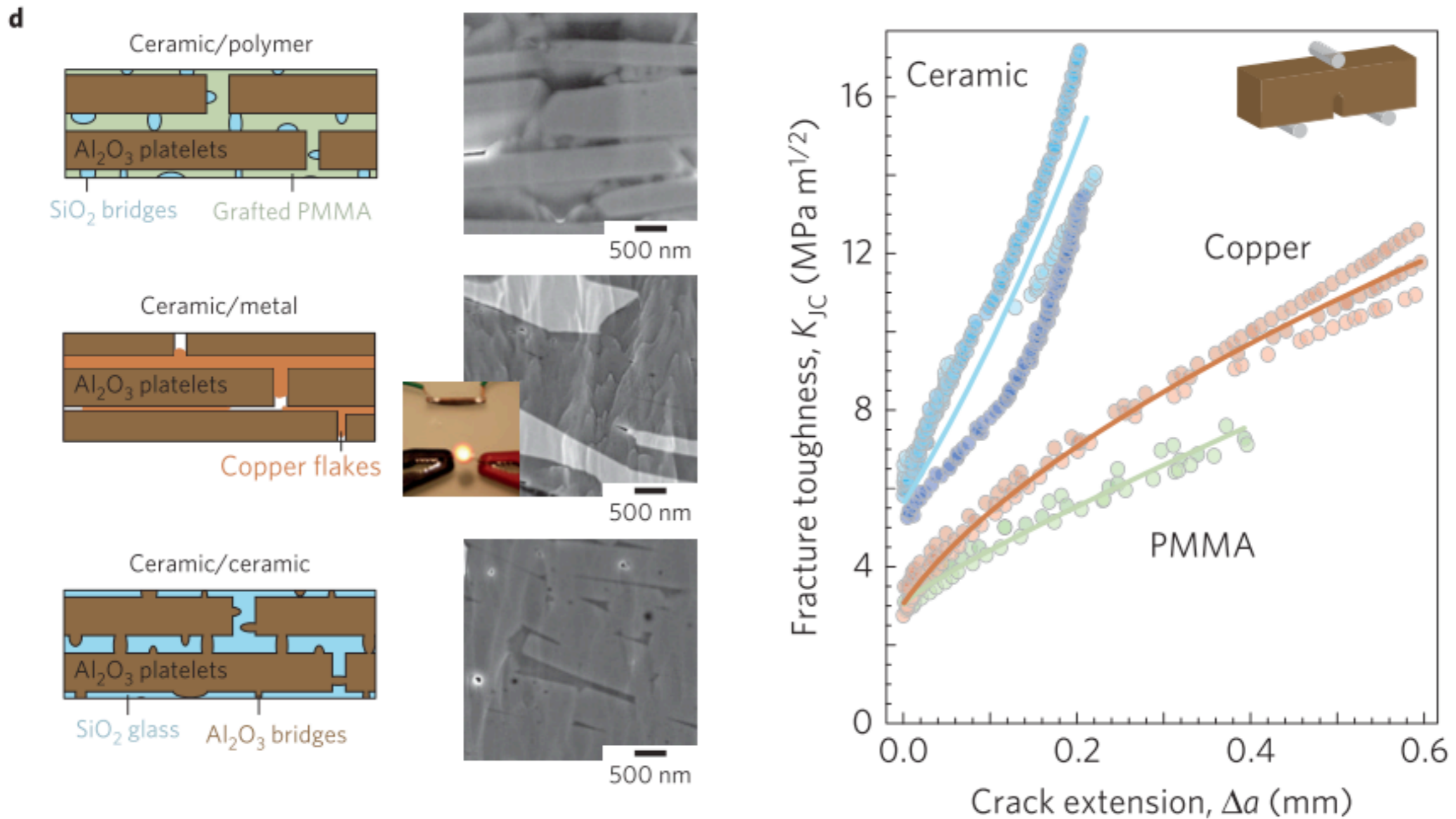


Polymer
 Metal
 Ceramic

and/or

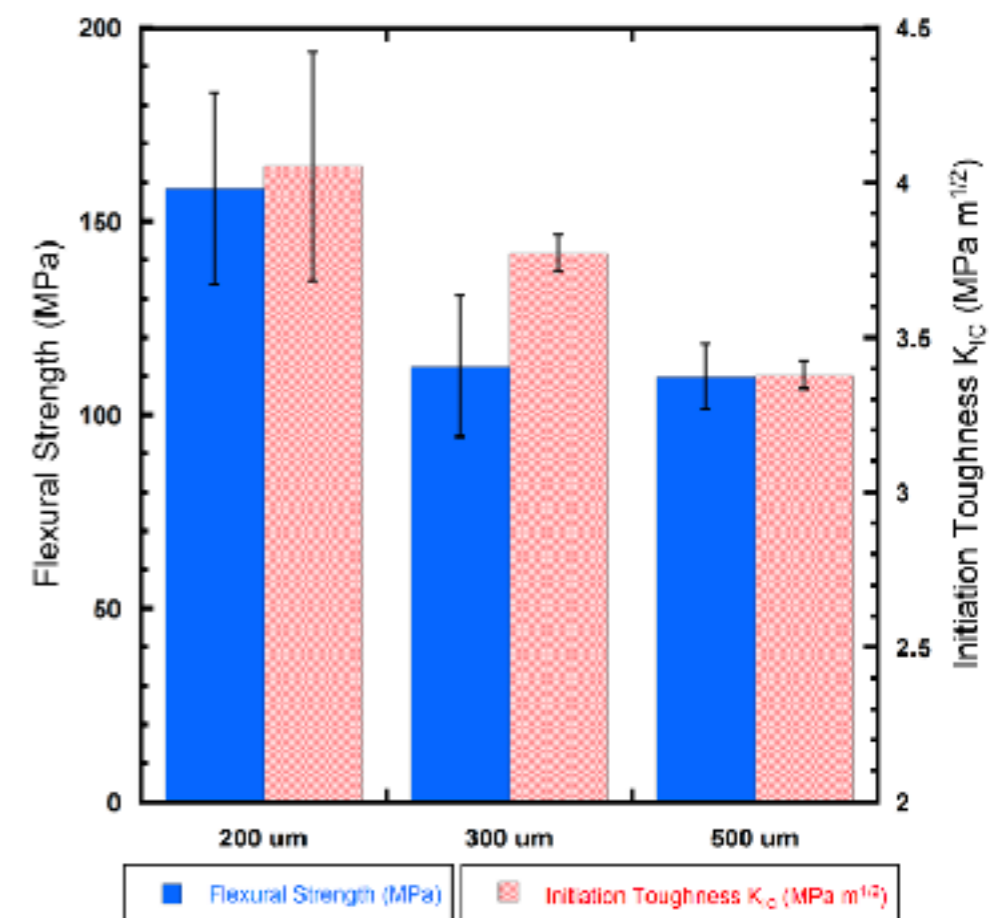
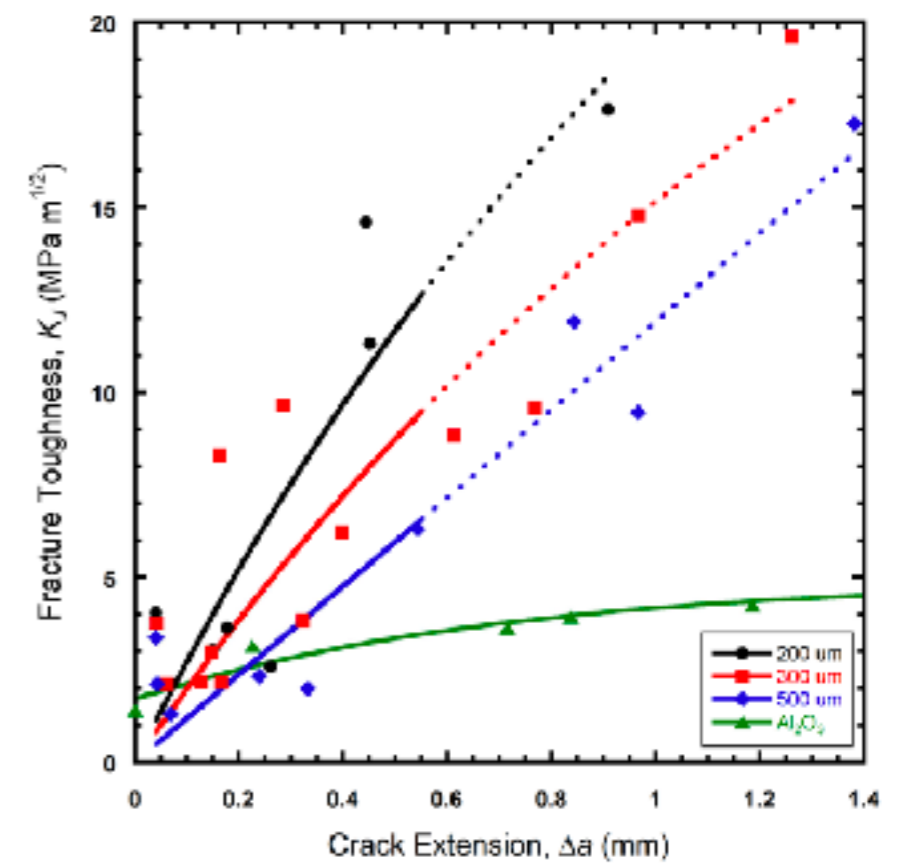
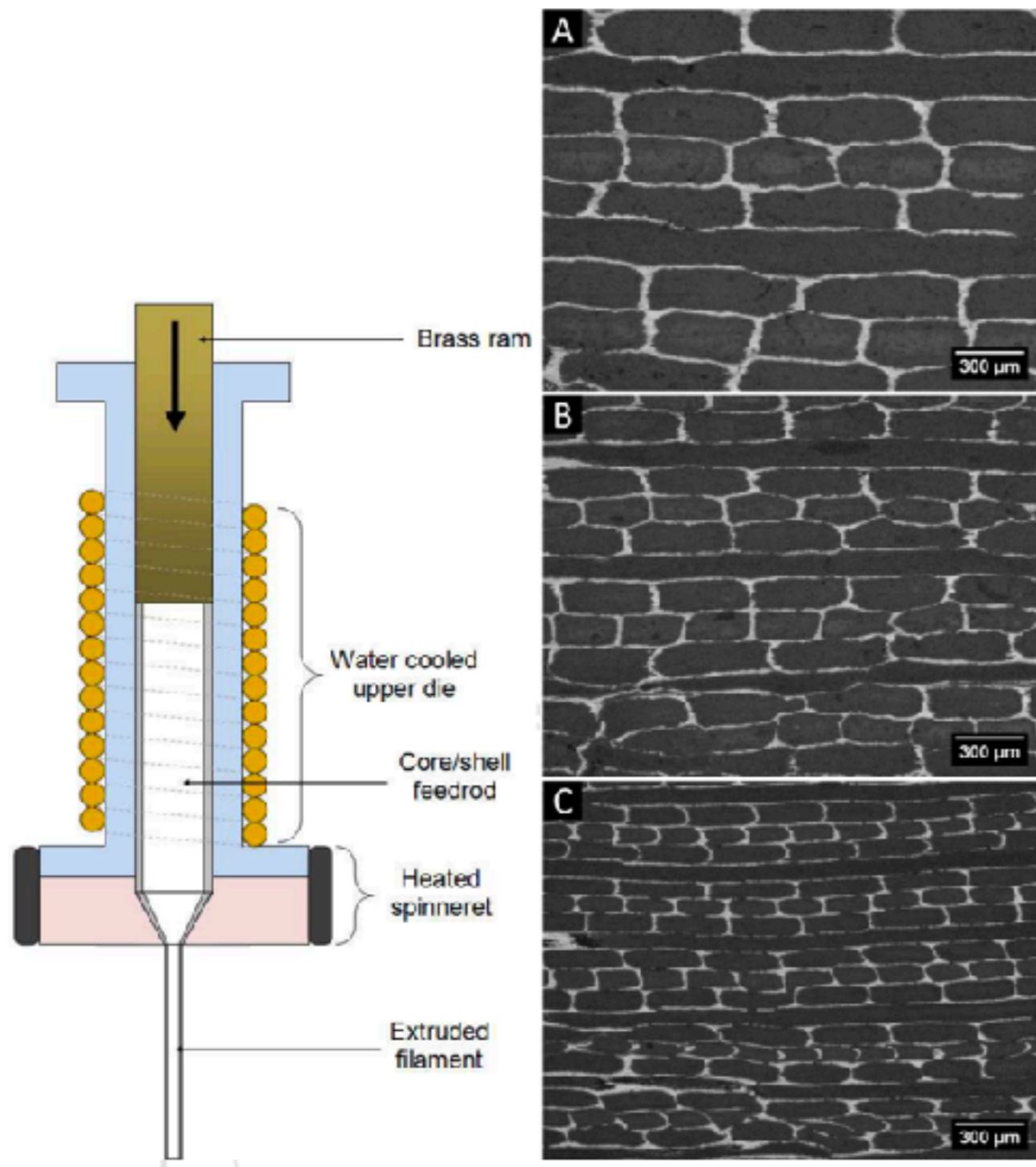
Polymer

Slip casting



Le Ferrand, H., Magnetically assisted slip casting of bioinspired heterogeneous composites. *Nat. Mater.* 14, 1–17 (2015).

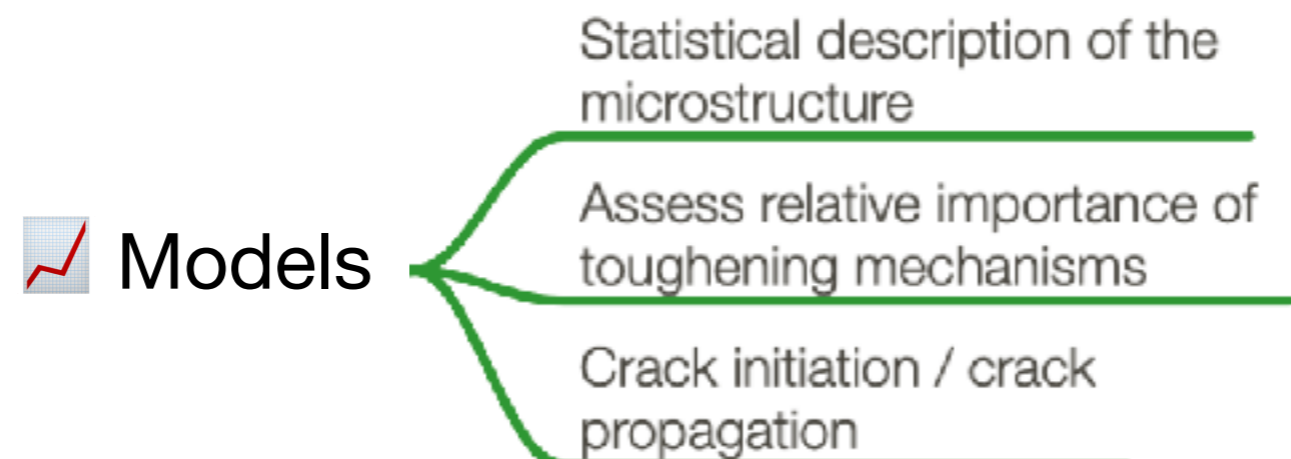
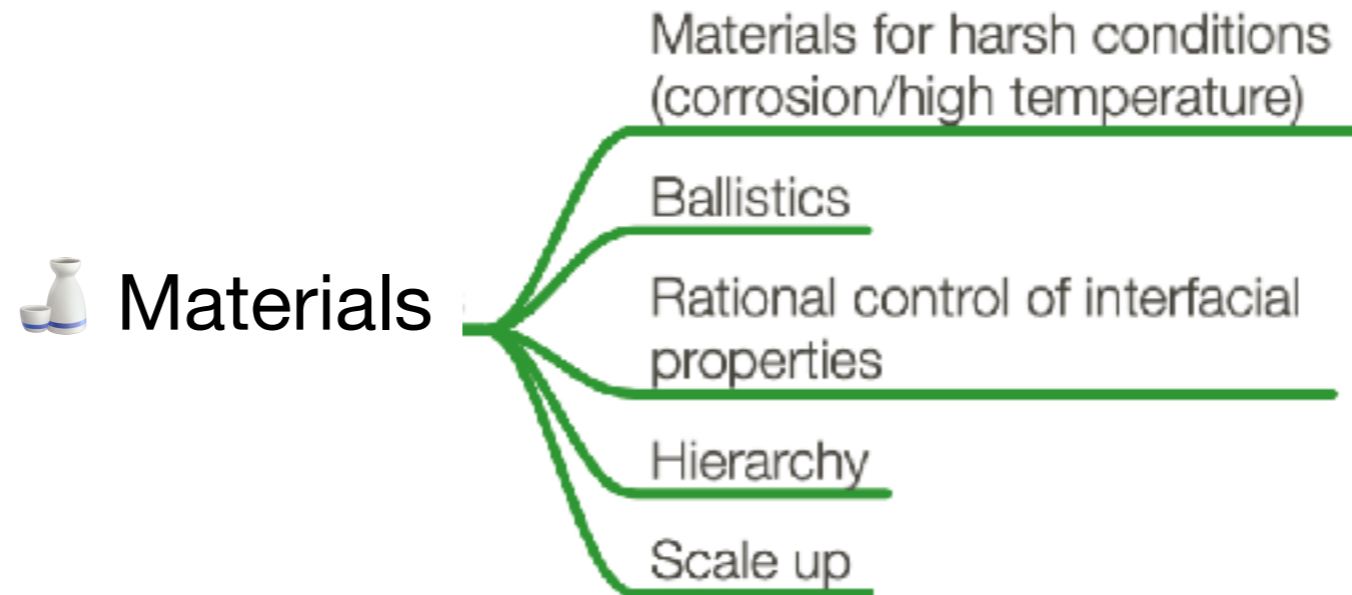
Co-extrusion



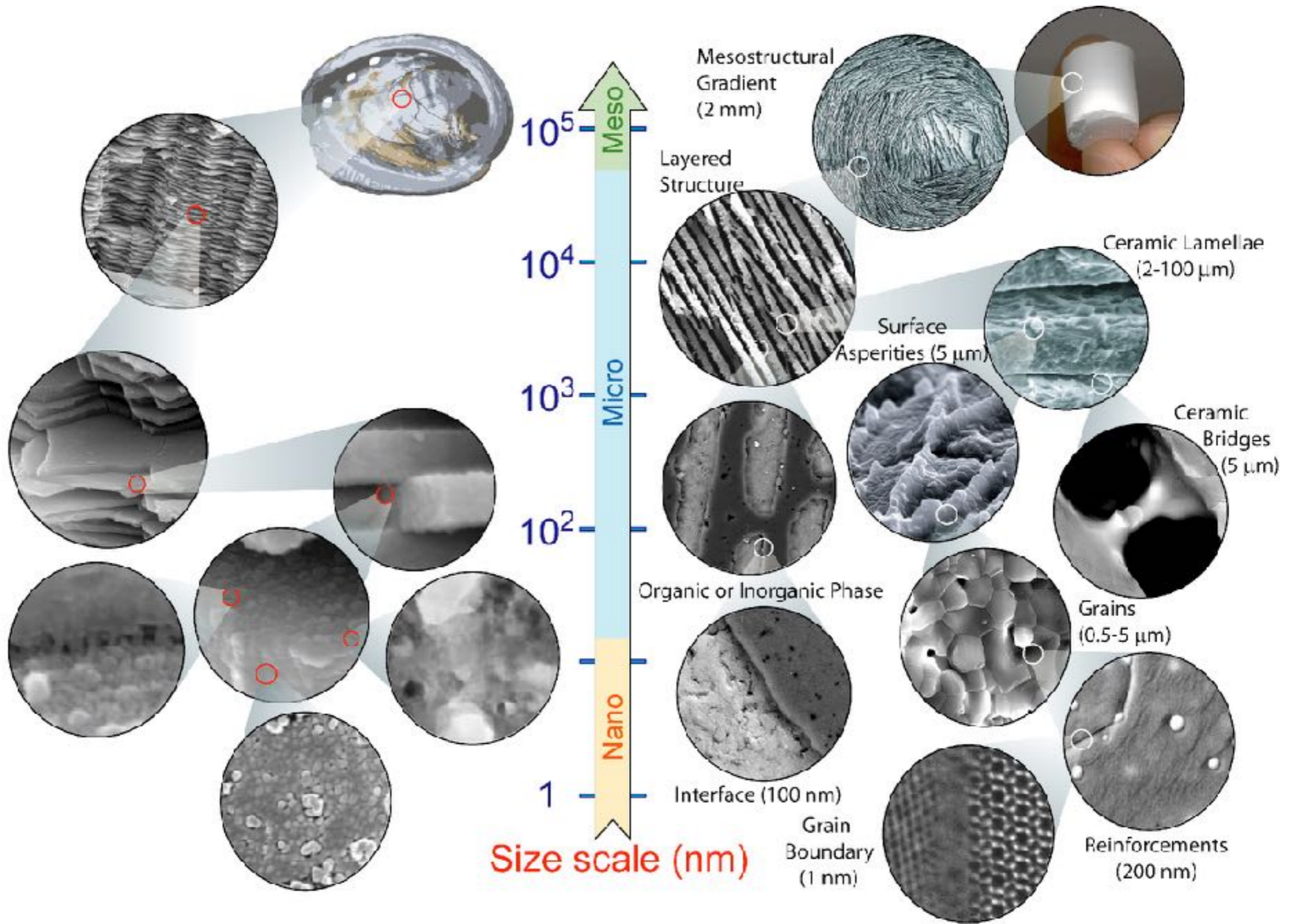
Wilkerson, R. P., A study of size effects in bioinspired, “nacre-like”, metal-compliant-phase (nickel-alumina) coextruded ceramics. *Acta Mater.* (2018).

Remaining challenges

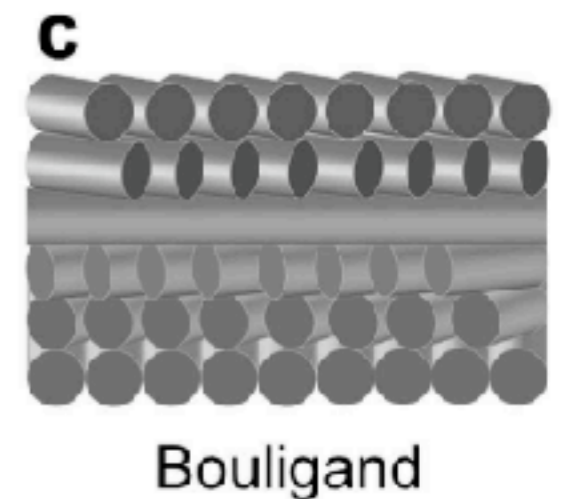
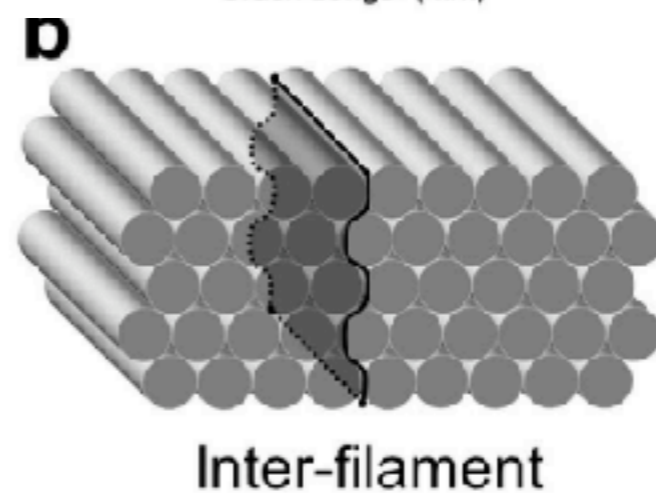
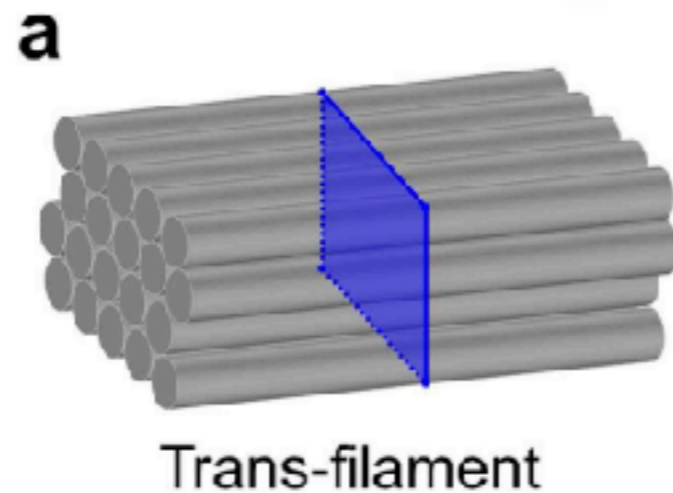
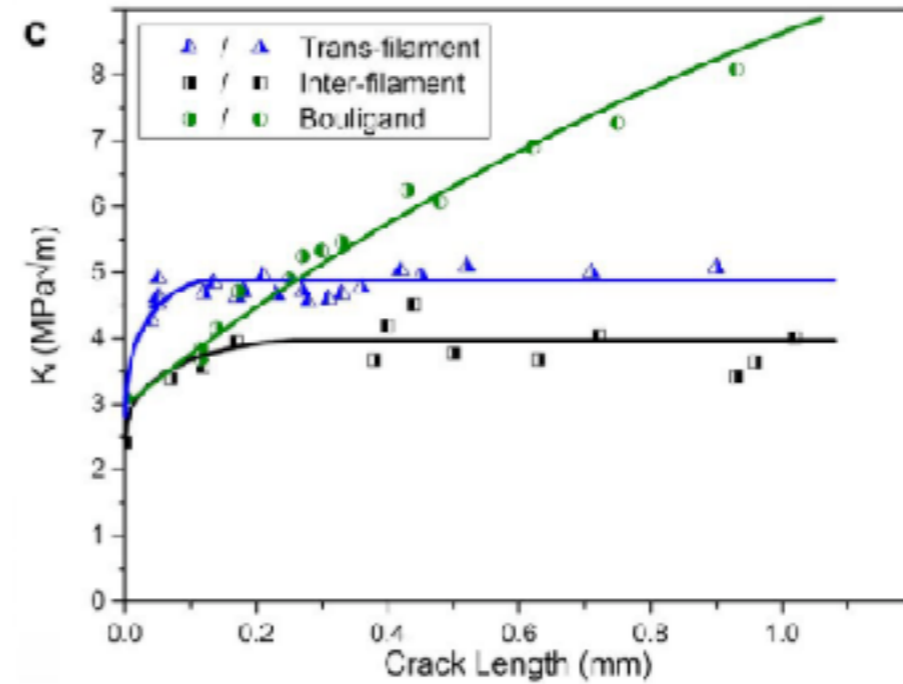
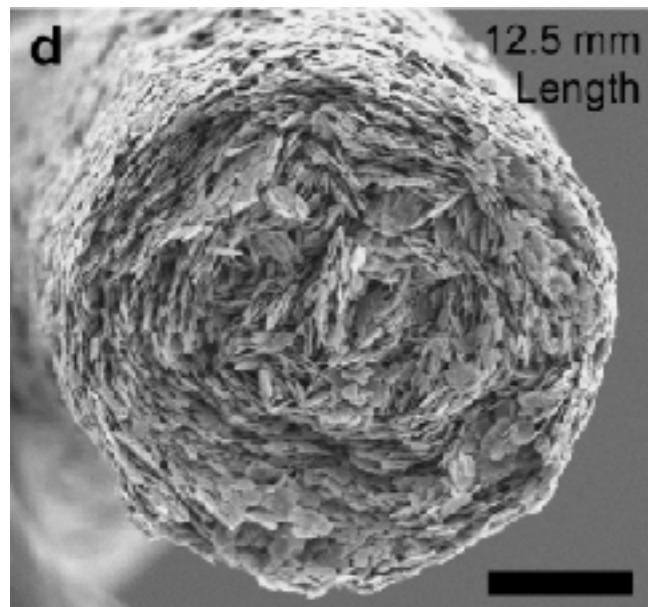
Remaining challenges



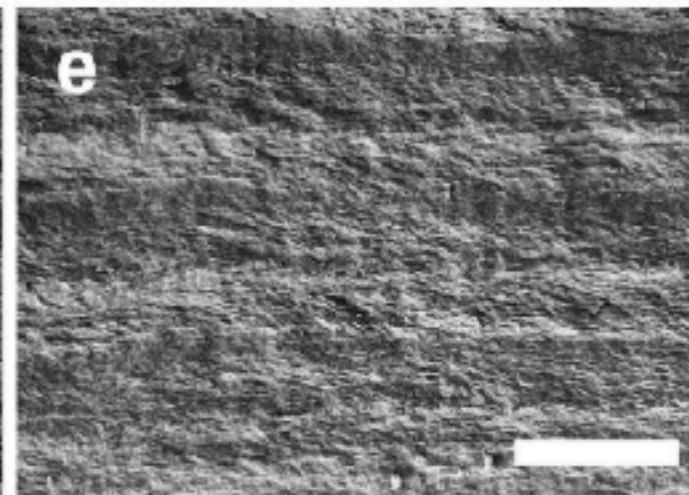
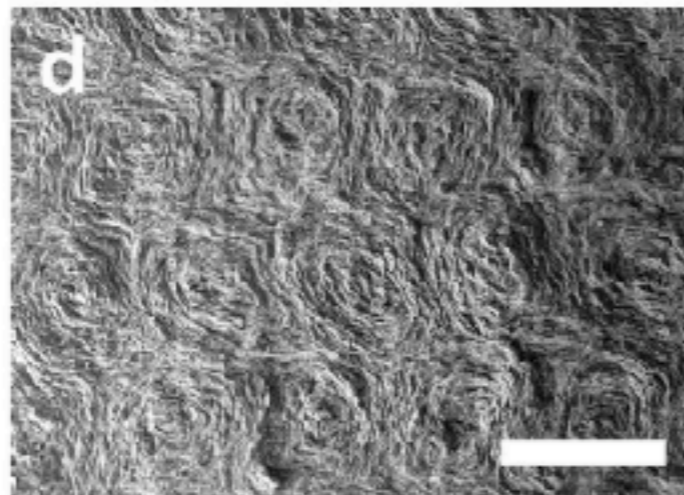
Remaining challenges: control of hierarchy



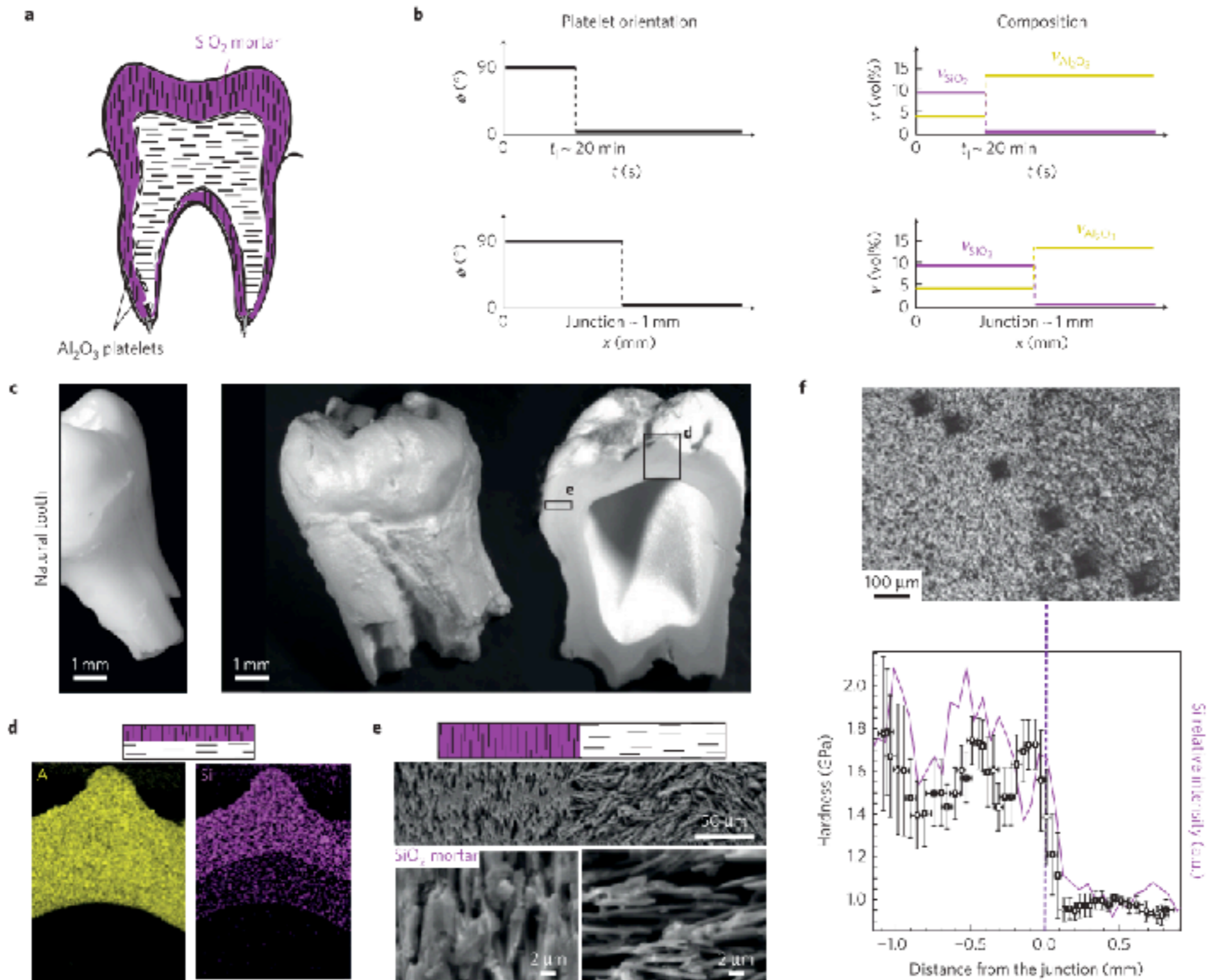
Remaining challenges: control of hierarchy



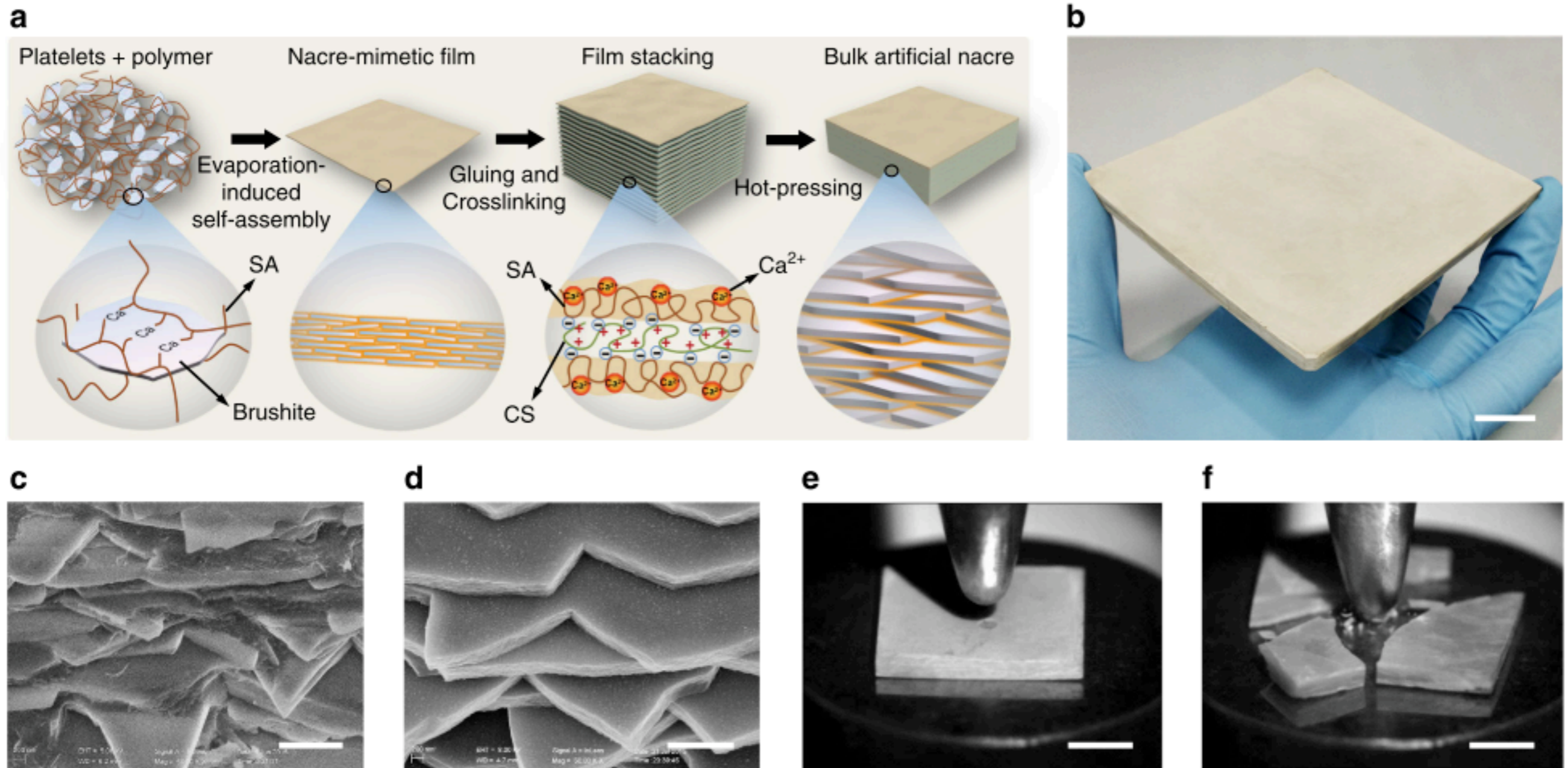
Feilden, E. et al. 3D Printing Bioinspired Ceramic Composites. *Sci. Rep.* 7, 13759 (2017).



Remaining challenges: control of hierarchy



Remaining challenges: scale up

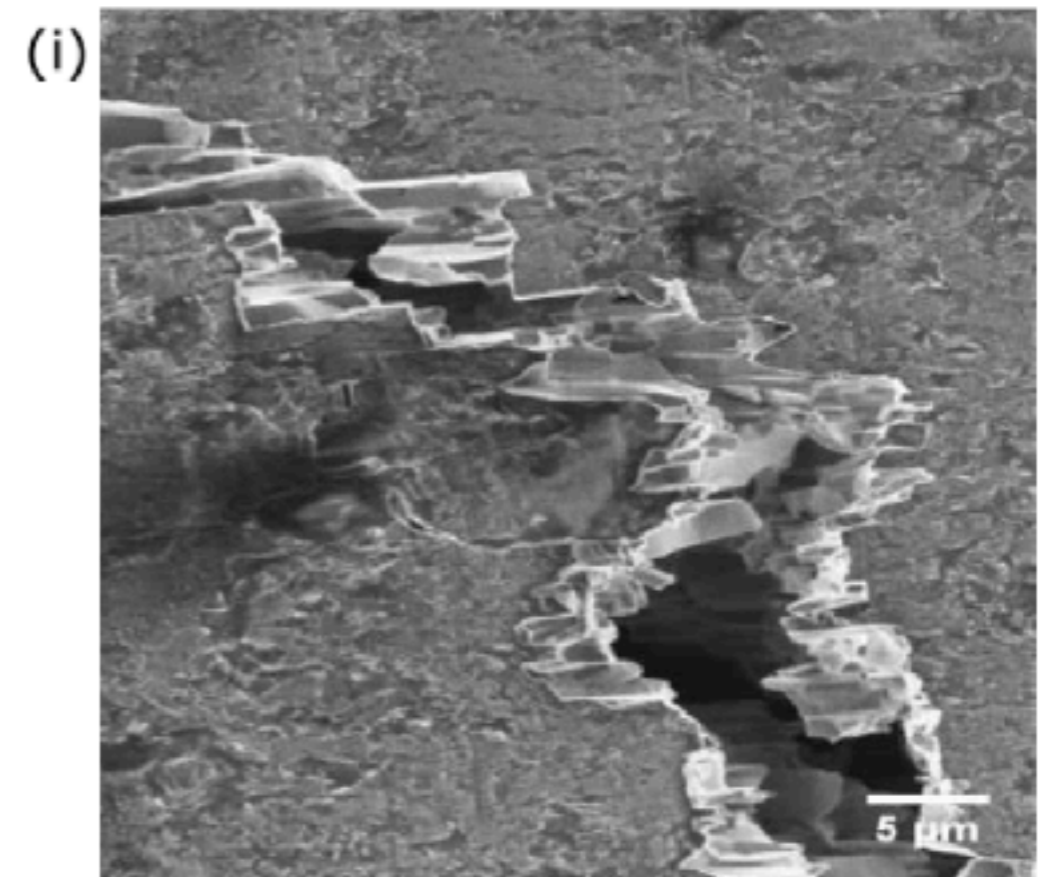
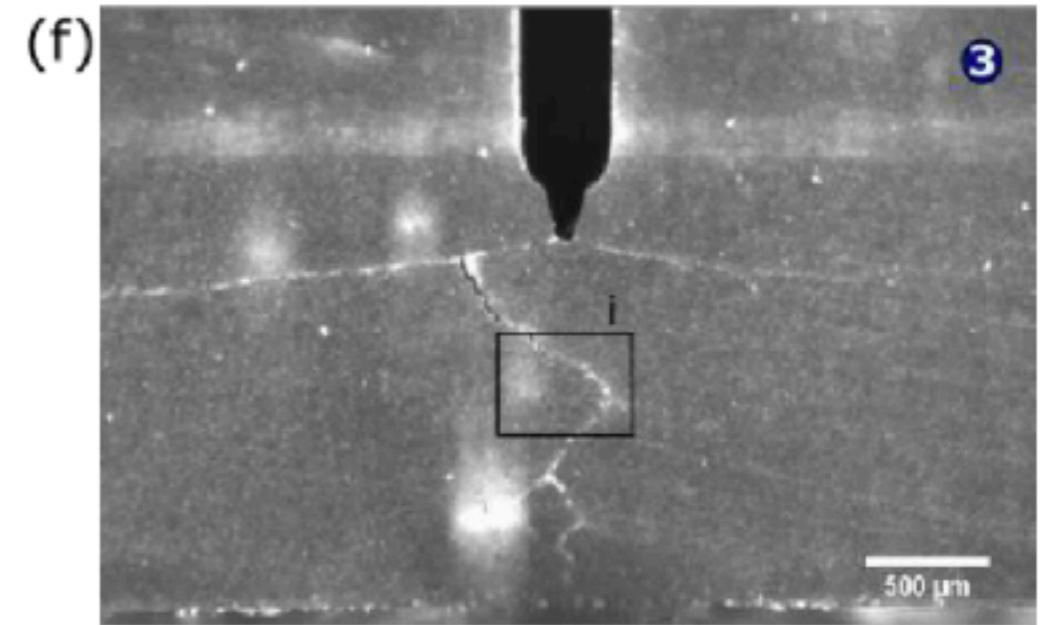
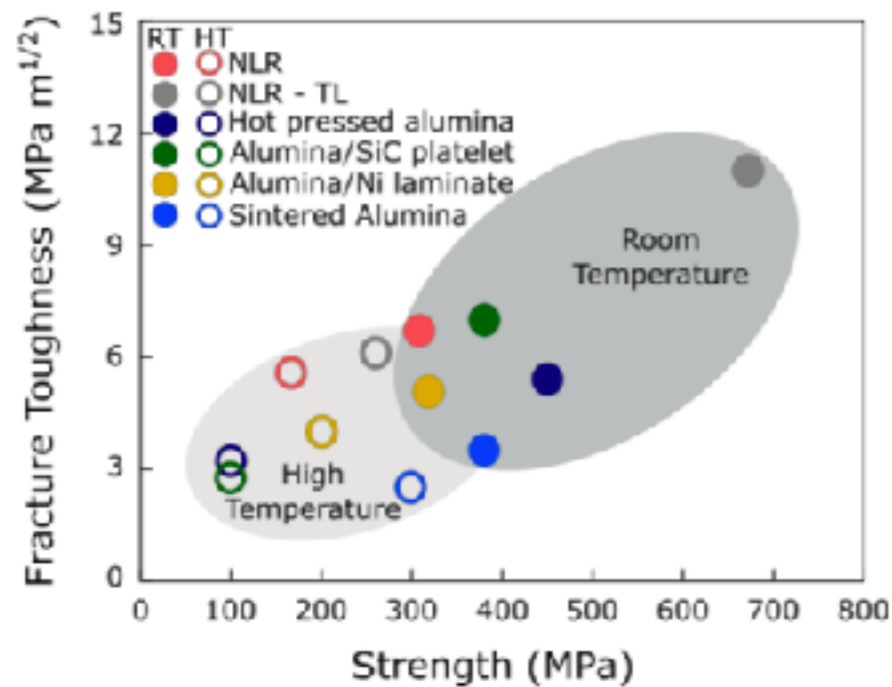
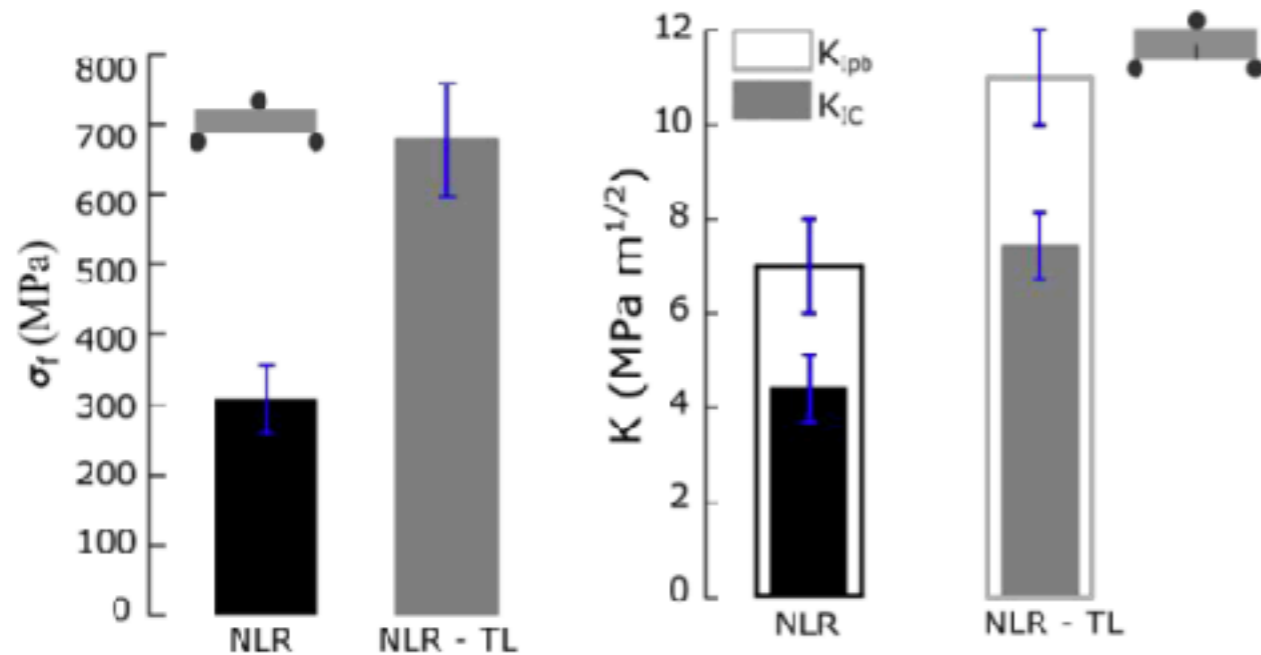


Zhao, H., Nacre-inspired composites with different macroscopic dimensions: Strategies for improved mechanical performance and applications. *NPG Asia Mater.* 10, 1–22 (2018).

Gao, H.-L. et al. Mass production of bulk artificial nacre with excellent mechanical properties. *Nat. Commun.* (2017)

Control of the interface properties

borate interphase instead of aluminosilicate glass



Pelissari, P. I. B., Nacre-like ceramic refractories for high temperature applications. *J. Eur. Ceram. Soc.* (2018).

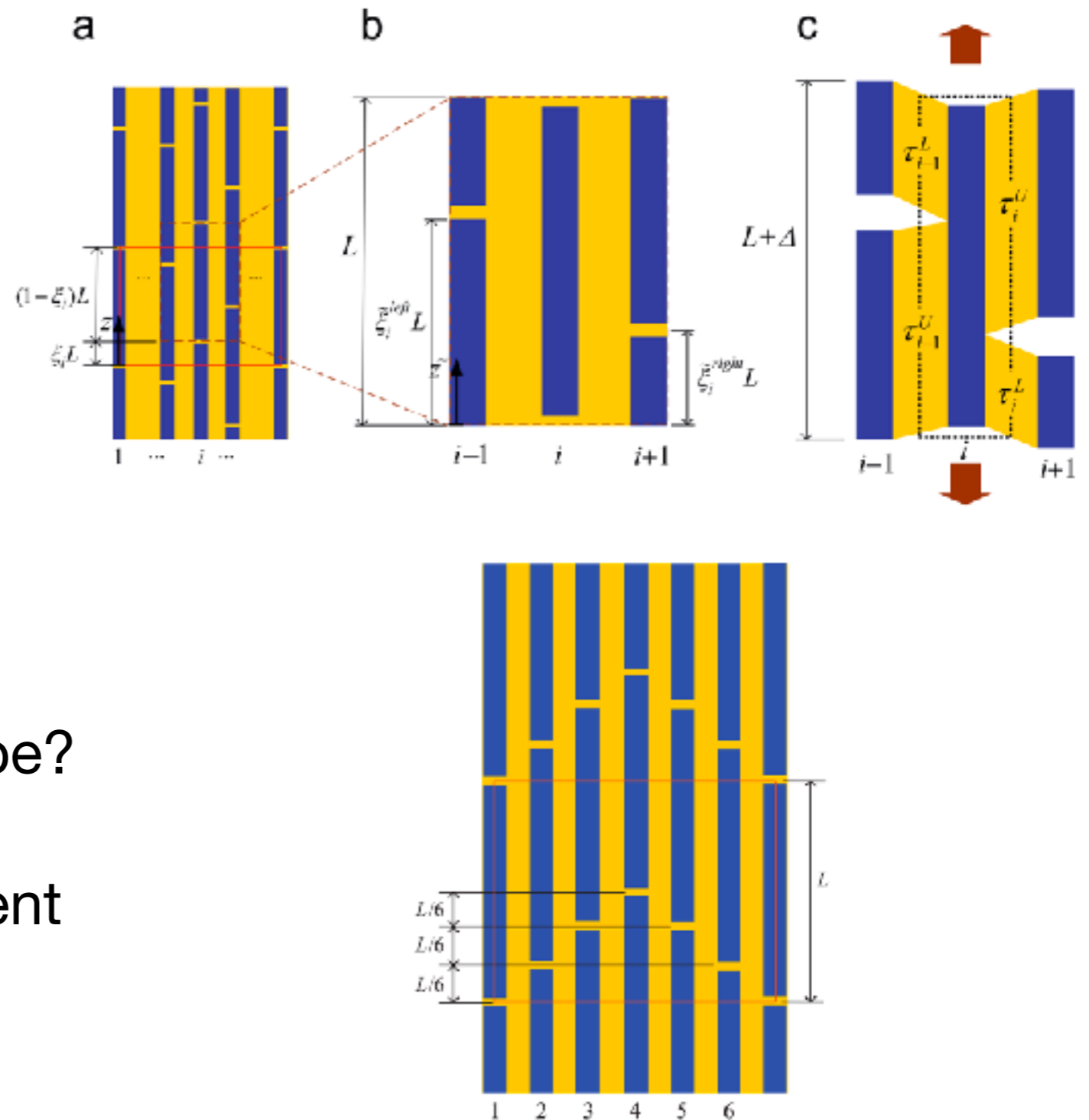
Towards more realistic models?

- How realistic do we need to be?
- Statistical description of the microstructure
 - Platelets orientation
 - Platelets size
 - Bridges distribution



Towards more realistic models?

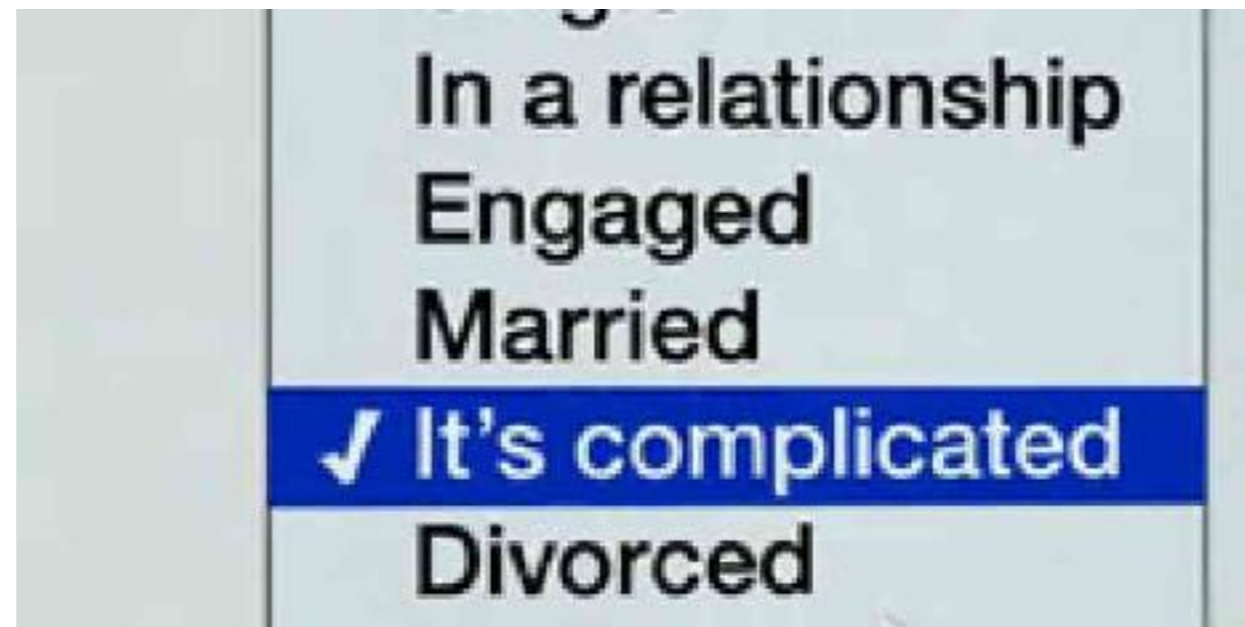
- Statistical description of the microstructure
 - Platelets orientation
 - Platelets size
 - Bridges distribution
- How realistic do we need to be?
- Synergy between reinforcement mechanism?



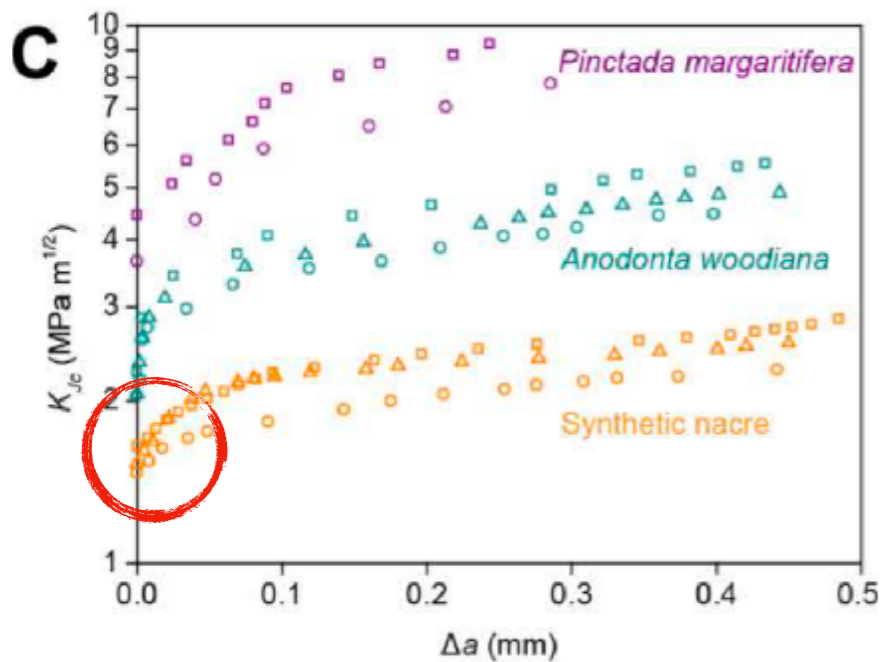
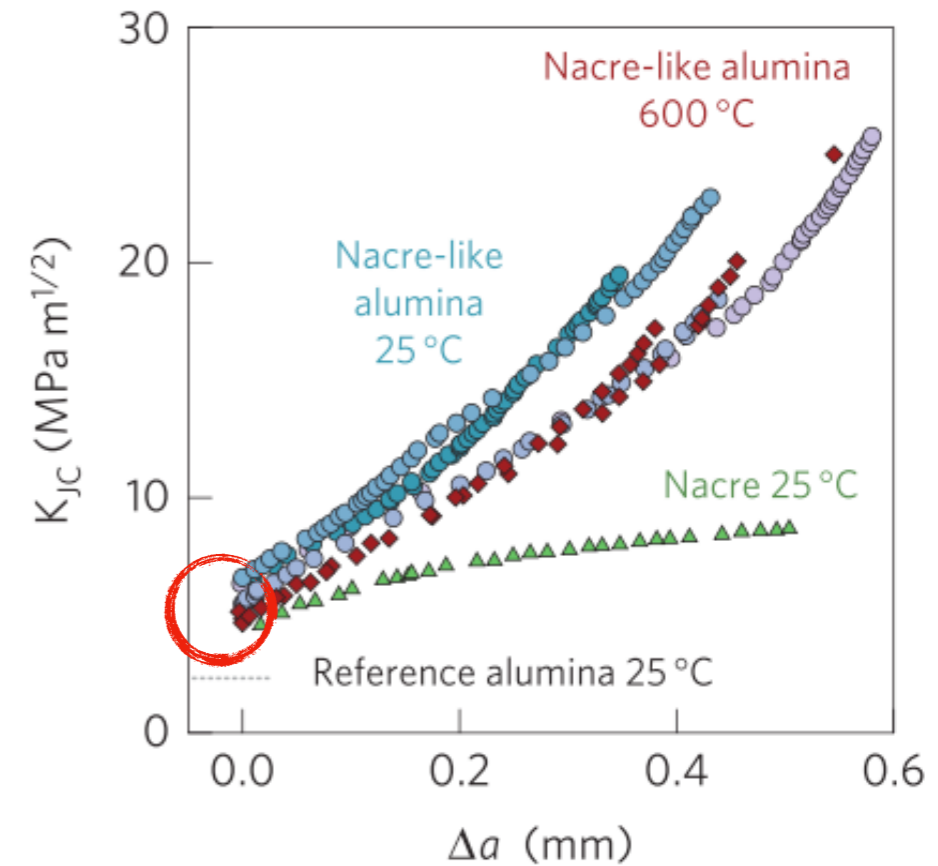
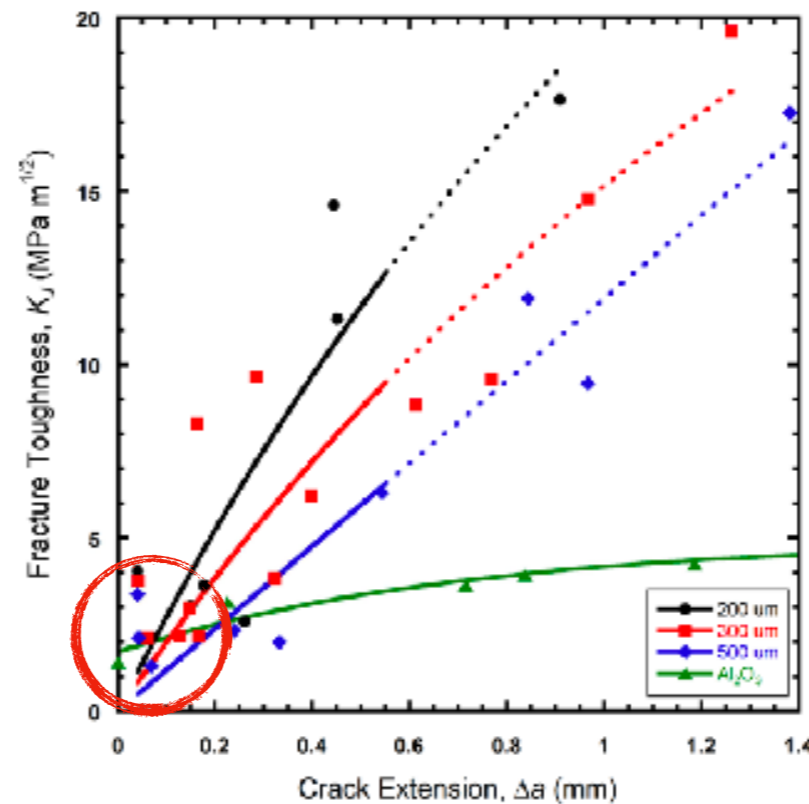
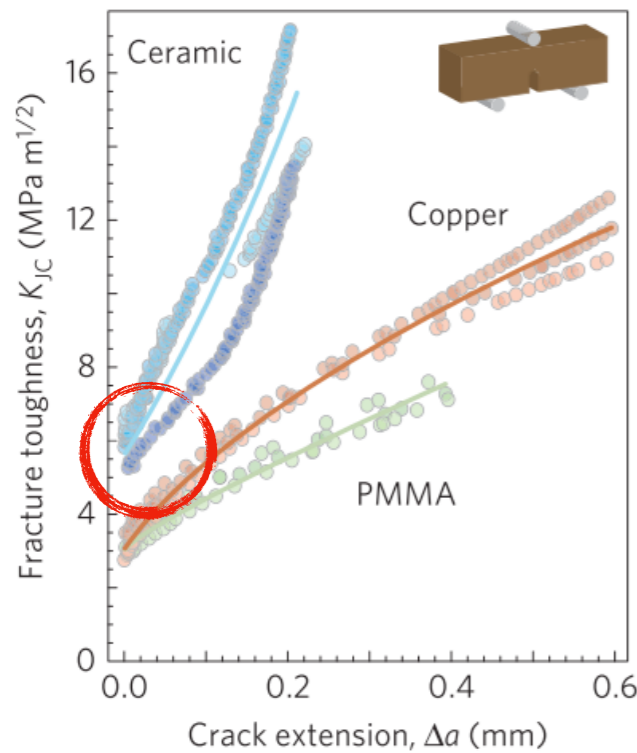
Zhang, Z. Q., Mechanical properties of unidirectional nanocomposites with non-uniformly or randomly staggered platelet distribution. *J. Mech. Phys. Solids* (2010).

Relative importance of toughening mechanisms?

Do we need to replicate every single feature of nacre?



+30 years later, still waiting for applications



Easier to get R-curves than increase initiation toughness

In natural materials, R-curves come with self-repair capacities

Conclusions

- Nacre: a very nice model system (could have chosen among thousands others)
- Mechanics is just one constraint of the problem
- Self-repair would be nice
- Do we focus on the most important problem?

